



CHAPTER OVERVIEW

Operating Instructions

A

Spare Parts Lists

B

Options (if equipped).....

C

Attachment

D

Manufacturer in terms of 2014/68/EU

The full name and address of the manufacturer is:

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SERVICE INFORMATION / WARRANTY

Compressor information

Type designation

Serial number

Date of construction

Purchase information

Purchase date

First commissioned on

Warranty period

Dealer's stamp

Warranty

L&W will uphold warranty claims made during a period of 12 months from the invoice date.

If the compressor was purchased from an official L&W dealer, the date on the dealer's invoice is valid. Warranty claims can only be made on presentation of the original invoice.

Should verifiably defective parts have been delivered, we will decide to either replace the parts or repair them. The resulting transport and assembly costs will be invoiced.

No reduction of the purchase price or changes to the contract can be made. The parts for which a claim is being made should be kept safe by the purchaser and, when requested, sent to us at their cost. Replaced parts become the property of L&W. If maintenance work is carried out without our knowledge or permission by the purchaser or a third party, we are absolved from any liability for warranty claims. As a matter of principle, warranty claims can only be made by the initial purchaser.

Operating Instructions

Breathing Air Compressor

LW 100 series





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GENERAL INFORMATION

General Information

We strongly recommend reading this manual thoroughly prior to operation and follow all the safety precautions precisely. Damage resulting from any deviation from these instructions is excluded from warranty and liability for this product. Carry out other commissioning steps only if you have fully understood the following contents.

Before commissioning and using the unit, carry out all the essential preliminary work and measures concerning legal regulations and safety. These are described on the following pages of this operation manual.

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Description of marks and warning signs

The following warning signs are used in this document to identify the corresponding warning notes which require particular attention by the user. The warning signs are defined as follows:



Caution

Indicates an imminently hazardous situation which, if not avoided, could result in serious injury, physical injury or death.



Warning

Indicates a potentially hazardous situation which, if not avoided, could result in physical injury or damage to the product or environment.



Note

Indicates additional information on how to use the unit.

DESCRIPTION

Drive motors



LW 100 B ECO / LW 100 B

High performance Briggs & Stratton 4 gear motor (4.5 kW) with integrated fuel tank.

Pull start, auto cut off at low oil level



LW 100 E ECO / LW 100 E

2.2 kW E-Motor / 400V (230V/440V as an option) / 3 phase / 50 Hz (60 Hz as an option).

Start/Stop switch, fully wired with cable and 16A CEE plug.



LW 100 E1 ECO / LW 100 E1

2.2 kW E-Motor / 230 V AC / 50 Hz (as an option 60 Hz).

Start/Stop switch, fully wired with cable and two-pin earthed plug 230V.

Special Honda - Gasoline Motor



LW 100 B ECO / LW 100 B

High performance Honda 4 gear motor (3.6 kW) with integrated fuel tank.

Pull start, auto cut off at low oil level



DESCRIPTION

Scope of Delivery LW 100 E (ECO) / LW 100 E1 (ECO)

Compressors are provided in different equipped versions.

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Versions

Filling pressure versions:

- PN 225 bar
- PN 330 bar
- PN 225 / 330 bar

Differences ECO to the Standard-Model

- Frame in a aluminium
- No carrying handles
- Unpainted compressor block
- No filling valve holder

Specifications

- Power cable with plug
- Start/Stop Switch
- Stainless steel frame / aluminium frame (ECO)
- Manual condensate drain
- Pressure maintaining and non return valve
- 1 x Filling hose c/w filling valve and pressure gauge
- Intermediate coolers
- Oil- / Water separators after 2nd and 3rd stage
- Safety valves after for each stage
- Pistons c/w steel piston rings
- Filling pressure to your choice (200 or 300 bar)
- Connections to your choice (DIN 200 bar or 300 bar, CGA 200 bar or 300 bar and INT)

Options

- Carrying handles (ECO only)
- Filling valve holder (ECO only)
- Additional filling hose c/w filling valve
- Automatic condensate drain
- Automatic stop at final pressure c/w hour counter
- Switch over device for 200 or 300 bar
- Motor protection switch
- Conversion set: Petrol-/electro version
- 60 Hz Version
- 230V / 440V Version (LW 100 E / E ECO only)



DESCRIPTION

Scope of Delivery LW 100 B ECO / LW 100 B

Compressors are provided in different equipped versions.

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Versions

Filling pressure versions:

- PN 225 bar
- PN 330 bar
- PN 225 / 330 bar

Differences ECO to the Standard-Model

- Frame in a aluminium
- No carrying handles
- Unpainted compressor block
- No filling valve holder

Specifications

- Stainless steel frame / aluminium frame (ECO)
- Manual condensate drain
- Pressure maintaining and non return valve
- 1 x Filling hose c/w filling valve and pressure gauge
- Intermediate coolers
- Oil- / Water separators after 2nd and 3rd stage
- Safety valves after for each stage
- All pistons with piston rings
- Filling pressure to your choice (200 or 300 bar)
- Connections to your choice (DIN 200 bar or 300 bar, CGA 200 bar or 300 bar and INT)

Options

- Carrying handles (ECO only)
- Filling valve holder (ECO only)
- Additional filling hose c/w filling valve
- Automatic stop at final pressure c/w hour counter
- Switch over device for 200 or 300 bar
- Conversion set: Petrol-/electro version



DESCRIPTION

Technical Data

Technical Data	LW 100 E / (ECO)	LW 100 E1 / (ECO)	LW 100 B / (ECO)
Capacity [l/min]:	100	100	100
Max. Operating Pressure [bar]:	350	350	350
RPM [min ⁻¹]:	2300	2300	2300
Number of Pressure Stages:	3	3	3
Cylinder Bore 1st Stage [mm]:	Ø 60	Ø 60	Ø 60
Cylinder Bore 2nd Stage [mm]:	Ø 30	Ø 30	Ø 30
Cylinder Bore 3rd Stage [mm]:	Ø 12	Ø 12	Ø 12
Medium:	Compressed Air / Breathing Air		
Intake Pressure:	atmospheric		
Oil Capacity [l]:	0,5	0,5	0,5
Intake Temperature [°C]:	-20 < +45	-20 < +45	-20 < +45
Ambient Temperature [°C]:	+5 < +45	+5 < +45	+5 < +45
Cooling Air Volume [m ³ /h]:	> 660	> 660	> 1350
Voltage:	400V / 3-Phase / 50 Hz	230V / 1-Phase / 50Hz	-
Protection Class Drive Motor:	IP 55	IP 55	-
Drive Power [kW]:	2.2	2.2	4.5
RPM Motor [min ⁻¹]:	2890	2890	2890
Start:	Start / Stop switch		Hand start
Noise level [dB(A)]:	82	82	93
Dimensions L x W x H [mm]:	650 x 390 x 400	650 x 390 x 400	780 x 380 x 400
Weight [kg]:	approx. 43 / (39)	approx. 43 / (39)	approx. 46 / (42)
Content Volume Filter housing [l]:	0.37	0.37	0.37

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DESCRIPTION

Unit Assembly LW 100 E / E1

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No.	Designation
1	Pressure gauge
2	Filling hose with filling valve
3	Carrying handles (ECO Optional)
4	E-Motor / 400V / 3 Phase / 50 Hz or E-Motor / 230V / single phase / 50Hz

DESCRIPTION

Unit Assembly LW 100 B

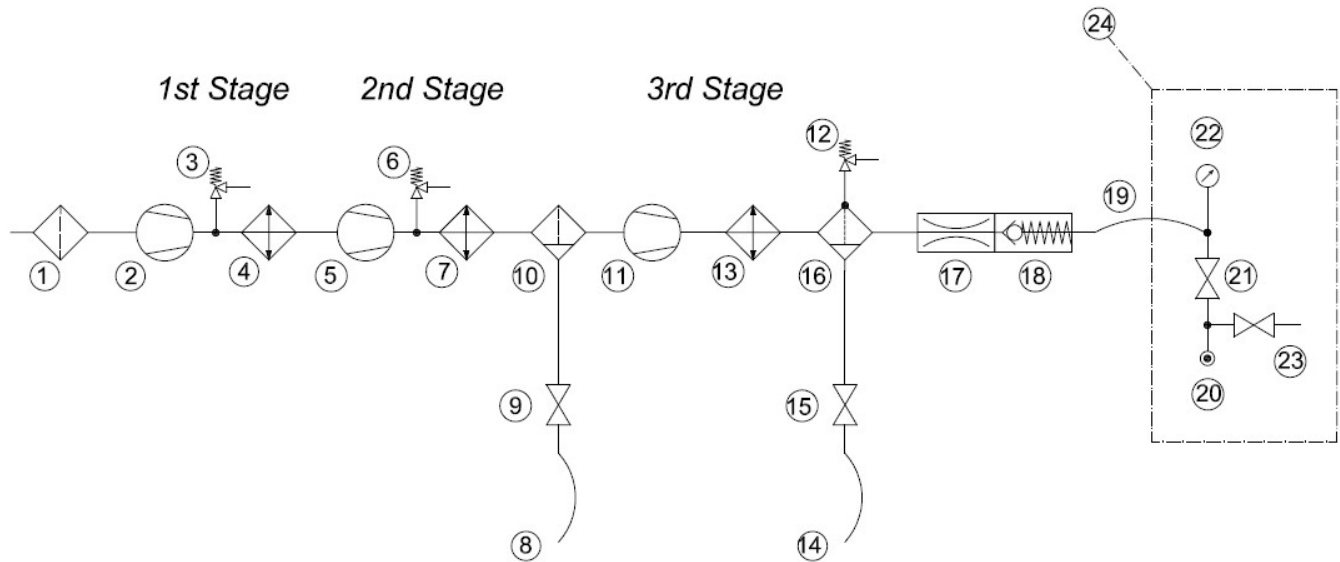
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No.	Designation
1	Pressure gauge
2	Intake telescopic pipe
3	Filling hose with filling valve
4	Carrying handles (ECO Optional)
5	4 stroke gasoline engine, hand start

DESCRIPTION

Flow chart



- | | |
|------------------------------|---------------------------------------|
| 1. Air Intake Filter | 13. Cooling Pipe Final Stage |
| 2. 1st Pressure Stage | 14. Condensate Release Hose |
| 3. Safety Valve 1st Stage | 15. Condensate Release Valve |
| 4. Cooling Pipe 1st Stage | 16. Oil-/Water Separator |
| 5. 2nd Pressure Stage | 17. Pressure Maintaining Valve |
| 6. Safety Valve 2nd Stage | 18. Non-Return Valve |
| 7. Cooling Pipe 2nd Stage | 19. Filling Hose |
| 8. Condensate Release Hose | 20. Filling Connector |
| 9. Condensate Release Valve | 21. Filling Valve |
| 10. Oil-/Water Separator | 22. Pressure Gauge (Filling Pressure) |
| 11. 3rd Pressure Stage | 23. Vent Valve |
| 12. Endpressure-Safety Valve | 24. Unit Filling Valve "Cross Design" |



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SAFETY PRECAUTIONS



SAFETY PRECAUTIONS

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Intended Use

Only use the unit in perfect condition for its intended purpose, safety and intended use and observe the operating instructions! In particular disorders that may affect safety have to be eliminated immediately!

Use the unit exclusively for the determined medium (see "Technical Data"). Any other use that is not specified is not authorized. The manufacturer/supplier shall not be liable for any damages resulting from such use. Such risk lies entirely with the user. Authorization for use is also under the condition that the instruction manual is complied with and inspection and maintenance requirements are enforced.

No change and modification to the unit can be made without the written agreement of the manufacturer. The manufacturer is not liable for damage to persons or property resulting from unauthorised modifications.

Operators

Target groups in these instructions;

Operators

Operators are persons who are authorized and briefed for the use of the compressor.

Qualified personnel

Qualified personnel are persons who are entitled to repair, service, modify and maintain the system.



Warning

Only trained personnel are permitted to work on the unit!



Warning

Work on the electrical equipment on / with the machine / unit may only be carried out by qualified electricians.

SAFETY PRECAUTIONS

Safety instructions on the unit

Importance of notes and warning signs that are affixed to the compressor according to the application or its equipment.

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Warning
High voltage!



Note
Ensure correct direction of rotation!



SAFETY PRECAUTIONS

General Safety Precautions

- Read the Operating Instructions of this product carefully prior to use.
- Read the Operating Instructions of the petrol engine carefully prior to use. (LW 100 B Versions)
- Strictly follow the instructions. The user must fully understand and strictly observe the instructions. Use the product only for the purposes specified in the intended use section of this document.
- Do not dispose the operating instructions. Ensure that they are retained and appropriately used by the product user.
- Only trained and competent personnel are permitted to use this product.
- Comply with all local and national rules and regulations associated with this product.
- Only trained and competent personnel are permitted to inspect, repair and service the product.
- Only authentic L&W parts and accessories may be used for maintenance work. Otherwise, the proper functioning of the product may be impaired.
- Do not use faulty or incomplete products. Do not modify the product.
- Inform L&W in the event of any product or component fault or failure.
- The quality of the air supply must meet EN 12021 specifications for breathing air.
- Do not use the product in areas prone to explosion or in the presence of flammable gases. The product is not designed for these applications. An explosion might be the result if certain conditions apply.

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SAFETY PRECAUTIONS

Unit customised safety notices

Organisational measures

- In addition to the instruction manual, observe and comply with universally valid legal and other obligatory regulations regarding accident prevention and environment protection.
- In addition to the instruction manual, provide supplementary instructions for supervision and monitoring duties taking into consideration exceptional factors e.g. with regard to organisation of work, production, personnel employed.
- Supervise personnel's work in accordance with the instruction manual, taking into account safety and danger factors.
- Observe all safety and danger notices on the compressor and check readability and completeness.

Safety instructions operation

- Take measures to ensure that the machine is only taken into operation under safe and functional conditions. Only operate the compressor if all protective and safety equipment, e.g. detachable protective equipment, are provided and in good working order.
- Check the compressor at least once per day for obvious damage and defects. Inform the responsible department / person immediately if anything is not as it should be (including operation performance). Shut down the machine immediately if necessary and lock it.
- In case of malfunction, stop the compressor immediately and lock it. Repair malfunctions immediately.
- If there is a failure in the electric energy supply, shut the machine / unit down immediately.
- Ensure safe and environmentally friendly disposal of consumables and old parts.
- The stipulated hearing protectors must be worn.
- Soundproofing equipment on the compressor has to be activated in safety function during operation.
- When handling with fats, oils and other chemical agents, observe the note for the product-related safety.
- Check all additional safety notices for the petrol engine in the specific handbook (LW 100 B Versions)



SAFETY PRECAUTIONS

Maintenance instructions

- Hoses have to be checked by the operator (pressure and visual inspection) at reasonable intervals, even if no safety-related defects have been detected.
- Immediately repair any damage. Escaping compressed air can cause injury.
- Depressurise system and pressure lines before beginning repair work.
- Pressurised air lines must be laid and mounted by qualified personnel. Connections must not be mixed up. Fittings, length and quality of the piping must correspond to requirements.
- Adjustment, maintenance and inspection activities and keep appointments, including information on replacement parts / equipment, prescribed in the operating instructions have to be respected.
- If the machine / equipment is completely off during maintenance and repair work, it must be protected against unexpected restart. Turn off main control device and remove the key and/or display a warning sign on the main switch.
- The machine and especially the connections and fittings should be cleaned from oil, fuel and maintenance products at the beginning of the maintenance / repair. Do not use aggressive cleaning agents. Use fibre-free cleaning cloths.
- Switch off compressor and clean with a slightly damp cloth. Remove dirt from cooling pipes by using a brush.
- After cleaning, examine all pipes for leaks, loose connections, chafing and damage. Immediately eliminate any faults.
- Always retighten any screw connections loosened for maintenance or repair work.
- If it is necessary to remove safety devices for maintenance and repair work, these must be replaced and checked immediately after completion of the maintenance or repair work.
- The electrical equipment of the compressor must be regularly checked. Defects, such as loose screw connections or burnt wires, must be immediately rectified by electrically skilled personnel.
- Only personnel with particular knowledge and experience with pneumatics may carry out work on pneumatic equipment.
- Only personnel with particular knowledge and experience in gas equipment may carry out work on gas equipment.
- Any work on the petrol engine should be done in accordance with its specific handbook.
(LW 100 B Versions)

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SAFETY PRECAUTIONS

Transportation instructions

- Parts which need to be dismantled for transport purposes must be carefully replaced and secured before taking into operation.
- The transport may only be carried out by trained personnel.
- For transportation, only use lifting devices and equipment with sufficient lifting power.
- Do not stand or work under suspended loads.
- Even minor relocation please disconnect the machine / system from any external energy supply.
- Before recommissioning, reconnect the machine to the mains according to regulations.
- When recommissioning, proceed according to the operating instructions..

Safety regulations

- Inspections according to legal and local obligatory regulations regarding accident prevention are carried out by the manufacturer or by authorised expert personnel. No guarantees whatsoever are valid for damage caused or favoured by the non-consideration of these directions for use.

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INSTALLATION

INSTALLATION

Installation in closed rooms - LW 100 E / E1



Danger

No operation in explosion-hazard areas.

The unit is not approved for operation in areas prone to explosion.

For installation in closed rooms, observe the following:

- Install the unit horizontally and level. The floor must be vibration-free and capable of taking the load of the system weight.
- The compressor room must be clean, dry, dust free and as cool as possible. Avoid direct exposure to sunlight. If possible, install unit in such a manner that the compressor fan can intake fresh air from outside. Ensure adequate ventilation and exhaust air opening.
- When locating the compressor in rooms of less than 30 m³ space where natural ventilation is not ensured or other systems having high radiation are operating in the same room, measures must be taken to provide artificial ventilation.
- Intake air must be free from noxious gas e.g. smoke, solvent vapours, exhaust fumes etc.
- Observe the specified operating temperature (see "Technical Data")!

A

INSTALLATION

Installation LW 100 B

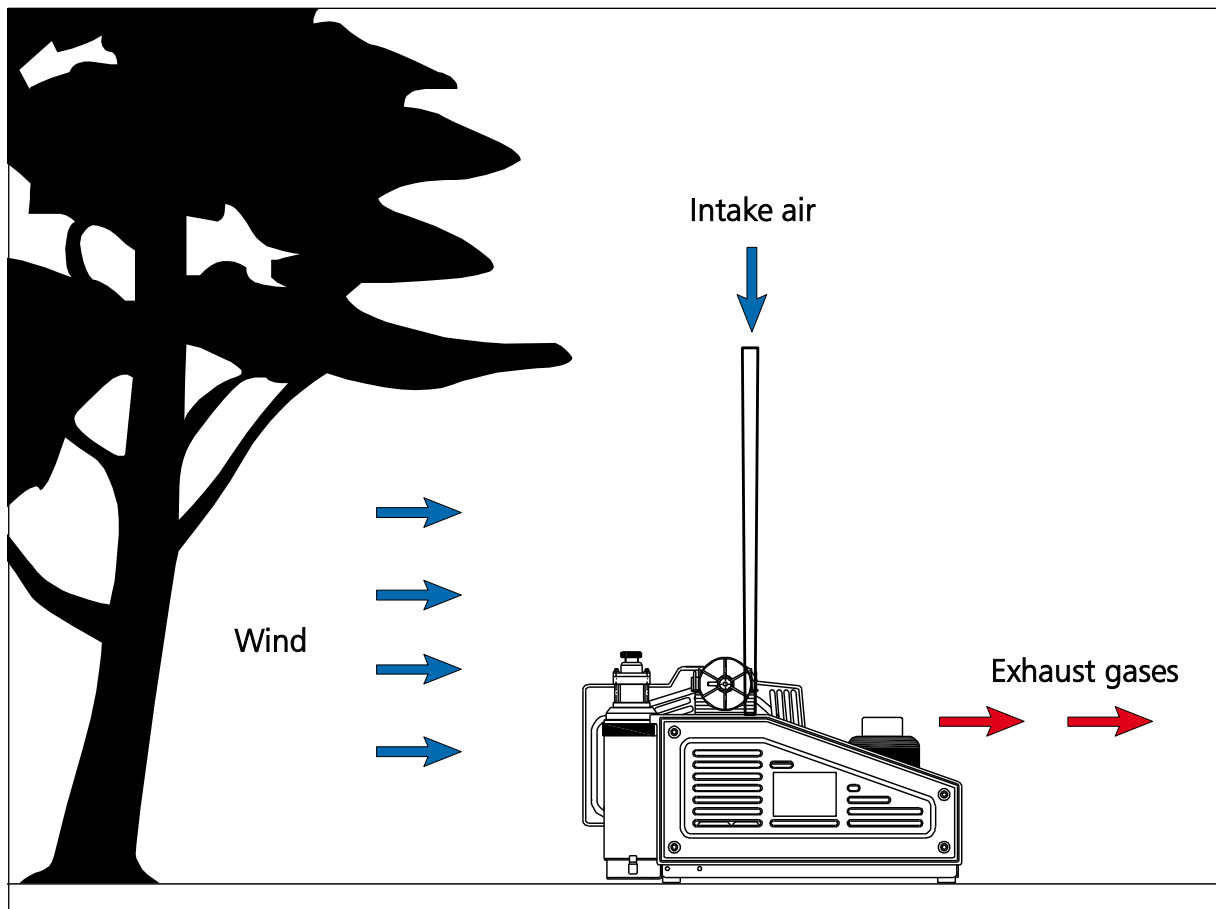


Danger

Compressors with petrol or diesel motors must only be located outdoors, never indoors, not even in partially closed rooms however large they may be.

For outside installation observe the following:

- Install the unit horizontally and level. The floor must be vibration-free and capable of taking the load of the system weight.
- On units employing petrol or diesel motors, it is most important that only clean air is used. Position compressor in direction of wind so that exhaust fumes are blown away from the unit.
- Intake air must be free from noxious gas e.g. smoke, solvent vapours, exhaust fumes etc.
- Observe the specified operating temperature (see "Technical Data")!



INSTALLATION

Dimensions LW 100 E / E1

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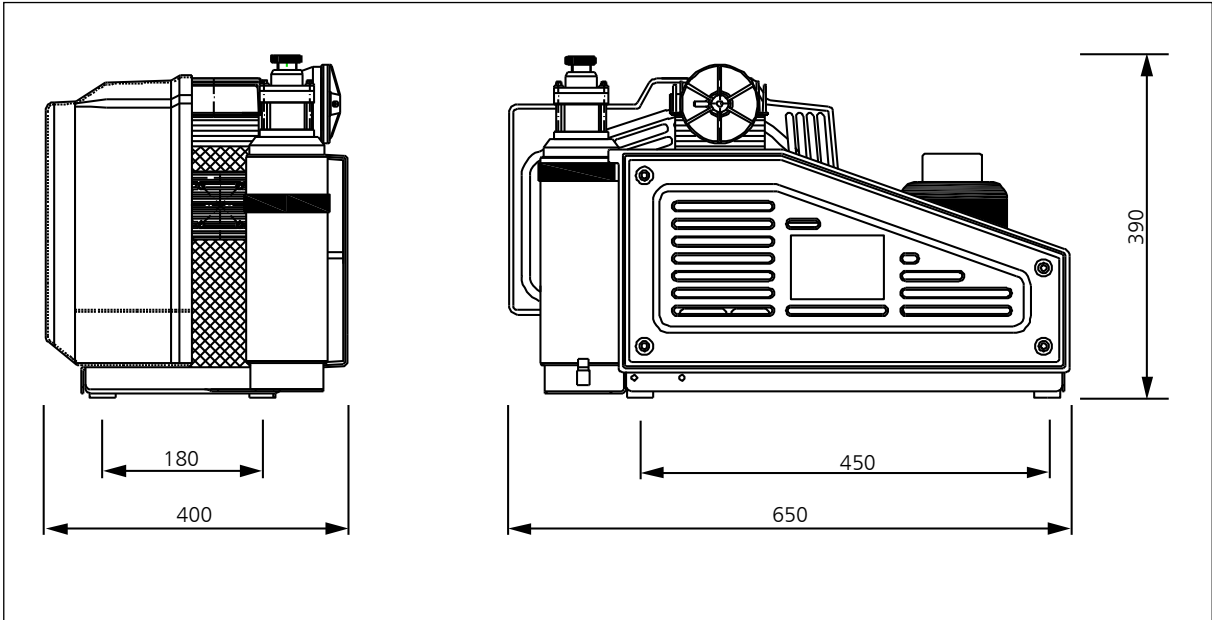


Fig. Dimensions

Dimensions LW 100 B

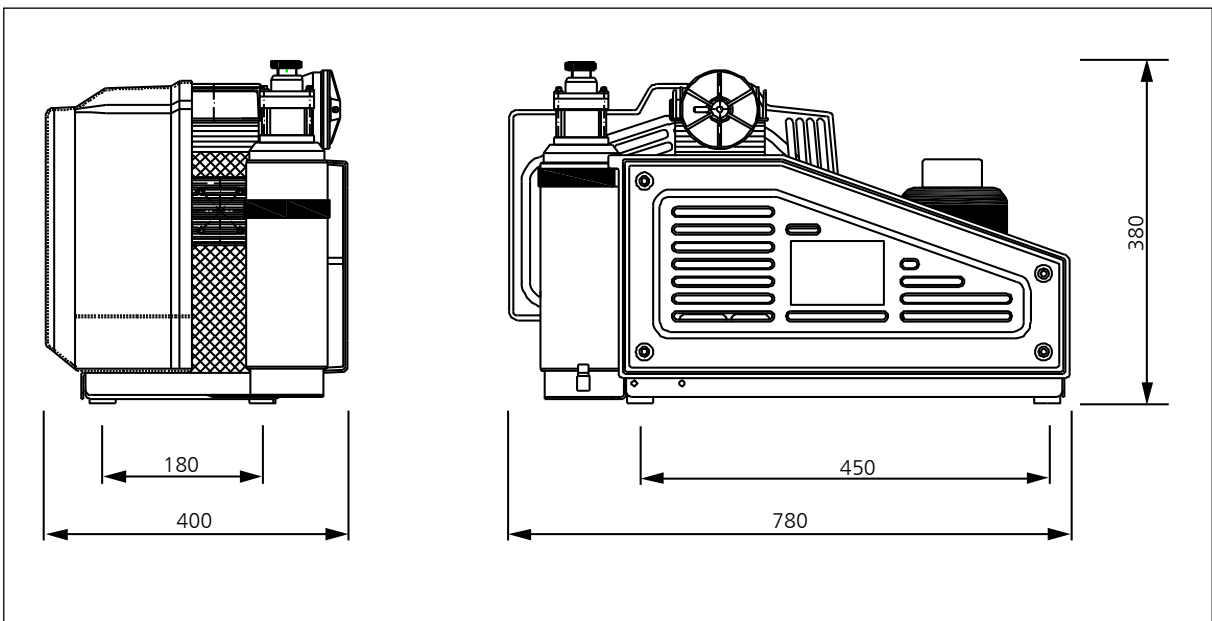


Fig. Dimensions

INSTALLATION

Minimum distances



Note

Minimum distances must be adhered!

- Make sure that the compressor always has a sufficient amount of fresh air available.
- To prevent serious damage, ensure that the cooling air flow can flow freely.
- The following minimum distances must be adhered:
Front side min. 300 mm, rear side min. 300 mm. Avoid anything in this area which can restrict the cooling air flow.
- No minimum distances are required at the side panels.

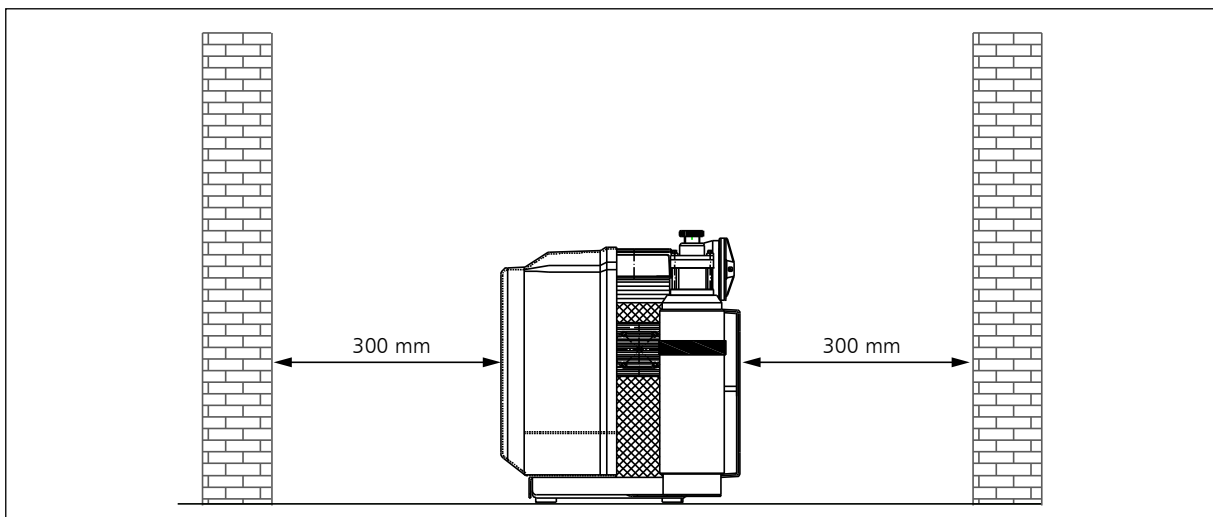


Fig. Minimum distances LW 100 E / E1

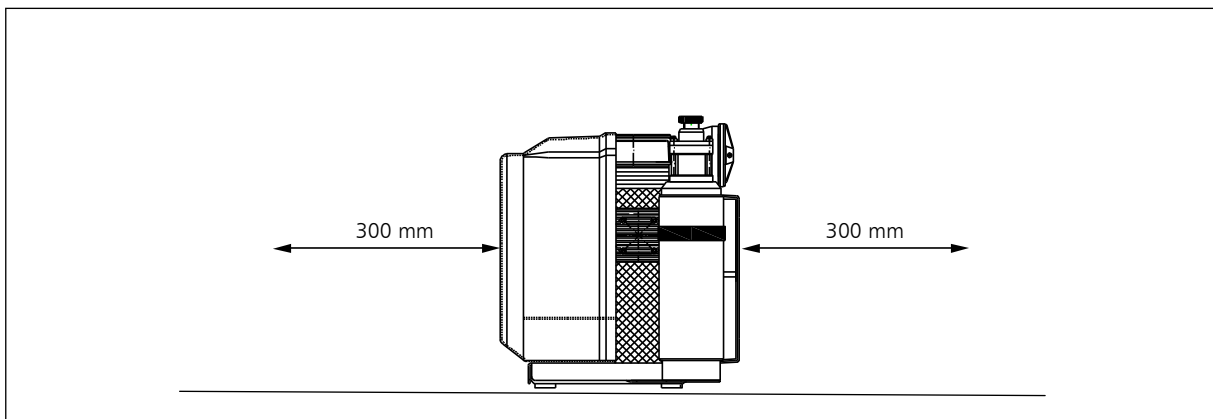


Fig. Minimum distances LW 100 B

INSTALLATION

Ventilation LW 100 E / E1

- Make sure that the compressor always has a sufficient amount of fresh air available for cooling.
- To prevent serious damage, ensure that the cooling air flow can flow freely.
- The necessary cooling air flow can be calculated by using the following formula:
 $300 \times \text{drive power [kW]} = \text{required cooling air flow [m}^3/\text{h]}$
 Example 11kW motor: $300 \times 11\text{kW} = 3300 \text{ m}^3/\text{h} = \text{required cooling air flow.}$
- The fan capacity for fresh air and warm air must meet at least the required cooling air flow.
 The fans must have the same capacity.

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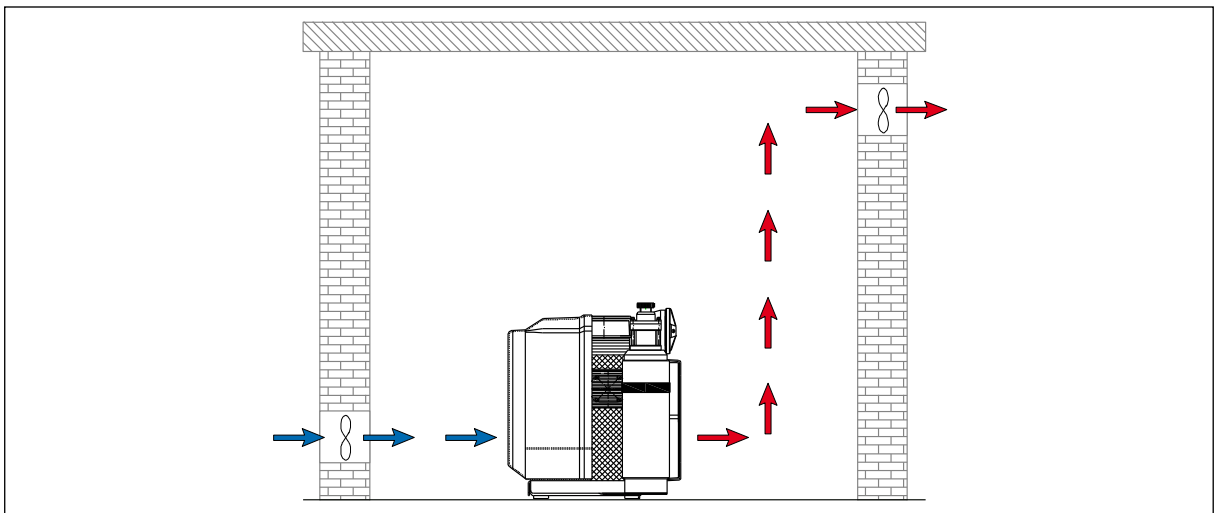


Fig. Ventilation through facade

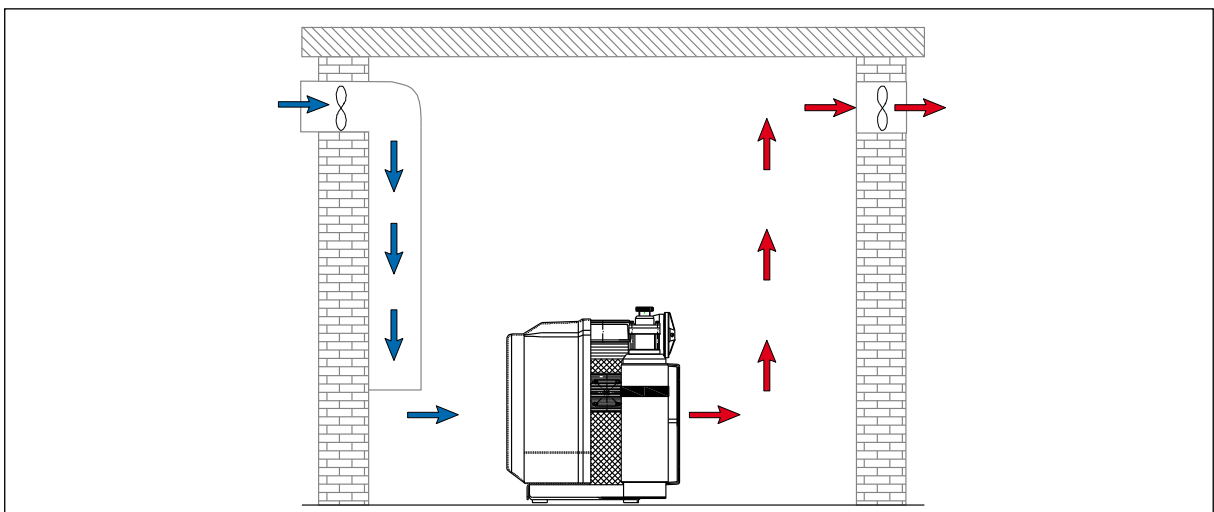


Fig. Ventilation via ventilation stack

INSTALLATION

Electrical Installation LW 100 E / E1



Warning

Work on the electrical equipment on / with the machine / unit may only be carried out by qualified electricians.

For installation of electrical equipment, observe the following:

- If control devices are delivered by the factory, refer to the appropriate wiring diagram.
- Ensure correct installation of protective conductors.
- Check conformity of motor and control device tension and frequency with those of the electric network (see name plate on the compressor).
- The fusing should be done in accordance with the valid regulations of the responsible electricity supply company.
- When connecting the unit to the electrical supply, check the compressor direction of rotation (see chapter "Operation -> First commissioning - LW 100 E/E1).
- Fuse the motor correctly (see table; use slow-blow fuses).

INSTALLATION

Electrical Installation LW 100 E / E1

The compressor comes fully wired with cable and plug. An installation is not necessary.

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Recommended fuses for 360 - 500 V operating voltage

Nominal motor power		Fusing start A		Connection in mm ²	
[kw]	[A]	Direct	Star/Delta	Contactor supply	S/D* to Motor
2.2	5	10	-	1.5	1.5
4	8.5	20	-	2.5	1.5

Recommended fuses for 220 - 240 V operating voltage

Nominal motor power		Fusing start A		Connection in mm ²	
[kw]	[A]	Direct	Star/Delta	Contactor supply	S/D* to Motor
2.2	8.7	20 Slow	-	1.5	1.5
4	14.8	25	-	2.5	1.5

* S/D - Star / Delta.

Terminal Box Wiring

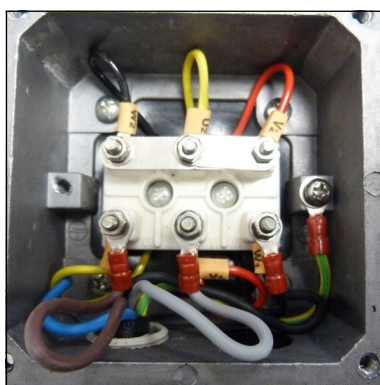


Fig. 1 - Connections LW 100 E



Fig. 2 - Connections LW 100 E1



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OPERATION

OPERATION

Important operation instructions



Danger

On petrol or diesel engines, operation unit must only be located outdoors, never indoors, not even in partially closed rooms however large they may be.



Note

Ensure that all persons handling the compressor are familiar with function and operation of the unit.



Wear hearing protection

When working on a running machine, always wear hearing protection.

Prior to first commissioning, observe the following:

- Ensure that cooling air can flow freely.
- Check compressor oil level with the oil dipstick (see "Service and Maintenance").
- Check all connections and retighten if necessary.
- Check if the filter cartridge is in place (see "Service and Maintenance").
- Check the V-belt tension (see "Service and Maintenance").
- Check if all filling valves are closed. Open one filling valve and hold tight manually!

Start the compressor

1. Open condensate drain valves and filling valve
2. Start the compressor by pushing the ON button.
3. Check turning direction - see the rotary direction arrow on the fan protection cover (see next pages). If the turning direction is wrong, immediately stop the compressor by pushing the OFF button and contact an authorised electrician.



Warning

Wrong impeller rotation direction!

Immediately after switching the compressor on, check the rotation direction. Depending on the place of installation, the phase sequence can influence the rotation direction.

4. Close condensate drain valves
5. Run the compressor for about 2 minutes.
6. Close the open filling valve carefully.
7. Run the compressor up to maximum pressure and check the function of the final pressure safety valve. If the compressor is equipped with an automatic stop system please check the automatic shut down at final pressure. If the final pressure switch does not shut off, switch off the compressor with the OFF button (see chapter "Remedying faults").
8. Check the compressor unit for leaks (see "Service and Maintenance").
9. Option: Automatic Condensate Drain
Now check the condensate drain valves:
 - Fix the black condensate hoses
 - Drain test - press the test button
 - If correct, air escapes
10. Stop the compressor by pushing the OFF button.
11. Open all filling valves carefully to vent.

FIRST COMMISSIONING - LW 100 E/E1

Check turning direction - LW 100 E



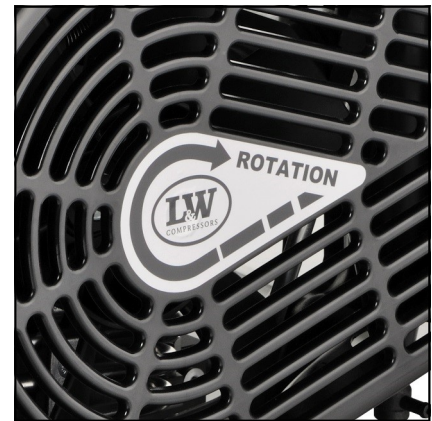
Warning

Wrong impeller rotation direction!

Immediately after switching the compressor on, check rotation direction. Depending on the place of installation, the phase sequence can influence the rotation direction.

Before starting the compressor for the first time, check rotation direction (see the rotary direction arrow on the housing of the electric motor).

If the direction of rotation is wrong, the guide pistons of the 2nd and 3rd stages can not be sufficiently lubricated, with the consequence that the pistons will be damaged. Furthermore, cooling air flow will not be sufficient.



Rotation direction arrow on the fan protection cover.

Rotation direction change - LW 100 E



Warning

Work on the electrical equipment on / with the machine / unit may only be carried out by qualified electricians.

In case of a wrong impeller rotation direction, an electrically skilled person can swap two phases.

FIRST COMMISSIONING - LW 100 B

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Prior to first commissioning, observe the following:

- Ensure that cooling air can flow freely.
- Position compressor in direction of wind so that exhaust fumes are blown away from the unit.
- Take protection measures to avoid damages or injury by exhaust gases/exhaust pipe.
- Check fuel capacity.
- Check drive motor oil level.
- Check the oil level of the compressor.
- Check all connections and tighten if necessary.
- Check if a filter cartridge is in place. (see "Service and Maintenance")
- Check V-belt tension. (see "Service and Maintenance")
- Read carefully the handbook of the petrol engine.
- Ensure that all filling valves are closed. Open one filling valve and hold tight manually!

Start the compressor

1. Open fuel valve (Fig. 1)
2. Switch motor switch in position 1
3. Open condensate drain valves and filling valve
4. Pull start (Fig. 2)
5. Close condensate drain valves
6. Run the compressor for about 2 minutes
7. Close the open filling valve carefully
8. Run the compressor up to maximum pressure and check the function of the final pressure safety valve. If the compressor is equipped with an automatic stop system please check the automatic shut down at final pressure. If the final pressure switch does not shut off, switch off the compressor with the OFF button (see chapter "Remedying faults").
9. Check the compressor unit for leaks (see "Service and Maintenance")
10. Option: Automatic Condensate Drain
Now check the condensate drain valves:
 - Fix the black condensate hoses
 - Drain test - press the test button
 - If correct, air escapes
11. Stop the compressor by pushing the OFF button.
12. Open all filling valves carefully to vent.



Fig. 1 - Fuel valve



Fig. 2 - Speed control and pull start



DAILY COMMISSIONING

Prior to daily operation observe the following:

LW 100 E / E1

- Ensure cooling air can flow freely.
- Check the compressor oil level by the oil dipstick.
- Check if filter cartridge is in place / observe filter cartridge life!
- Ensure toxic-free, pure intake air.

LW 100 B

- Ensure cooling air can flow freely.
- Position compressor in direction of wind so that exhaust fumes are blown away from the unit.
(see Installation -> Installation LW 100 B)
- Take protection measures to avoid damages or injury by exhaust gases/exhaust pipe.
- Check the compressor oil level by the oil dipstick.
- Check if filter cartridge is in place / observe filter cartridge life!
- Check fuel capacity.
- Check drive motor oil level.
- Ensure toxic-free, pure intake air.

A

OPERATION

Filling procedure

**Caution! Fill only cylinders which:**

- are marked with the test mark and the test stamp of the expert.
- have been hydrostatic tested (check last test date).
- are rated for the final pressure.
- are free from humidity.

**Note**

The unit must be stopped manually when final pressure is reached. No serial auto shut down. The unit must also be started manually.

**Caution**

Vent condensate drain valves every 15-30 minutes manually.

1. Close all filling valves.
2. Connect the closed compressed air cylinders.
3. Open cylinder valves.
4. Open the condensate drain valves during the starting process and start the compressor
5. When filling pressure gauge increases, open filling valves slowly.
6. Fill the compressed air cylinders to the desired pressure; close slowly the valves of the cylinders.
7. Switch off the compressor.
8. Close and vent all filling valves.
9. Disconnect all compressed air cylinders from filling valves.
10. Open condensate drain valves manually.



OPERATION

Switch off the compressor



Note

After switching off, open condensate drain valves manually to vent the unit.

The compressor unit is not equipped as standard with an auto shut down. The unit must always be stopped manually when final pressure is reached.

During filling process, the system can be shut down at any time by pushing the OFF - button (OFF) .

Switch off the compressor unit LW 100 E / E1

- Stop compressor by the toggle switch (OFF).

Switch off the compressor unit LW 100 B

- Stop compressor by the toggle switch (OFF).
- Close fuel shut-off valve.

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REMEDYING FAULTS

REMEDYING FAULTS

Final pressure can not be reached

Cause of fault	Remedy
Connections leaky	Retighten or clean/replace if necessary
Final pressure safety valve leaky	Replace, turn out vent screw if necessary
Pipes / heat exchanger broken	Replace
Condensate drain valves leaky	Unscrew valves, check sealing surfaces, clean, replace if necessary
Final pressure switch stop unit	Verify settings, replace if necessary
Piston of pneumatic condensate valve sticks	Clean pneumatic condensate valve and restore function, check/replace o-rings, replace valve completely if necessary

Strong compressor vibration

Cause of fault	Remedy
V-belt tension too loose	Tension V-belt
Drive motor / Compressor unit loosely	Retighten mounting screws
Anti vibration mounts used up	Replace
Ground not levelled	Ensure a solid and level ground

Air supply too low

Cause of fault	Remedy
Inlet and outlet valves contaminated / defective	Clean, replace if necessary
Cylinder(s), piston(s) or piston ring(s) used up	Replace
V-belt slips	Tension V-belt
See chapter "Final pressure can not be reached"	See chapter "Final pressure can not be reached"



REMEDYING FAULTS

Compressor overheated

Cause of fault	Remedy
Inlet filter cartridge contaminated	Replace
Ambient temperature too high	Improve room ventilation / Reduce operation times
Cooling air inlet and outlet insufficient	Observe minimum distances (see Installation Instructions)
Air intake hose too long	Reduce length of the air intake hose
Air intake hose diameter too small	Use a larger diameter
Wrong compressor rotation direction	Ensure correct phase rotation, observe rotation direction arrow!
Inlet and outlet valves contaminated / defective	Clean, replace if necessary

Safety valve leaks

Cause of fault	Remedy
Inlet and outlet valves of the following pressure stage defective	Clean, replace if necessary
Sinter filter of the following water separator blocked	Replace
Safety valve leaky	Replace, turn out vent screw if necessary

Oil taste in the air

Cause of fault	Remedy
Mole carbon filter cartridge saturated	Replace
Compressor oil unsuitable	Use prescribed oil quality
Filter cartridge unsuitable	Use prescribed filter type
Cylinder(s), piston(s) or piston ring(s) defective	Replace

REMEDYING FAULTS

Automatic condensate drain defective

Only valid with the option - Automatic Condensate Drain

Cause of fault	Remedy
Solenoid coils defective	Replace
Cable / supply cable defective	Repair, replace if necessary
Timer / relais defective	Replace
Sinter filter of pneumatic condensate valve blocked	Replace
Piston of pneumatic condensate valve sticks	Clean pneumatic condensate valve and restore function, check/replace o-rings, replace valve complete if necessary

Condensate drain starts before reaching final pressure

Only valid with the option - Automatic Condensate Drain

Cause of fault	Remedy
Pressure stages are not as prescribed, control pressure of pneumatic condensate valve too low	Check corresponding inlet and outlet valve, replace if necessary.
Piston sealing of pneumatic condensate valve contaminated / used up	Clean, replace if necessary
Timer / relais settings not correct	Adjust as prescribed
Timer / relais defective	Replace

Compressor stops before final pressure

Only valid with the option - Automatic Condensate Drain

Cause of fault	Remedy
Final pressure switch settings not correct	Correct settings
Opening pressure of the pressure maintaining valve too high	Correct settings
Fuse / circuit breaker has tripped Valid only for E models	Check fusing of the power supply / observe regulations



REMEDYING FAULTS

Filter life not sufficient

Cause of fault	Remedy
Pressure maintaining valve settings not correct	Adjust as prescribed
Filter cartridge unsuitable	Replace by a prescribed filter cartridge type
Filter cartridge too old	Observe expiration date
Filter cartridge packaging incorrect / damaged / already opened. Filter cartridge already partly saturated before change	Store filter cartridges properly, dispose defective cartridges
Operating temperature too high	Ensure sufficient ventilation
Cylinder(s), piston(s) or piston ring(s) defective	Replace

Oil consumption too high

Cause of fault	Remedy
Cylinder(s), piston(s) or piston ring(s) defective	Replace
Compressor oil unsuitable	Use prescribed oil quality
Operating temperature too high	Observe prescribed operating temperatures
Oil leak at the compressor block	Tighten corresponding mounting screws, if necessary replace corresponding paper sealing / o-ring / shaft seal



A

MAINTENANCE AND SERVICE

MAINTENANCE AND SERVICE

Service, Repair and Maintenance

Carry out service and maintenance work exclusively when the compressor is stopped and depressurised. The unit should be leak-checked regularly. Leaks can be preferably localised by using a leak detector spray (if necessary, brush pipes with soapy water).

We recommend that only authorised L&W service technicians carry out service work on the bearing of the compressor (crankshaft and connecting rods).

We urgently recommend that all maintenance, repair and installation work must only be carried out by trained personnel. This is necessary because all maintenance work can not be explained exactly and detailed in this manual.

Only use authentic spare parts for service work.

Any work on the petrol engine should be done in accordance with its specific handbook.



Danger

Components under pressure, such as hose ends, can quickly come loose when manipulated and can cause potentially fatal injuries due to the pressure surge. Any work on system parts may only be performed in a pressure-compensated state.



Warning

The use of accessories that have not been tested can lead to death or serious injury or damage to the unit. Only use authentic spare parts for service work.



Warning

Carry out maintenance or service work when the unit is switched off and protected against unexpected restart.



Warning

Risk of burns!

Carry out maintenance or service work when the unit has cooled down.



MAINTENANCE AND SERVICE

Daily before taking unit into operation

Maintenance work	Type	Quantity	Order No.
Check oil level	-	-	000001
Check condition of all filling hoses	-	-	-
Check filter cartridge lifetime	LW 100 E	1	000644
	LW 100 B	1	002309
Operate unit to final pressure and check function of final pressure switch	-	-	-

Weekly or as needed

Maintenance work	Type	Quantity	Order No.
Check automatic condensate drain, open manual condensate taps	-	-	-
Check/Retorque all connections and bolts	-	-	-
Check V-belt tension and condition	-	-	-

Annually

Maintenance work	Type	Quantity	Order No.
Oil change, if less than 250 operating hours	-	0.5	000001
Check opening pressure of final safety valve	-	-	-
Clean coolers	-	-	-
Clean all oil/water separators, if less than 250 operating hours	-	-	-
Service intake filter (depends on condition - if less than 500 operating hours)	-	-	-

A

MAINTENANCE AND SERVICE

Every 250 operating hours

Maintenance work	Type	Quantity	Order No.
Oil change	-	0.5	000001
Clean oil/water separators	-	-	-

Every 500 operating hours

Maintenance work	Type	Quantity	Order No.
Replace V-belt	LW 100 E (50Hz)	1	001842
	LW 100 E/E1 (60Hz)	1	001701
	LW 100 E1 (50Hz)	1	001803
	LW 100 B (B&S)	1	008503
	LW 100 B (Honda)	1	001803
Replace o-ring of the DIN filling connector	-	1	001237
Replace o-ring of the revolvable filling hose	-	1	001224
Change intake filter	-	1	001708
Replace sintered metal filter of oil separators	-	1	001735
Replace o-ring of the water separator	-	1	001810
Replace o-ring of the final filter housing	-	1	001769
Check pressure maintaining / non-return valve	-	-	-
Check all connections for leaks	-	-	-



Note

All stated quantities are parts of our 500h and 1000h service kits. You can find an overview on page Service Kits.



MAINTENANCE AND SERVICE

Every 1000 operating hours

Maintenance work	Type	Quantity	Order No.
Replace o-rings and gaskets of 1st, 2nd and 3rd stage	Gasket (1st stage)	1	001705
	O-Ring (1st stage)	1	001781
	O-Ring (2nd stage)	1	001768
	O-Ring (2nd + 3rd stage)	2	001777
	O-Ring (3rd stage)	1	001771
	O-Ring (3rd stage)	1	001776
Replace all inlet and outlet valves incl. Gaskets	1st stage	1	001722
	2nd stage	1	001855
	3rd stage	1	001856



Note

All stated quantities are parts of our 1000h service kits. You can find an overview on page Service Kits.

MAINTENANCE AND SERVICE

Service Kits

The service kits contain parts for maintenance according to the factory requirements.

The use of the service kits ensures that all required parts are ordered and replaced and gives assurance that all parts are included in the order. Depending on the model and interval, the service kits include parts such as O-Rings, Sinter Filter, Inlet Filter, V-Belts, Silencers, In-&Outlet Valve, Valve Seals and Compressor oil.



Service Kits

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Service Kits LW 100 E / E1 for 50 Hz

Compressor	Frequency	Operating Hours	Order No.
LW 100 E	50 Hz	500 h	006709
LW 100 E	50 Hz	1000 h	003604
LW 100 E1	50 Hz	500 h	010292
LW 100 E1	50 Hz	1000 h	010293

Service Kits LW 100 E / E1 for 60 Hz

Compressor	Frequency	Operating Hours	Order No.
LW 100 E / E1	60 Hz	500 h	006710
LW 100 E / E1	60 Hz	1000 h	006711

Service Kits LW 100 B

Compressor	Motor	Operating Hours	Order No.
LW 100 B	Briggs & Stratton	500 h	009399
LW 100 B	Briggs & Stratton	1000 h	009400
LW 100 B	Honda	500 h	006712
LW 100 B	Honda	1000 h	006713

MAINTENANCE AND SERVICE

Check V-belt tension

The compressors of all LW 100 versions are driven by V-belts. Check correct V-belt tension regularly, adjust if necessary. The V-belt could lose tension during transportation. Please check the V-belt tension before starting the compressor.

Tension V-belts

- Switch off the compressor unit, pull the plug if necessary.
- Tilt the compressor slightly aside.
- Loosen mounting screws (SW13) of the motor flange (Fig. 1).
- Turn clamp nut (SW13) until correct V-belt tension (Fig. 2).

Rotation direction clockwise: increase V-belt tension.

Rotation direction anti-clockwise: reduce V-belt tension.

- Tighten mounting screws of the motor flange.
- Check V-belt tension and adjust if necessary.

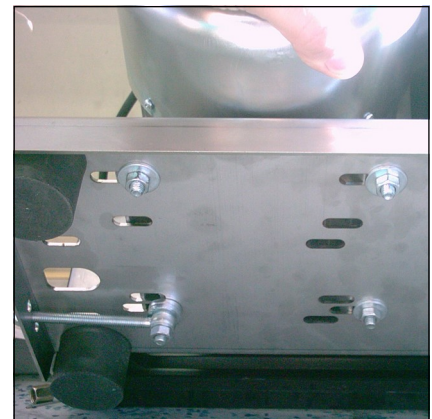


Fig. 1 - Loosen mounting screws of the motor flange

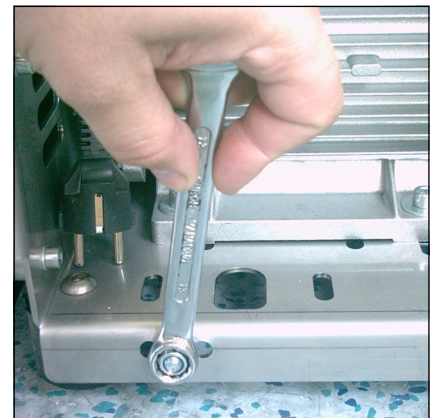


Fig. 2 - Turn clamp nut until correct V-belt tension

Correct V-belt tension

Do not tension V-belts too tight. This damages bearings of compressor and motor. The V-belt should only be tensioned until there is no noise caused by slipping during start.

We recommend using a V-belt tension gauge.

Settings for V-belt tension

Motor Type	Initial Installation	Operation after running in
Electric motors 50Hz	400 N	300 N
Electric motors 60Hz	350 N	250 N
4 stroke drive motor	400 N	300 N

Compressor Lubrication

Pistons, cylinders, crankshaft and connecting rods are provided with oil by splash lubrication.

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Check oil level



Warning

Check oil level daily. Never start the compressor with a too low oil level. Risk of accidental loss, destruction or deterioration.

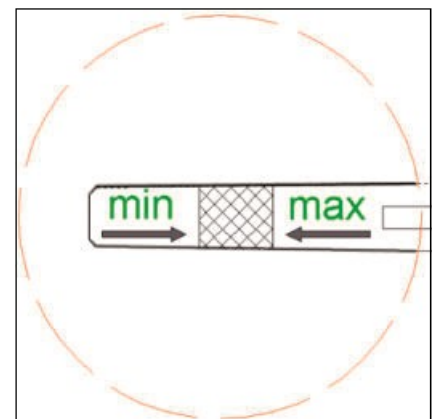
Check the oil level before each operation of the unit by using the oil dipstick.

Oil level check as follows:

- Pull out oil dipstick
- Wipe off oil residues
- Insert the oil dipstick as far as it will go back into its tube.
- Pull out oil dipstick again
The oil level should reach the upper maximum marking. Refill new compressor oil at least when the oil level reached the middle of the indicated area.
- Insert the oil dipstick as far as it will go back into its tube.



Oil dipstick



Oil level



Warning

- First oil change after 25 operating hours.

Oil change



Note

We recommend oil change at least once a year - depending on total operating hours.

A

Oil change as follows:

- Run compressor warm for about 2 minutes.
- Switch off and vent compressor
- Tilt the compressor aside
- Place a suitable oil drain tray under the drain plug
- Screw off oil drain plug carefully
- Drain oil
- Screw in oil drain plug and tighten
- Pull out oil dipstick and fill oil into the nozzle by a funnel
- Check oil level
- Check o-ring of the oil dipstick.
- Insert oil dipstick

The oil change is now completed.

Maintenance intervals

- First oil change after 25 operating hours (total hours).
- All further changes after each 250 operating hours.

Oil and oil capacity

Approx. 500 ml synthetic compressor oil is necessary for one oil change. Only use synthetic compressor oil which is recommended as suitable from L&W. (P/N: 000001)

Only LW 100 B

Drive motor oil change intervals: see manufacturer's specification for the drive motor.
(L&W P/N: 000004)

Manual condensation dump system



Note

The collected condensate can contain oil and has to be disposed according to regulations.

Oil- / water separators

The compressor comes as standard with a manual condensation dump system. Drain condensate separators every 15 to 30 minutes, depending to air moisture.

Option Automatic Condensate Drain: To release the complete condensate through the black plastic hoses we recommend using a 10 l container at least.

The drain noise can be kept to a minimum by using a silencer.

Manual drain



Warning

Open valve spindle max. 1.5 turns.
The pressure in the housing can shoot out the valve spindles at high speed.



Fig. 1 - Condensate drain valve 1.stage

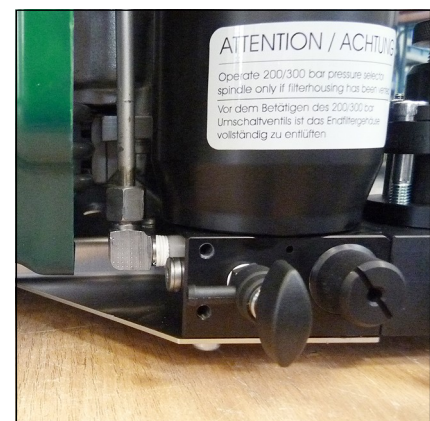


Fig. 2 - Condensate drain valve 3.stage

To drain manually, open the condensate drain valve of the 2nd stage oil / water separator and the condensate drain valve of the filter housing (Fig. 2).

Open valve spindle max. 1.5 turns anti-clockwise. The condensate will be drained.

Then close valve spindle clockwise.

Maintenance intervals

We recommend to clean oil and water separators every 250 operating hours or at least once a year, to check for corrosion damage and to replace o-rings if necessary.

All oil / water separators have an integrated sinter filter which has to be replaced every 500 operating hours.

MAINTENANCE AND SERVICE

Oil / water separators 2nd stage - maintenance



Note

Clean all parts thoroughly before assembly.

Maintenance / cleaning of oil / water separators 2nd stage as follows:

- Loosen mounting screws (Fig. 1) and pipe connections (Fig. 2).
- Remove oil/water separator
- Use a suitable tool to turn off and remove separator head (Fig. 3)
- Loosen plastic nut (Fig. 4), change sinter filter (Fig. 5) and screw in plastic nut.
- Change o-ring, previously grease new o-ring (Fig. 6)
- Place separator head into the housing, turn in and tighten
- Connect pipe connections and tighten (Fig. 2).
- Mount and tighten mounting screws (Fig. 1)

The oil / water separator maintenance is now completed.



Fig. 1 - Loosen mounting screws

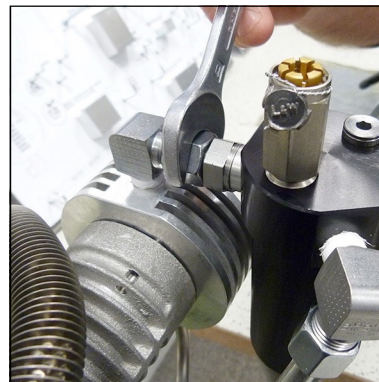


Fig. 2 - Loosen pipe connections



Fig. 3 - Turn off and remove separator head



Fig. 4 - Plastic nut

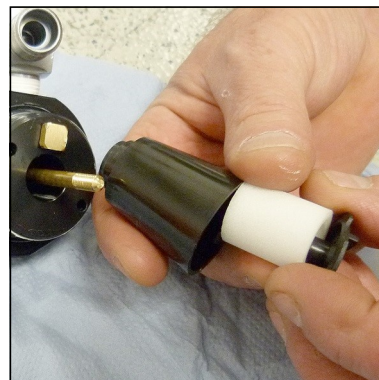


Fig. 5 - Change sinter filter



Fig. 6 - Change o-ring

MAINTENANCE AND SERVICE

Filter housing

The mole carbon filter housing is installed on the right hand side of the compressor housing.

Inside the filter housing a jet blows air on to the housing wall. Condensation water and oil are led by centrifugal force to the bottom of the housing. Air flows through the mole carbon filter cartridge, which purifies the air from residual moisture and odours.



Filter housing

Filter cartridge

The high-pressure compressor is equipped with an integrated breathing air purification system. Air is compressed up to 330 bar, dried and odour- and tasteless purified. Oil residues are bounded. The breathing air filter cartridge consists of a molecular sieve and activated-carbon filter.

The cartridges of petrol-driven versions are equipped with additional CO/CO₂ filters.

All breathing air filter cartridges are factory vacuum sealed.

We recommend unpacking the filter cartridges just before installation. Filter cartridges which are exposed too long could be saturated with moisture and become unusable.

Maintenance Intervals

Filter cartridges should be changed at the following intervals, at +20°C or more often, depending on humidity and ambient temperature:

- 18 hours for LW 100 E ECO / LW 100 E1 ECO / LW 100 E / LW 100 E1 (Order No.: 000644)
- 16 hours for LW 100 B ECO / LW 100 B (Order No.: 002309)

MAINTENANCE AND SERVICE

Filter cartridge change

Filter cartridge change as follows:

- Stop the compressor and open carefully the drain valves. Please wait till the filter housing is completely vented; this procedure takes approx. 1 - 2 minutes
- When no air discharges from the condensate release hoses, the pressure vessels are depressurized.
- Remove the end filter cover (Fig. 1 / Fig. 2). Remove the filter cover by using the filter tool. The housing can not be opened when it is still under pressure.
- After opening the housing, pull out the filter cartridge by the catch (Fig. 3).
- Open the packaging of the new filter cartridge and place it into the filter housing (press slightly).
- Screw the filter housing cover in by using the filter tool and turn it back $\frac{1}{2}$ turn. This avoids tightening of the cover due to vibration.

The filter cartridge change is now completed.



Note

Ensure that the old filter cartridge is disposed correctly at an approved waste point.



Fig. 1 - Loosen filter housing cover by using the filter tool



Fig. 2 - Remove filter housing cover



Fig. 3 - Pull out the filter cartridge by the catch and insert a new cartridge

P/N	Filtering	Models
000644	DIN EN 12021 (Breathing Air)	LW 100 E/E1 ECO LW 100 E/E1
002309	DIN EN 12021 (Breathing Air) inkl. CO/CO2	LW 100 B ECO LW 100 B
002310	Oil / odour removal ($<0,1\text{mg}/\text{m}^3$)	ALL LW 100
002311	Air / inertgas drying only ($<15\text{mg}/\text{m}^3$)	ALL LW 100
002476	CNG Filter, drying, oil removal	ALL LW 100

Filter housing - maintenance



Note

Clean all parts thoroughly before assembly.

Filter housing maintenance as follows:

- Unscrew filter housing cover by using the filter tool (Fig. 1).
- Change o-ring, previously grease new o-ring (Fig. 2)
- Screw the filter housing cover in by using the filter tool and turn it back ½ turn. This avoids tightening of the cover due to vibration (Fig. 1).

The filter housing maintenance is now completed.



Fig. 1 - Remove/screw in filter cover



Fig. 2 - Change o-ring

MAINTENANCE AND SERVICE

Inlet Filter



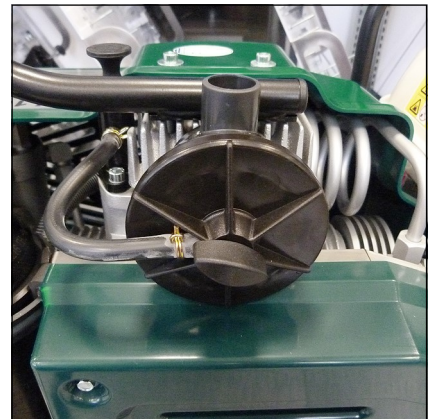
Note

Dirty filters make air intake difficult and reduce delivery capacity. Risk of compressor overheating.

A paper dry filter is used for the inlet filter. Check air inlet filter regularly or replace it. Depending on the degree of contamination, the filter inlet can be cleaned by compressed air. Defective air inlet filters should be immediately replaced with a corresponding filter.

Maintenance intervals

We recommend that the filter cartridge should be replaced every 500 working hours (depending on pollution grade).



Inlet Filter

A

MAINTENANCE AND SERVICE

Check or change filter inlet



Note

Clean all parts thoroughly before assembly.

To properly change the filter inlet, proceed as follows:

- Disconnect the crankcase housing at the ventilation hose (Fig. 1).
- Remove mounting screw and pull out filter housing carefully (Fig. 2).
- Clean filter housing and o-rings and check if defective (fissures).
- Place o-ring into the housing (Fig. 3).
- Insert the new cartridge and assemble the housing. Place o-ring into the groove (Fig. 4).
- Place and align the filter housing carefully, inlet port up, hose connector 90° turned to the left (Fig. 5).
- Tighten mounting screw and connect the crankcase housing ventilation hose to the oil fill port (Fig. 6).

The filter inlet change is now completed.



Fig. 1 - Pull off ventilation hose at the oil fill port



Fig. 2 - Pull out filter housing carefully



Fig. 3 - Place o-ring into the filter housing



Fig. 4 - Place o-ring into the groove

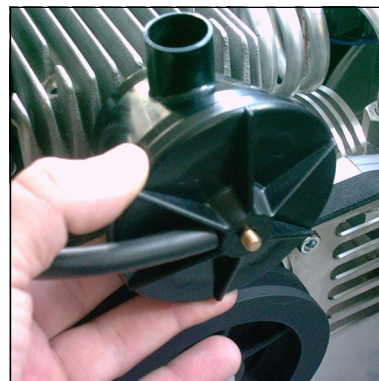


Fig. 5 - Place and align filter housing carefully

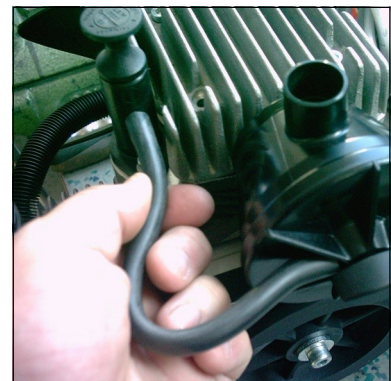


Fig. 6 - Connect ventilation hose at the oil fill port

MAINTENANCE AND SERVICE

Valve heads and valves

Inlet and outlet valves of the specific compressor stages are located between valve head and cylinder. Inlet valves open while piston downstroke; outlet valves open while upstroke or compression stroke.

Valves are subject to normal wear and tear and have to be replaced at specified intervals (depending on specific operating conditions). Dismount valve heads to change valves. All 3 valves are combined valves; inlet and outlet valves are a single unit.



Component parts inlet and outlet valve

Pistons and Cylinders

To guarantee highest economic efficiency and long lifetime of the unit, all compression cylinders of the LW 100 compressors are equipped with hardened, separate cylinder sleeves. These are plugged into the compressor housing and placed over the valve heads screws or valves. Special o-rings prevent air and oil loss.

All pistons are equipped with high quality steel piston rings. This ensures high and constant air supply as well as long service life even when often in use.



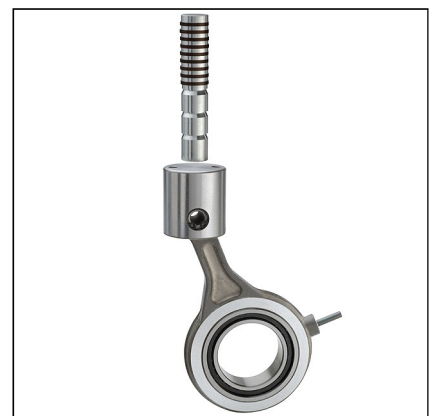
Cylinder sleeves

Cooling

The cooling pipes are made of non-corroding material and provide excellent cooling for the air after each stage of compression. The effective cooling system ensures that the air entering the final filter and separator housing is as low as possible. The air increases only 6° from inlet to outlet (at +20° C ambient temperature). This low temperature increase creates long filter times.

The free access to sufficient cooling air must be guaranteed.

Ensure the cooling pipes and the ribs on them are cleaned and free of dirt/dust.



Free compression & guide piston 3rd Stage

A

Replace inlet and outlet valve 1st stage



Note

The figures of the parts can differ due to the different stages.

Replace the inlet and outlet valve 1st stage as follows:

Remove inlet / outlet valve

- Loosen mounting screws of the fan protection cover (Fig. 1) and remove fan protection cover.
- Remove spring wire clamp of the crankcase ventilation hose (Fig. 2).
- Remove hose.
- Loosen pipe connections.
- Loosen valve head screws (Fig. 3).
- Remove valve head and check if defective (Fig. 4).
- Remove upper valve head gasket and inlet / outlet valve.

Install inlet / outlet valve - see following page



Fig. 1 - Loosen mounting screws of the fan protection cover

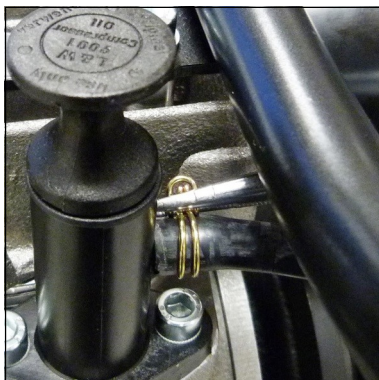


Fig. 2 - Remove spring wire clamp

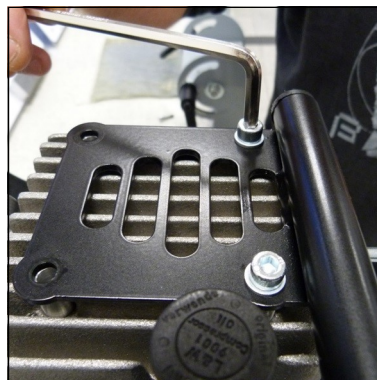


Fig. 3 - Loosen valve head screws

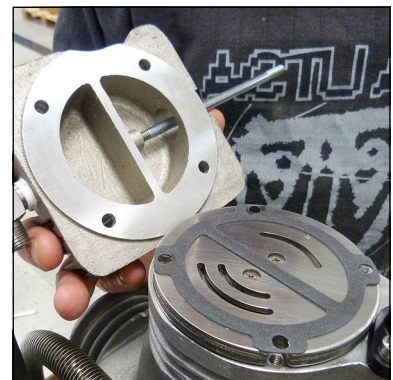


Fig. 4 - Remove valve head

Replace inlet and outlet valve 1st stage - continued from previous page



Warning

The exact alignment of upper and lower valve gasket is very important. Inlet and outlet channels have to be exactly centred.

Install inlet / outlet valve

- Change o-ring, previously grease new o-ring (Fig. 5)
- Place new inlet / outlet valve.
CAUTION: Ensure correct positioning of the inlet / outlet valve. The engraved "S" (Fig. 6) must point to the inlet filter housing. Ensure that only one inlet channel is visible above.
- Place new upper valve head gasket
CAUTION: The exact alignment of the upper valve gasket is very important. Inlet and outlet channels have to be exactly centred (Fig. 7).
- Place valve head and spacing sleeves (Fig. 8).
- Screw in mounting screws at the inlet side.
- Slot fan protection cover below and screw in mounting screws at the top.
- Tighten mounting screws crosswise (tightening torque: 10N).
- Tighten pipe connections.
- Fix crankcase ventilation hose with the spring wire clamp (Fig. 9).

The inlet and outlet valves change is now completed.



Fig. 5 - Change o-ring

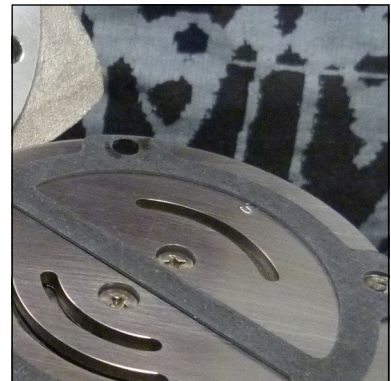


Fig. 6 - Engraved "S"

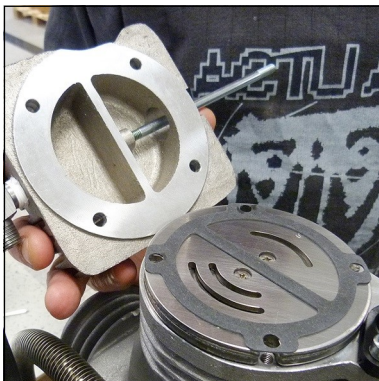


Fig. 7 - Inlet and outlet channels have to be exactly centred

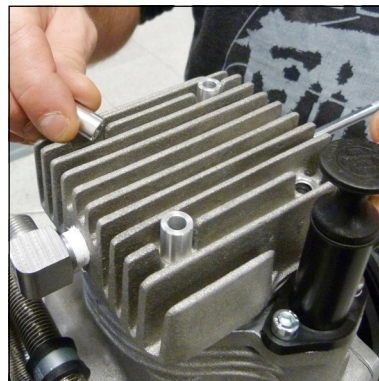


Fig. 8 - Place spacing sleeves

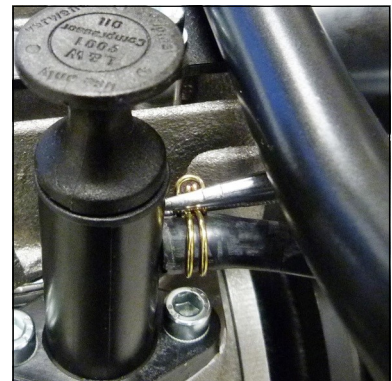


Fig. 9 - Fix spring wire clamp

Replace inlet and outlet valves 2nd and 3rd stage



Note

The figures of the parts can differ due to the different stages.

Inlet and outlet valves change as follows:

- Loosen mounting screws of the fan protection cover and remove fan protection cover.
- Loosen pipe connections (Fig. 1).
- Loosen valve head screws (Fig. 2).
- Remove valve head with inlet / outlet valve (Fig. 3).
- Check valve head if defective
- Change o-ring of the compressor block, previously grease new o-ring (Fig. 4).
- Change o-ring of the valve head, previously grease new o-ring (Fig. 5).
- Place new inlet / outlet valve (Fig. 5).
CAUTION: Observe correct position between valve centre hole and valve head centre pin.
- Place valve head (Fig. 3)
- Tighten mounting screws crosswise (tightening torque: 10N).
- Tighten pipe connections (Fig. 1).
- Slot fan protection cover below and screw in mounting screws at the top.

The inlet and outlet valves change is now completed.



Fig. 1 - Loosen pipe connections

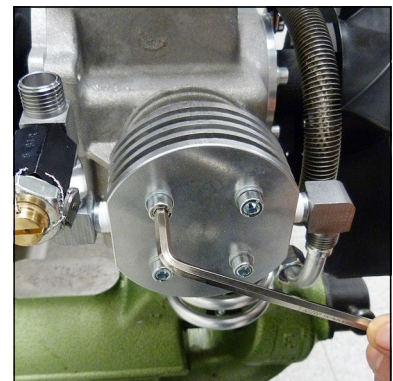


Fig. 2 - Loosen valve head screws

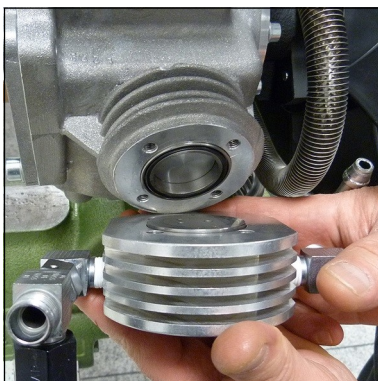


Fig. 3 - Remove valve head with inlet and outlet valve

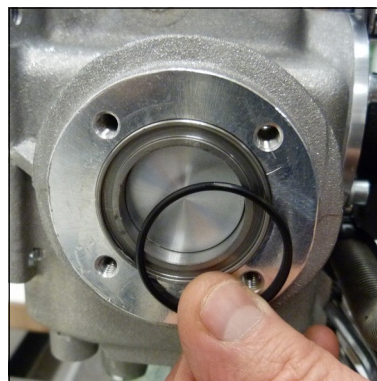


Fig. 4 - O-ring at the compressor block



Fig. 5 - Valve head

MAINTENANCE AND SERVICE

Safety valves

Every pressure stage is equipped with a separate over pressure safety valve. Safety Valves avoid a non permissible high pressure at the specific pressure stages and limit maximum operation pressure of the compressor.

Safety valves are adjusted to:

- 1st Stage: 8 bar
- 2nd Stage: 40 bar
- 3rd Stage: max. final pressure



Safety valves

The adjusted blow-off pressure [bar] of the safety valves is indicated on their housings.

All safety valves are factory sealed with special L&W safety seals to avoid manipulation of the limit value settings.

Safety valves with removed seals have to be immediately checked for the prescribed settings and replaced if necessary.

The safety valve of the final stage is furthermore equipped with a knurled screw to be activated once.

Turning the knurled screw clockwise could vent the valve completely and therefore the final filter housing.

During normal operation conditions, the knurled screw has to be turned anti-clockwise up to the upper stop. An integrated circlip avoids complete unscrewing.

If a safety valve blows off, it indicates problems with either inlet or outlet valve of the following stage.



Note

Replace defective safety valves immediately!

MAINTENANCE AND SERVICE

Pressure maintaining / non return valve

The pressure maintaining / non return valve combination is placed in the flow direction after the final filter housing.

Pressure maintaining valve

The pressure maintaining valve drains a large part of the water content of the compressed air mechanically by ensuring the minimum outlet pressure. This guarantees optimal drying and purification of the breathing air.

After starting the compressor, the pressure inside the final filter housing constantly increases. The pressure maintaining valve prevents the compressed air from blowing off (final pressure gauge = 0 bar).

When the adjusted opening pressure is reached (160 bar), the purified compressed air flows via pressure maintaining and non return valve to the filling valve.

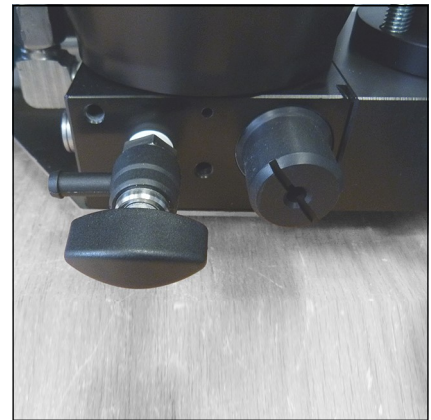
The value of the opening pressure of the pressure maintaining valve can be read at the final pressure gauge. When opening pressure is reached, the pressure gauge value increases within a few seconds.

Adjust pressure maintaining valve see next page.

Non return valve

The non return valve which is placed after the pressure maintaining valve, prevents the purified breathing air from flowing back into the filter housing / condensate drain valves.

After compressor stop, the indicated filling pressure remains constant, if the non return valve is working correctly.



Drain valve and pressure maintaining / non return valve

A

Adjust pressure maintaining valve

- Vent filling valve and close afterwards (filling pressure gauge 0 bar)
- Start the compressor
- Observe filling pressure gauge
- When the opening pressure of the pressure maintaining valve is reached, the indicated filling pressure increases within some seconds from 0 bar up to the adjusted opening pressure.

If the opening pressure does not reach a value of 160 bar, adjust the pressure maintaining valve as follows:

Increase opening pressure:

- Vent filling valve (filling pressure 0 bar)
- Loosen clamp screw on the side
- Turn adjusting screw clockwise by using a suitable slotted screwdriver
- Start compressor and check opening pressure, adjust if necessary
- Tighten clamp screw on the side
- Check opening pressure again

Reduce opening pressure:

- Vent filling valve (filling pressure 0 bar)
- Loosen clamp screw on the side
- Turn adjusting screw anti-clockwise by using a suitable slotted screwdriver
- Start compressor and check opening pressure, adjust if necessary
- Tighten clamp screw on the side
- Check opening pressure again



Note

If the adjusted opening pressure of the pressure maintaining valve is higher than the final pressure of the compressor, the final pressure safety valve blows off before pressure maintaining valve opens (final pressure = 0 bar). When valve settings are not clear (e.g. after disassembly / repair), start the adjustment with a low basic setting (turn adjusting bolt 3 full turns in).

MAINTENANCE AND SERVICE

O-rings - filling valve and filling hose

Check o-rings from filling valve and filling hose regularly and change if necessary.



Note

Clean all parts thoroughly before assembly.

O-ring at the filling valve

- Change o-ring, previously grease new o-ring (Fig. 1)

O-ring at the filling hose

- Remove filling hose from the filling valve (Fig. 2)
- Change o-ring, previously grease new o-ring
- Connect filling hose to the filling valve and tighten



Fig. 1 - O-ring at the filling valve



Fig. 2 - O-ring at the filling hose

Motor change

The drive motors of the LW 100 series are generally interchangeable.



Warning

Do not carry out modifications when the unit is hot.

Motor change as follows:

- Switch off the compressor unit, pull the plug if necessary
- Remove V-belt cover
- Remove mounting screws of the motor flange
- Remove motor tensioner bolt
- Remove V-belt
- Remove motor v-belt pulley
- Remove motor carefully
- Place new motor
- Mount motor v-belt pulley
- Mount flange mounting screws and tighten nuts slightly
- Insert motor tensioner bolt
- Check/Ensure the alignment of both key slots (motor & compressor)
- Tension V-belt
- Tighten flange mounting screws
- Place V-belt cover and tighten mounting screws
- Ensure clearance of the V-belt cover



Note

Due to different construction heights, the motor carrying handle of the LW 100 E / LW 100 E1 versions is not identical to the LW 100 B. We recommend to use the specified carrying handle in case of modification.

MAINTENANCE AND SERVICE

A

Test of pressure equipment

According to the Pressure Equipment Directive 2014/68/EU and TÜV Darmstadt (German supervising authorities).

Subject pressure equipment with a product permissible operating pressure [bar] x content volume [litres] from 200 up to max. 1000.

Example: Filter housing 0.37 l

Maximum operating pressure: 350 bar

Content volume: 0.37 litres

$350 \text{ bar} \times 0.37 \text{ litres} = 129.5$

129.5 is smaller than the minimum of 200 -> therefore no test by a licensed expert is required.

1. Examination after 5 years by a qualified person or authorized organisations.

Visual inspection, inside and outside.

2. Examination after 10 years by a qualified person or authorized organisations.

Visual inspection, inside and outside.

In addition, a water pressure test is carried out at 1.5 times of the permissible vessel operating pressure.

The test methods described in point 1 and 2 must be repeated periodically - as described above.

Max. numbers of load cycles for operation with max. allowable pressure variation

Final pressure [bar]	Load cycles	Operating hours [h]
225	43750	10930
330	4400	1100



Caution

The filter container has to be replaced after 15 years!



A

**MAINTENANCE RECORDS AND
STORAGE**



MAINTENANCE RECORDS

Introduction form for the Operator

A

No.	Surname, Name	Date	Place	Signature	Instructor

By adding themselves to this list, the person that signs it confirms having been given a yearly introduction/instruction about the function and operation of the compressor unit. Furthermore, they have be informed about the relevant safety rules and regulations (TRG, DGRL, BetrSichV, GSG, GSGV).



MAINTENANCE RECORDS

Top up oil, oil change

Date	Operating hours	Oil quantity [l]	Name

A



MAINTENANCE RECORDS

Cartridge change

A

Date	Operating hours	Difference	Name



MAINTENANCE RECORDS

Maintenance work

A

Description	Date, signature



MAINTENANCE RECORDS

Replaced Parts

Designation	Part number	Date, signature

A

STORAGE



Note

Please check the specific handbook of the petrol engine regarding conservation / storage, de-conservation and commissioning of the LW 100 B compressors.

A

Conservation / storage of the compressor

If the compressor unit is not to be used for an extended period of time, we recommend to carry out the following work before storage time:

- Run the compressor at 200 bar filling pressure for approximately ten minutes (control the flow with the filling valve to maintain constant pressure).
- Replace compressor oil, open filling valve(s) and run compressor for a few minutes.
- Stop compressor and open drain valves (depending on the compressor type, this may happens automatically).
- Remove top cap of final filter housing: clean threat, grease o-ring and threat with a food grade grease or silicone grease. Close filter housing.
- Remove intake filter cartridge and undo intake pipes on all valve heads.
- Start compressor unit.
- Spray a few drops of compressor oil into intake connectors.
- Stop compressor unit and insert intake filter cartridge.
- Bring intake pipes back in position and fix connections and nuts. Close filling- and drain valves.
- Store the compressor in a cool dry place free from dust and contamination. A dust cover is recommended as long as condensation can be avoided.
- If compressor unit should be stored for a period of more than one year, an oil change is strongly recommended before it's been re-used.
- Fuel driven units only: fill up fuel tank to top level to avoid corrosion.



Note

If the compressor is not preserved, it is recommended to let the system run for approx. 10 minutes every 3-4 weeks so that no corrosion can occur on the cylinder running surfaces.

STORAGE



Note

Please check the specific handbook of the petrol engine regarding conservation / storage, de-conservation and commissioning of the LW 100 B compressors.

A

De-conservation, commissioning

After the compressor has been stored, the following steps are to be taken:

- Replace intake filter cartridge. Check oil level, change oil if necessary. In the case of longer storage times (more than a year), it is essential to replace the compressor oil with new before starting up again.
- Remove external dirt from the system. Check the condition of the V-belts, replace if necessary. Check the filling hoses for damage / suitability, replace if necessary.
- Secure the filling valves against uncontrolled swinging around and then open them completely. Start the system and let it warm up for approx. 10 minutes with the filling valves open.
- Close filling valves, run system to final pressure.
- Check the correct functioning of the safety valves and the final pressure switch-off.
- Check all pipes and screw connections for leaks and tighten if necessary.
- Check the condition of the final filter cartridge, replace if necessary.

Once all above steps are completed, compressor unit is now ready for use.

STORAGE

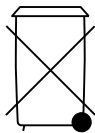
Transportation instructions

- Parts which need to be dismantled for transport purposes must be carefully replaced and secured before taking into operation.
- The transport may only be carried out by trained personnel.
- For transportation, only use lifting devices and equipment with sufficient lifting power.
- Do not stand or work under suspended loads.
- Also separate from minor relocation machinery / system of any external energy supply. Before recommissioning, reconnect the machine to the mains according to regulations.
- When recommissioning, proceed according to the operating instructions..

Disposal

The product must be disposed in accordance with national waste disposal regulations and by an appropriate waste disposal company.

Electric and electronic components



EU-wide regulations for the disposal of electric and electronic appliances which have been defined in the EU Directive 2002/96/EC and in national laws are effective from August 2005 and apply to this device.

Common household appliances can be disposed by using special collecting and recycling facilities. However, as this device has not been registered for household usage, it must not be disposed of through these means.

The device can be returned to L&W. Please do not hesitate to contact us if you have any further questions on this issue.



**ERSATZTEILLISTEN / SPARE PARTS LISTS
DETAILANSICHTEN / DETAILED VIEWS**

B



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ERSATZTEILLISTE / SPARE PART LIST

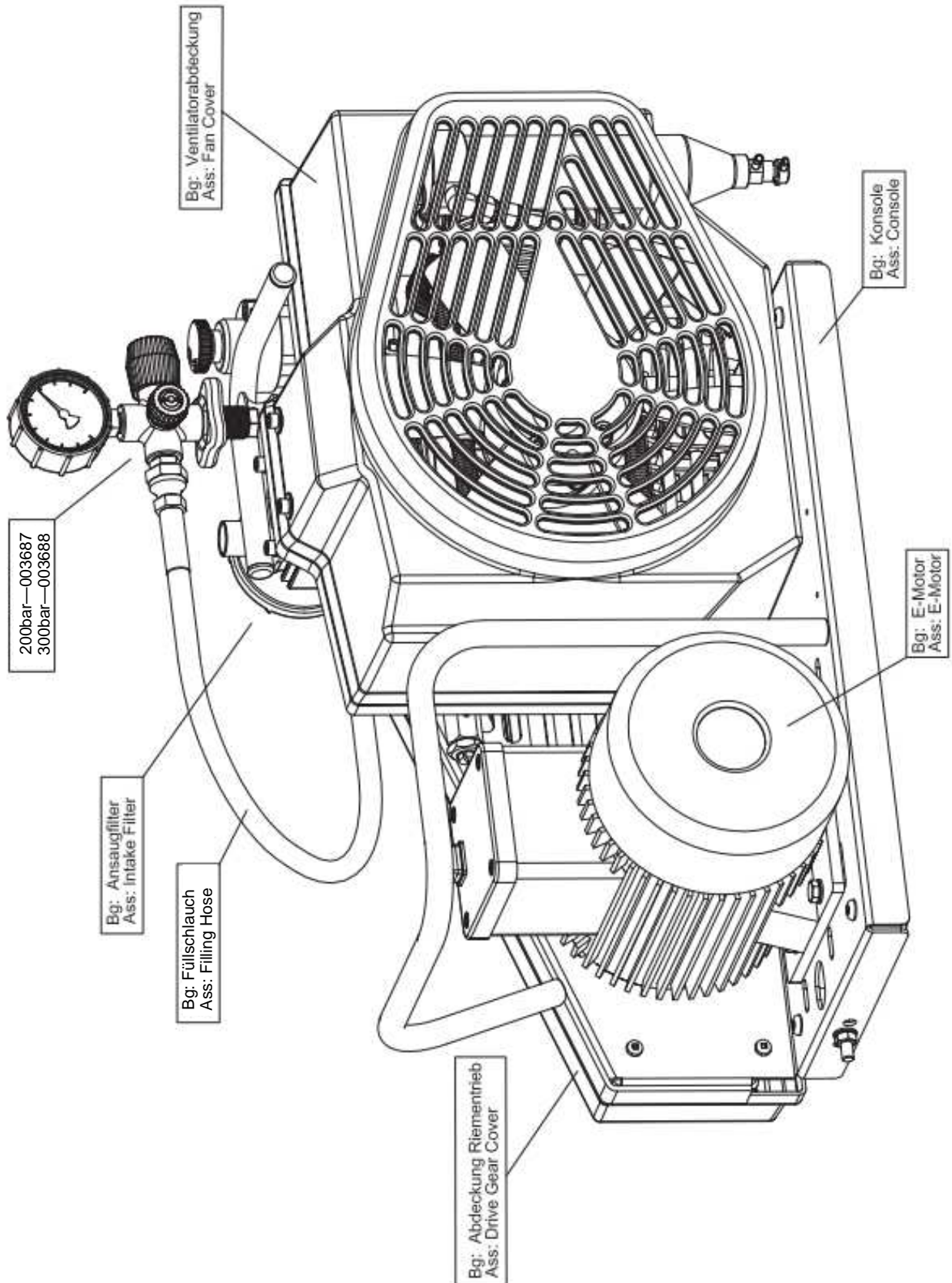
Baugruppe: Gesamtansicht / Overall View

Best.-Nr. / Order No.	Benennung	Description
001712	Kühlrohr (Rippenrohr), 3 Stufe	Cooling Pipe (finned), 3rd st.
001848	Rohrschelle (Ø15-18mm)	Pipe Clamp, 8mm Finned Pipe
003687	Füllventil (drehbar) mit Manometer, 200bar	Filling Valve (rotatable) c/w gauge, 200bar
003688	Füllventil (drehbar) mit Manometer, 200bar	Filling Valve (rotatable) c/w gauge, 300bar

B

DETAILANSICHT / DETAILED VIEW

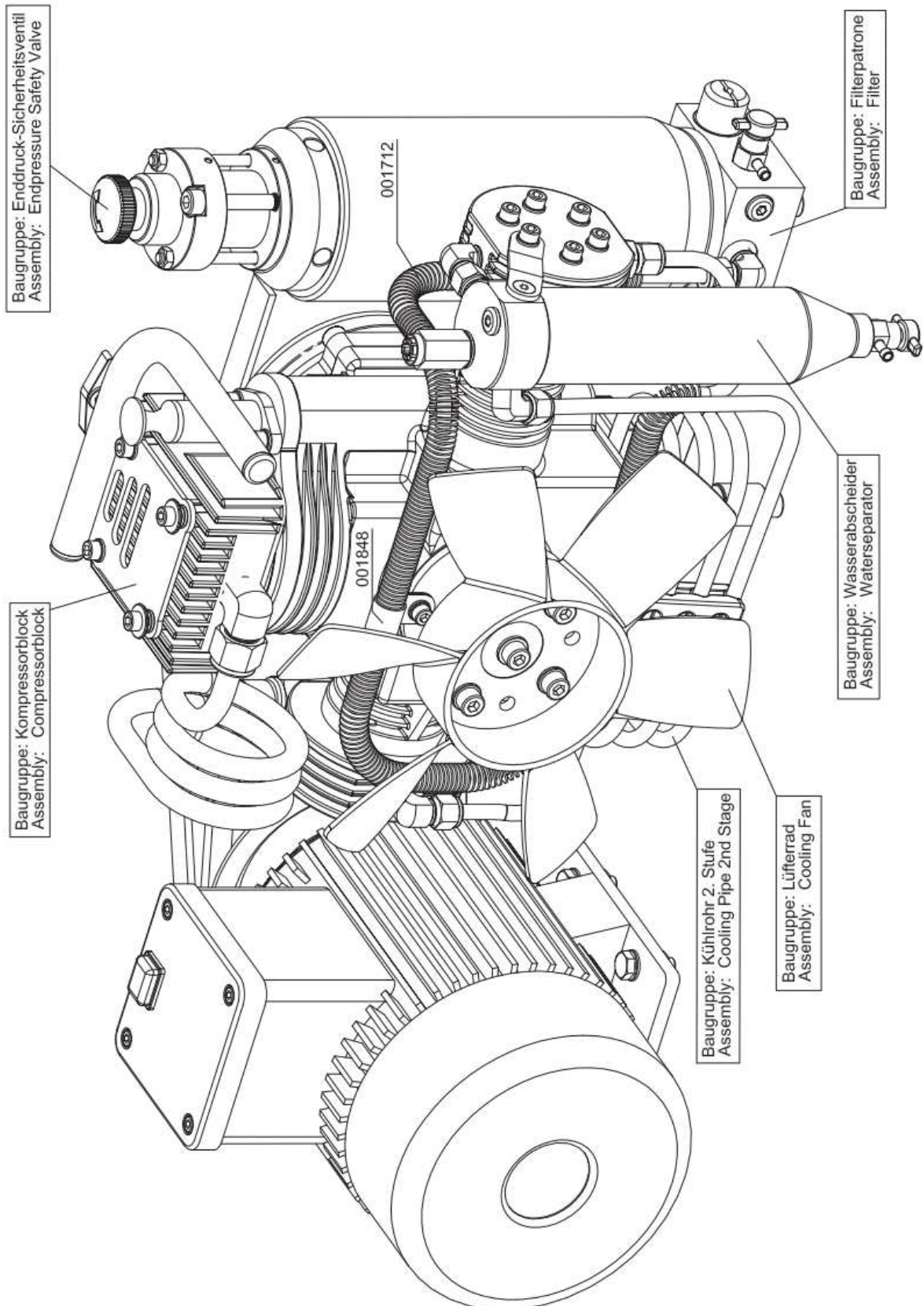
Baugruppe: Gesamtansicht / Overall View



B

DETAILANSICHT / DETAILED VIEW

Baugruppe: Gesamtansicht / Overall View



B



ERSATZTEILLISTE / SPARE PART LIST

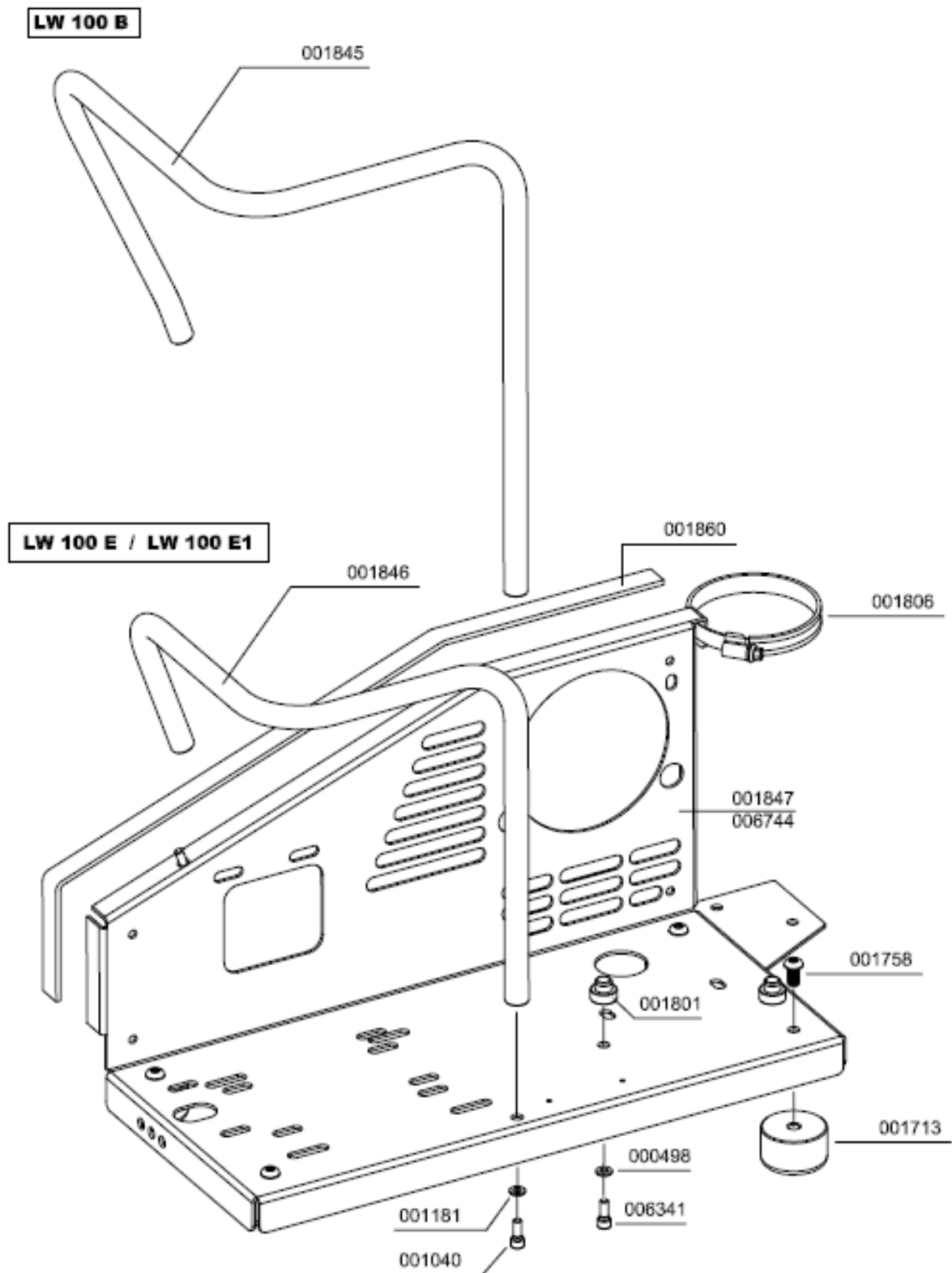
Baugruppe: Konsole / Assembly: Console

Best.-Nr. / Order No.	Benennung	Description
000498	U-Scheibe A6	Washer A6
001040	Zylinderschraube M8x20mm DIN912 8.8 ZN	Allen Screw M8x20mm DIN912 8.8 ZN
001181	U-Scheibe A8	Washer A8
001713	Standfuss, Gummipuffer	Rubber Stand
001758	I-6kt-Schraube M8x12mm DIN NB601 A2 Ed	Hexagon Screw M8x12mm DIN NB601 A2 Ed
001801	Aufsteckstutzen, Kompressorabdeckung	PVC Stud Plastic Cover
001806	Halteband Filtergehäuse - inkl. Gummi	Jubilee Clip Filter Housing
001845	Tragebügel	Carrying Handle
001846	Tragebügel	Carrying Handle
001847	Kompressorkonsole (Edelstahl)	Compressor Console (Stainless Steel)
001860	Dichtgummistreifen	Rubber Stripe
006341	Sechskant Blechschraube DIN 7976 Ø5,5 x 13	Sheet Metal Screw DIN 7976 Ø5,5 x 13
006744	Kompressorkonsole (Aluminium)	Compressor Console (Aluminum)

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: Konsole / Assembly: Console



B



ERSATZTEILLISTE / SPARE PART LIST

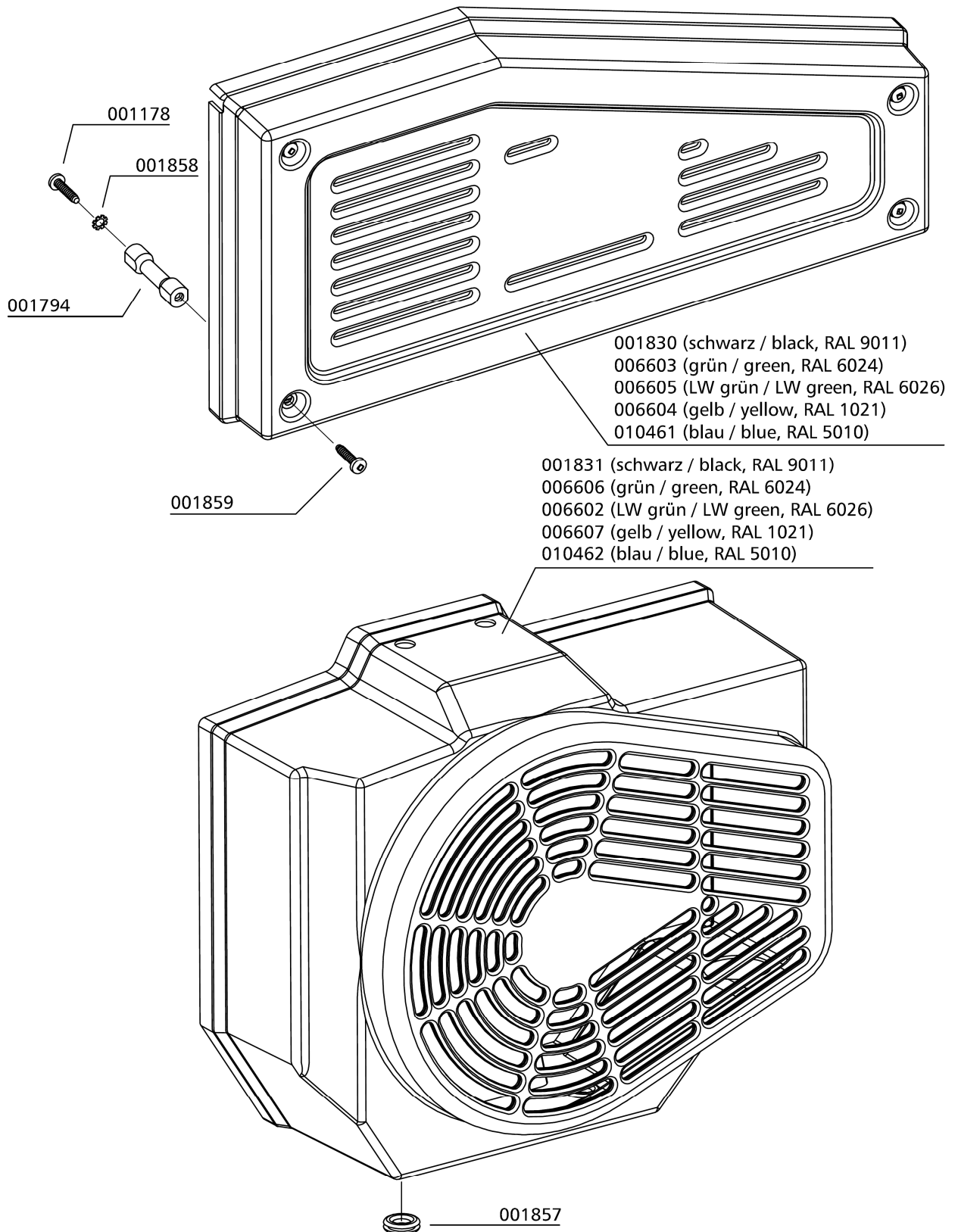
Baugruppe: Antriebsabdeckung / Assembly: Fan Guard & Drive Cover

Best.-Nr. / Order No.	Benennung	Description
001794	Abstandshalter für Keilriemenschutz	Spacer V-Belt Cover
001830	Abdeckung Riementrieb schwarz	Cover V-Belt black
001831	Ventilatorschutzabdeckung schwarz	Pulling Fan Cover (Black)
001857	Gummitülle, Aufsteckgum. Ventilatorsch.	Rubber Gaiter
001859	Befestigungsschraube Antriebsabdeckung	Fixing Bolt V-Belt Cover
006602	Ventilatorschutzabdeckung LW grün	Pulling Fan Cover - green L&W
006603	Abdeckung Riementrieb MSA grün	Cover V-Belt - green MSA
006604	Abdeckung Riementrieb gelb	Cover V-Belt - yellow
006605	Abdeckung Riementrieb L&W grün	Cover V-Belt - green L&W
006606	Ventilatorschutzabdeckung	Pulling Fan Cover - green MSA
006607	Ventilatorschutzabdeckung	Pulling Fan Cover - yellow
010461	Abdeckung Riementrieb, blau	Cover V-Belt, blue
010462	Ventilatorschutzabdeckung, blau	Cooling Fan Cover, blue

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: Antriebsabdeckung / Assembly: Fan Guard & Drive Cover





ERSATZTEILLISTE / SPARE PART LIST

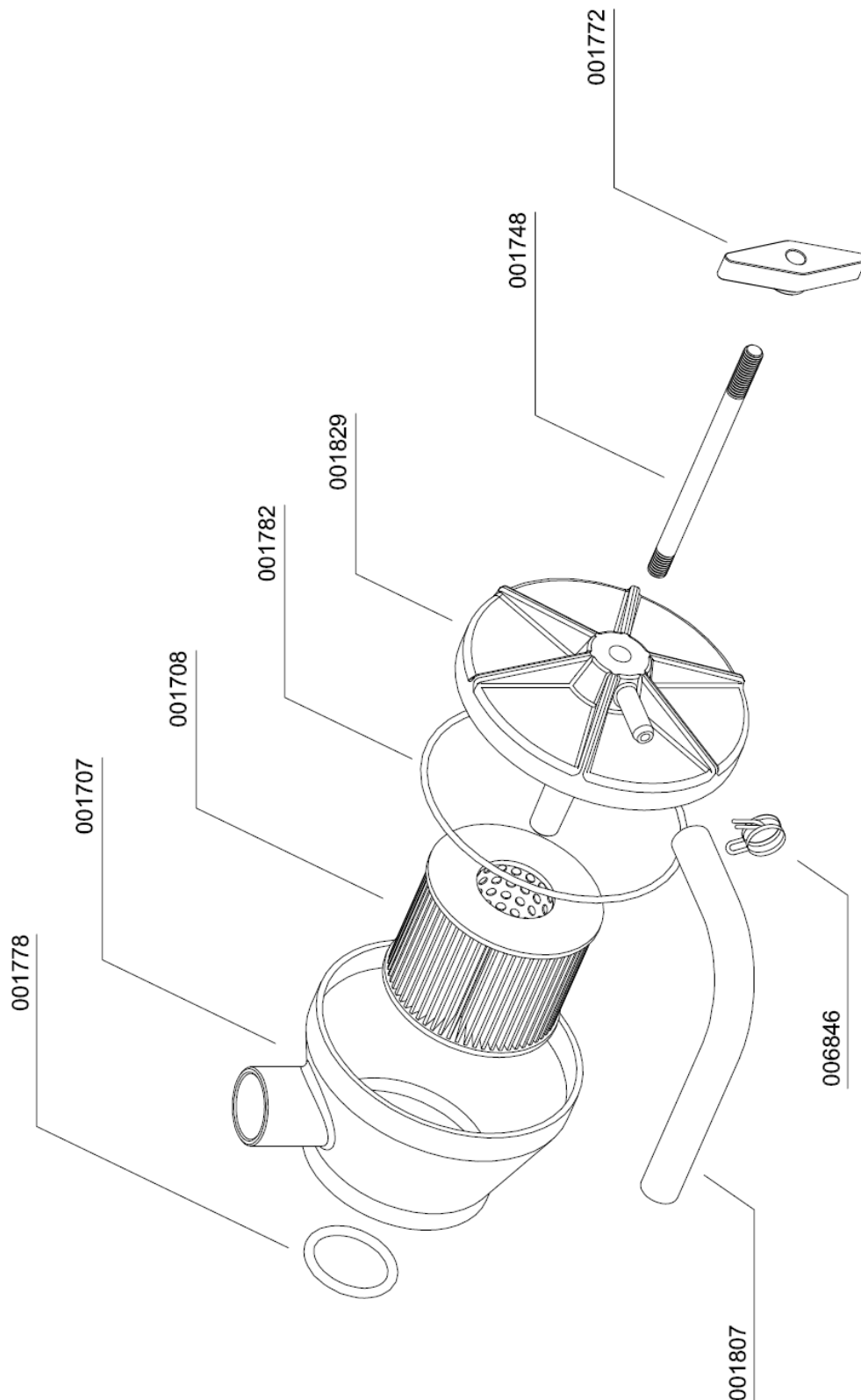
Baugruppe: Ansaugfilter / Assembly: Intake Filter

Best.-Nr. / Order No.	Benennung	Description
001707	Ansaugfiltergehäuse LW 100	Air Intake Filter Housing
001708	Ansaugfilterpatrone	Air Intake Filter Cartridge
001748	Stehbolzen	Threaded Stud
001772	Flügelmutter, PVC-schwarz m. Messingein.	Winged Nut, PVC black
001778	O-Ring, Oeleinfüllrohr	O-Ring, oil filler pipe
001782	O-Ring, Ansaugfiltergehäuse	O-Ring
001807	Schlauch (Kurbelgehäuse-Entlüftung)	Hose Crankcase Vent
001829	Deckel Ansaugfiltergehäuse	Cover air intake housing
006846	Schlauchselle	Hose Clamp

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: Ansaugfilter / Assembly: Intake Filter



B



ERSATZTEILLISTE / SPARE PART LIST

Baugruppe: Kompressorblock / Assembly: Compressor Block

Best.-Nr. / Order No.	Benennung	Description
000498	U-Scheibe A6	Washer A6
000738	Verschraubung	Connection
000765	Schneidring	Olive Seal
000766	Mutter	Nut
000794	T-Verschraubung	Connection with fixed nut
000796	Verschraubung	Elbow Connection
000801	Mutter	Union Nut 10L
000802	Schneidring 10mm	Olive Seal Ring
000839	Verschlussstopfen	Plug
001009	Zylinderschraube M6x70mm DIN 912 8.8 ZN	Allen Bolt M6x70mm DIN 912 8.8 ZN
001012	Zylinderschraube M6x50mm DIN 912 10.9 ZN	Allen Bolt M6x50mm DIN 912 10.9 ZN
001029	Zylinderschraube	Allen Bolt
001030	Zylinderschraube	Allen Bolt
001041	Zylinderschraube	Allen Screw
001042	Zylinderschraube	Allen Screw
001043	Zylinderschraube	Allen Screw
001178	U-Scheibe A6	Washer A6
001182	U-Scheibe A8	Washer A8
001691	Zylinderbuchse 3. Stufe	Piston Sleeve, 3rd Stage
001692	Zylinderbuchse, 2. Stufe	Piston Sleeve, 2nd Stage
001694	Zylinderbuchse 1. Stufe	Piston Sleeve Ø60mm
001698	Ventilkopf 1. Stufe	Valve Head 1st Stage
001699	Ventilkopf 2. Stufe	Valve Head 2nd Stage
001700	Ventilkopf 3. Stufe	Valve Head 3rd Stage
001702	Kurbelgehäuse	Crankcase
001703	Kühlrohr, Alu, 1. zu 2. Stufe	Cool.Pipe alloy 1st to 2nd St.
001705	Ventilkopfdichtung 1. Stufe	Valve Head Gasket, 1st Stage
001709	Ölmesstab	Oil Dip Stick LW 100
001710	Öleinfüllrohr	Oil Filler Tube
001723	Schwungrad, Riemenscheibe-Kompres.	Flywheel, pulley compressor

B



ERSATZTEILLISTE / SPARE PART LIST

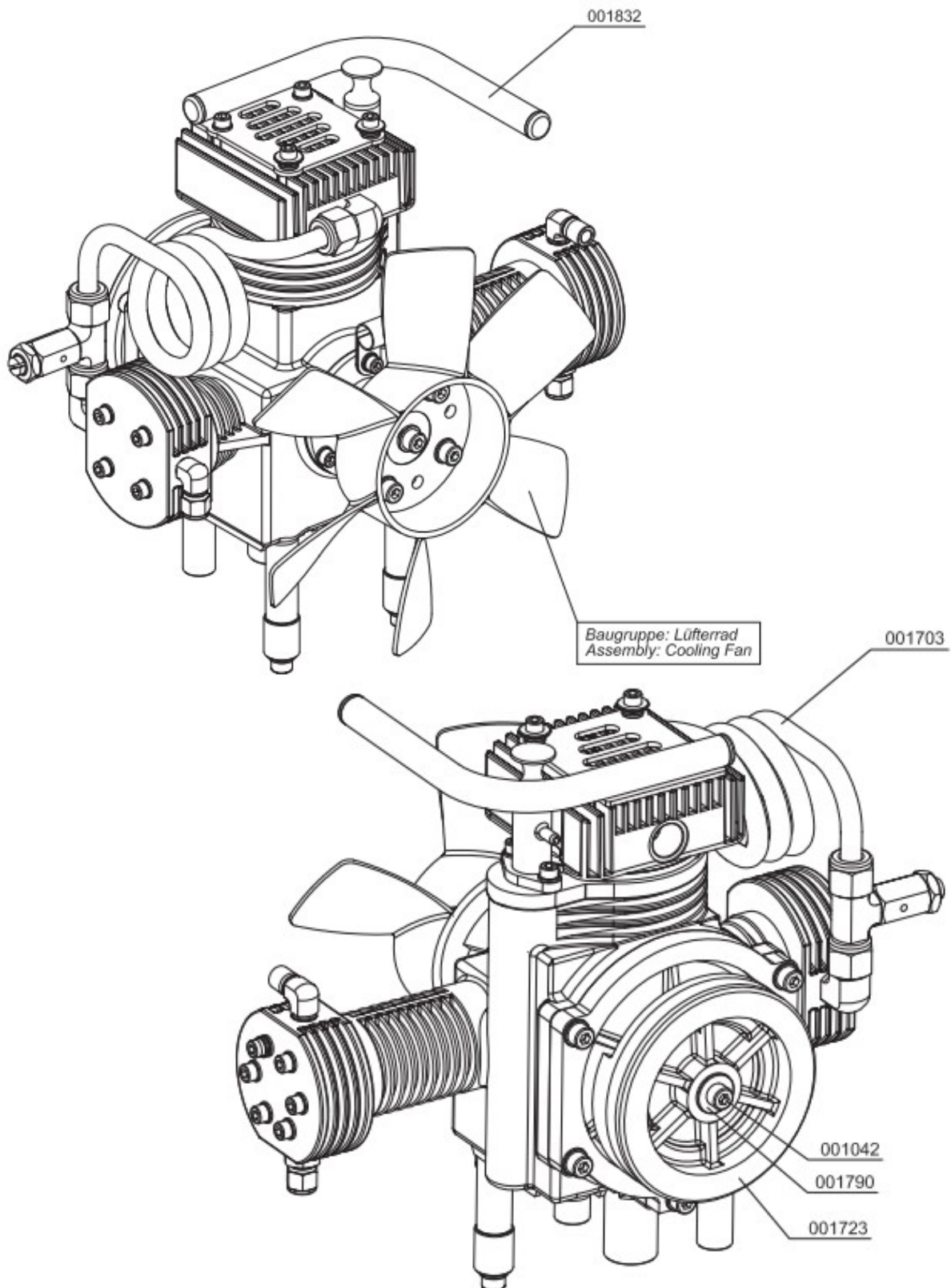
Baugruppe: Kompressorblock / Assembly: Compressor Block

Best.-Nr. / Order No.	Benennung	Description
001726	Gehäusedeckel	Bearing Cover
001727	Lagerdeckel	Bearing Cover
001728	Radial-Wellendichtring	Shaft Seal
001729	Kurbelwellen Hauptlager	Main Bearing Crankshaft
001766	O-Ring, Lagerdeckel	O-Ring Bearing Cover
001767	O-Ring, Zylinderbuchse, 1. Stufe	O-Ring Cylind. Sleeve, 1st St.
001768	O-Ring, Zylinderbuchse 2. Stufe	O-Ring Cylind. Sleeve 2nd St.
001771	O-Ring	O-Ring, Viton
001775	O-Ring, Oelmessstab	O-Ring, oil dipstick
001776	O-Ring, Ventilkopf 3. Stufe	O-Ring, valve head, 3rd Stage
001777	O-Ring	O-Ring, valve head, 2.+3. Stage
001778	O-Ring, Oeleinfüllrohr	O-Ring, oil filler pipe
001779	O-Ring, Zylinderbuchse 3. Stufe	O-Ring, cylinder liner, 3rd St.
001780	O-Ring, Gehäusedeckel	O-Ring, Crankcase cover
001781	O-Ring, Ventilkopf 1. Stufe	O-Ring, valve head, 1nd Stage
001790	U-Scheibe	Washer
001791	Distanzscheibe Ventilkopf 1. Stufe	Spacer, 1st Stage
001800	PVC-Verschlussstopfen für Tragegriff	PVC Plug for carrying handle
001804	Distanzstück (Konsole / Kompressorblock)	Spacer (Console / Block)
001809	Sicherheitsventil 1. Stufe	Safety Valve 1st Stage
001832	Tragegriff, kompl. mit Stopfen	Carrying Handle c/w plug
001850	Distanzröhrchen, Ventilkopf 1. Stufe	Spacer Tube Valve Head 1st St.
009738	Zylinderschraube M6x75mm DIN 912 10.9 ZN	Allen Bolt M6x75mm DIN 912 10.9 ZN
010617	Zylinderschraube M6x65mm DIN 912 10.9 ZN	Allen Bolt M6x65mm DIN 912 10.9 ZN
011358	Gummitülle Ø18x24x7 mm	Rubber Grommet Ø18x24x7 mm
011359	Haltebolzen Ventilatorschutz oben LW 100 B Eco / E Eco / E1 Eco	Support Bolt - Fan Cover LW 100 B Eco / E Eco / E1 Eco
011504	Haltebolzen Ventilatorschutz oben LW 100 B / E / E1	Support Bolt - Fan Cover LW 100 B / E / E1
011739	Zylinderschraube M6x80mm DIN 912 10.9 ZN	Allen Bolt M6x80mm DIN 912 10.9 ZN

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: Kompressorblock / Assembly: Compressor Block



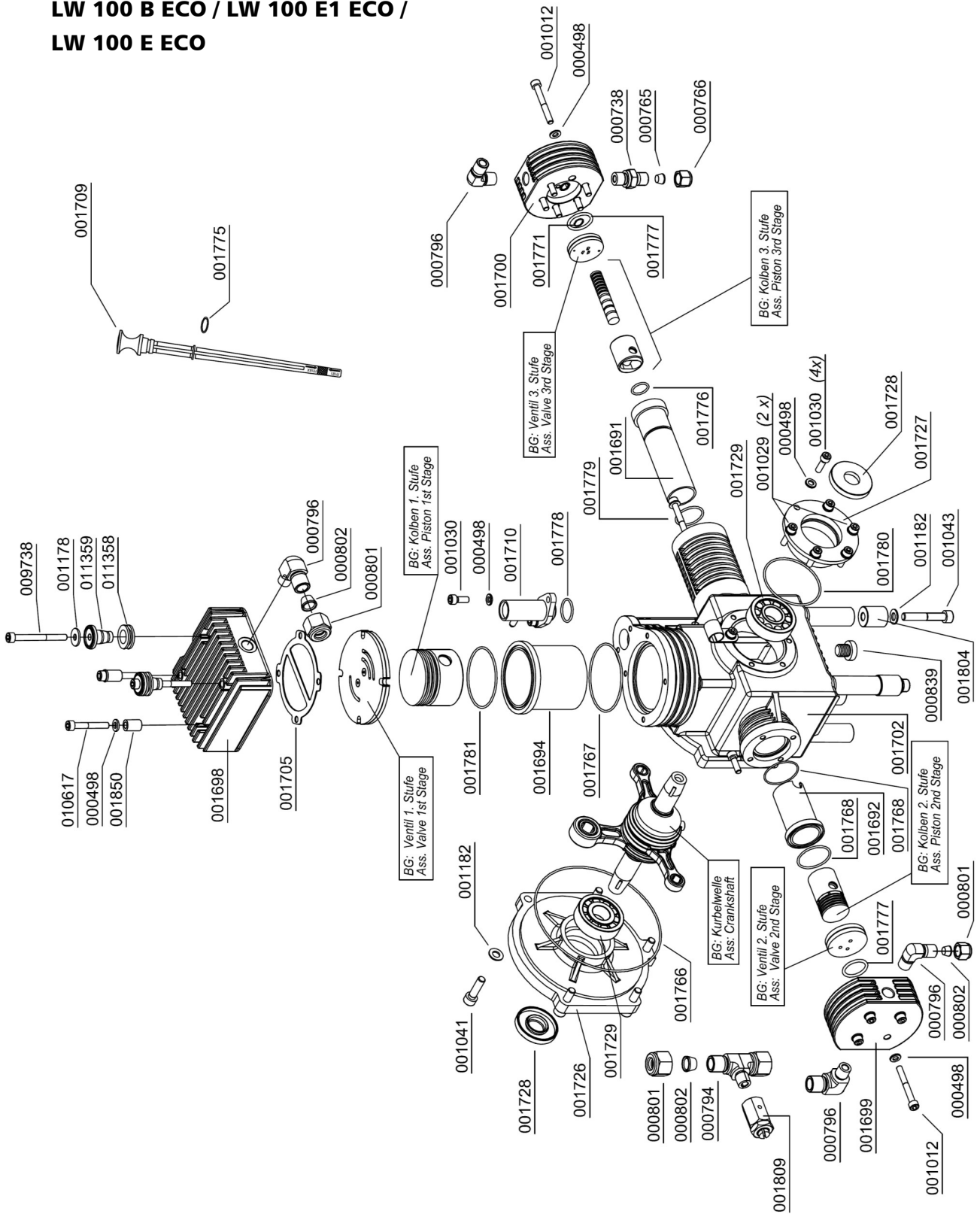
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DETAILANSICHT / DETAILED VIEW

Baugruppe: Kompressorblock / Assembly: Compressor Block

**LW 100 B ECO / LW 100 E1 ECO /
LW 100 E ECO**

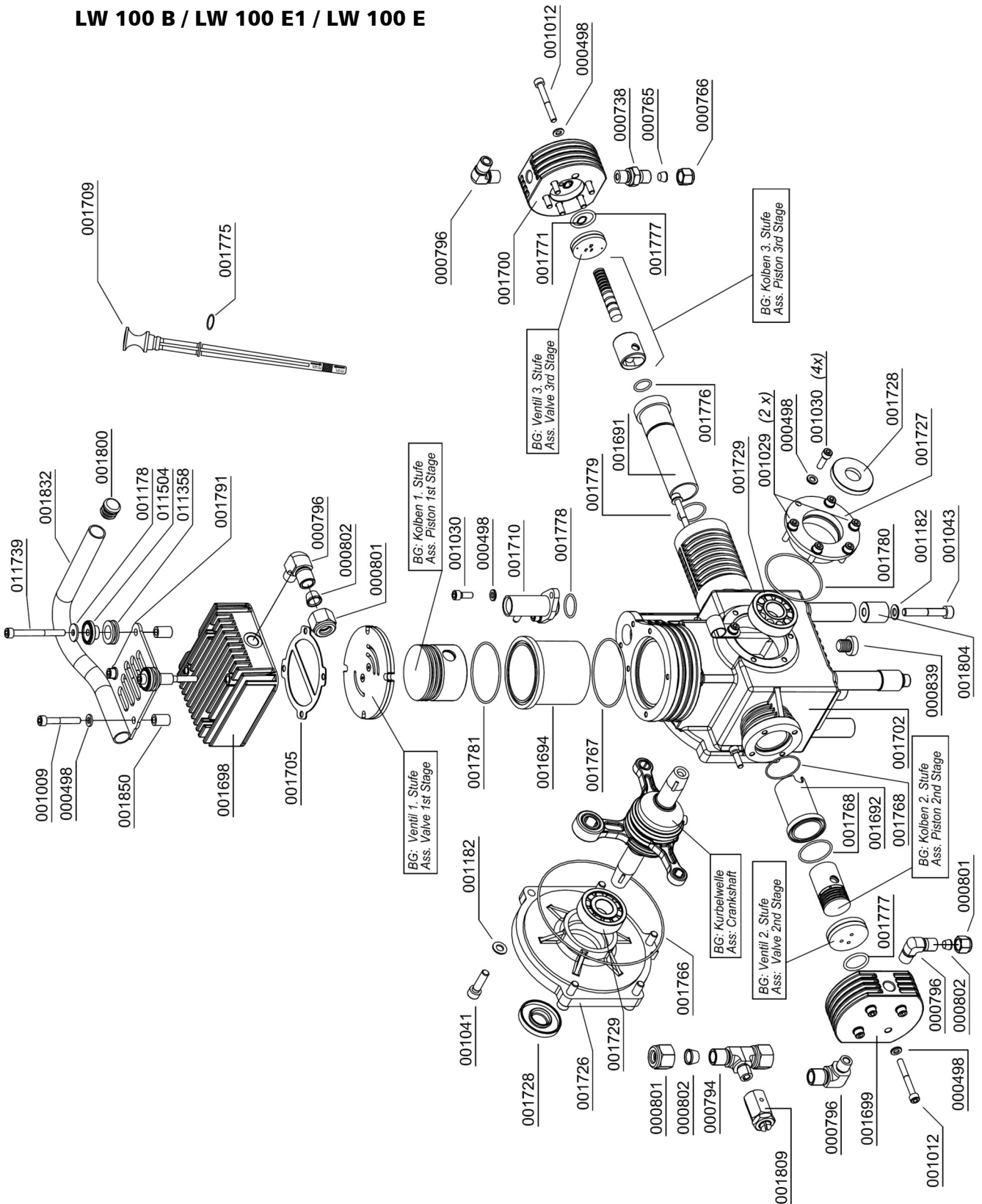
B



DETAILANSICHT / DETAILED VIEW

Baugruppe: Kompressorblock / Assembly: Compressor Block

LW 100 B / LW 100 E1 / LW 100 E



B



ERSATZTEILLISTE / SPARE PART LIST

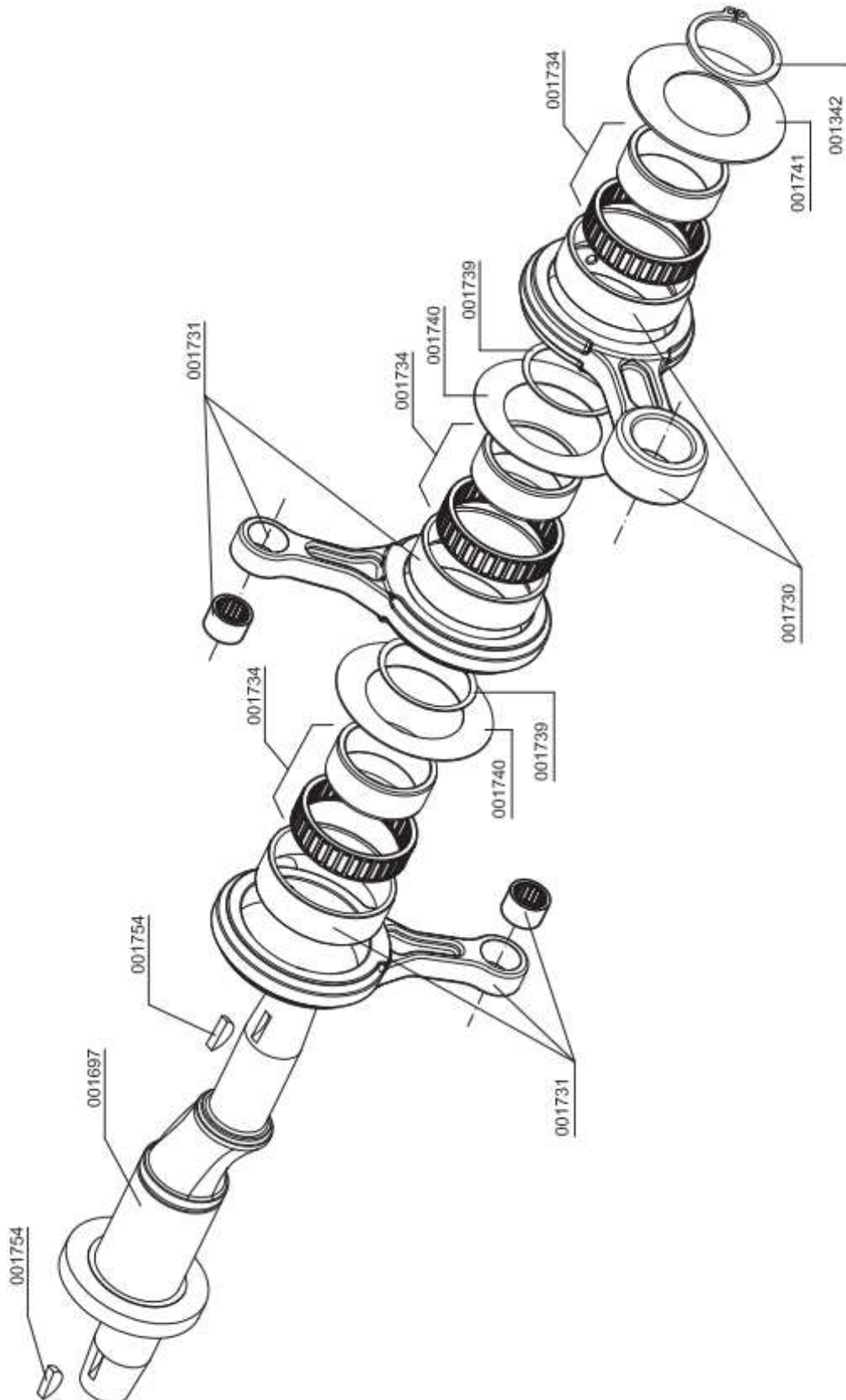
Baugruppe: Kurbelwelle / Assembly: Crankshaft

Best.-Nr. / Order No.	Benennung	Description
001342	Sicherungsring	Circlip A30
001697	Kurbelwelle	Crankshaft
001730	Pleuel 1. Stufe	Connecting Rod 1st Stage
001731	Pleuel 2. und 3. Stufe	Connecting Rod 2nd / 3rd Stage
001734	Pleuellager	Small End Bearing
001739	Lagerdistanzscheibe	Thrust washer - small
001740	Distanzscheibe zwischen den Pleuel,	bracket spacer (connecting rods)
001741	Anlaufscheibe Pleuel	Thrust Washer (connecting rods)
001754	Scheibenfeder	Woodruff Key - Disc shaped

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: Kurbelwelle / Assembly: Crankshaft



B



ERSATZTEILLISTE / SPARE PART LIST

Baugruppe: Kolben 1. Stufe / Assembly: Piston 1st Stage

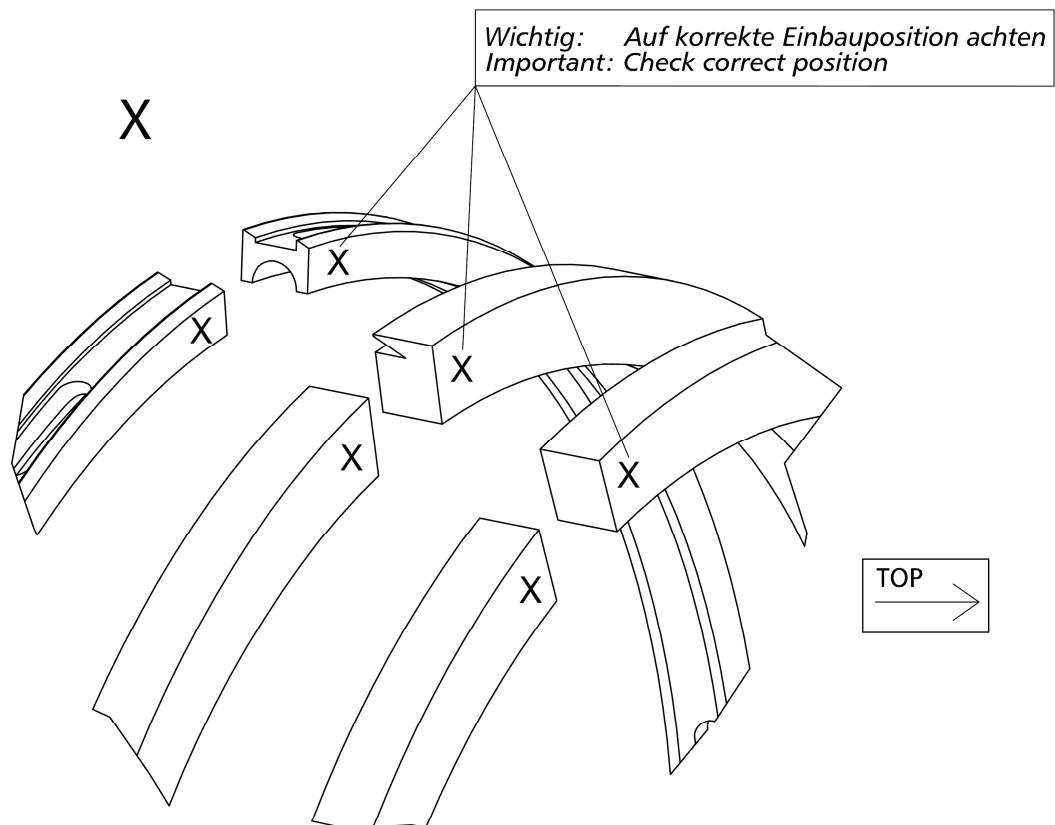
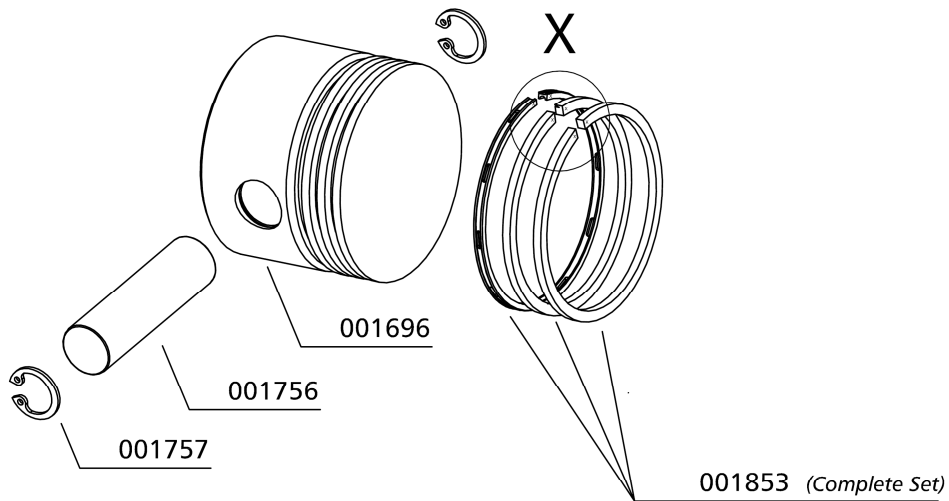
Best.-Nr. / Order No.	Benennung	Description
001696	Kolben 1. Stufe	Piston 1st Stage
001756	Kolbenbolzen, 1. Stufe	Piston Pin 1st Stage
001757	Sicherungsring	Circlip I15
001853	Kolbenringe 1. Stufe Satz	Piston Ring Set, 1st Stage

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: Kolben 1. Stufe / Assembly: Piston 1st Stage

B

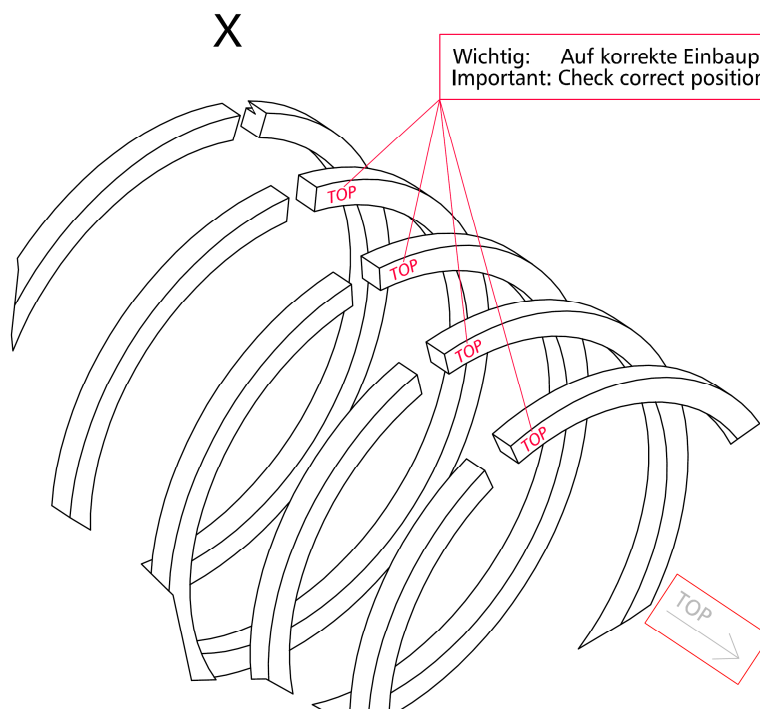
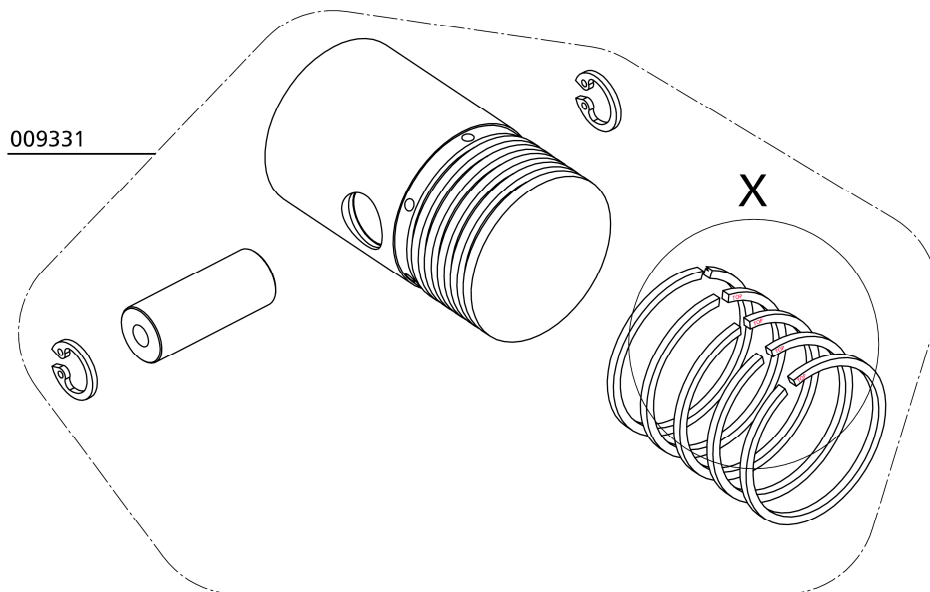


ERSATZTEILLISTE / SPARE PART LIST

Baugruppe: Kolben 2. Stufe / Assembly: Piston 2nd Stage

Best.-Nr. / Order No.	Benennung	Description
009331	Kolben, Kolbenringe, Kolbenbolzen und Sicherungsring	Piston, Piston Rings, Piston Pin and Circlip

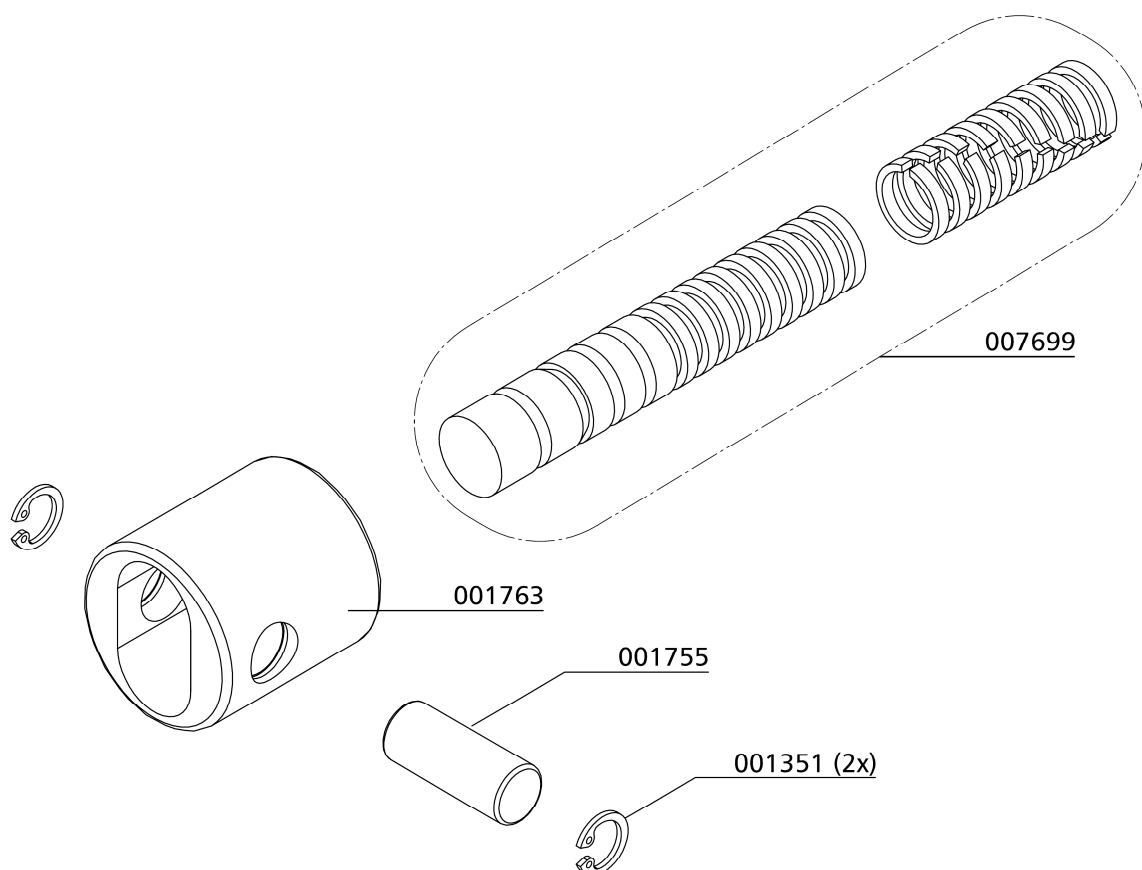
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ERSATZTEILLISTE / SPARE PART LIST

Baugruppe: Kolben 3. Stufe / Assembly: Piston 3rd Stage

Best.-Nr. / Order No.	Benennung	Description
001351	Sicherungsring	Circlip I10
001755	Kolbenbolzen, 2. + 3. Stufe	Piston Pin 2nd/3rd Stage
001763	Führungskolben 3. Stufe	Guide Piston 3rd Stage
007699	Kolben inkl. Kolbenringe (3. Stufe)	Piston 3rd Stage c/w rings

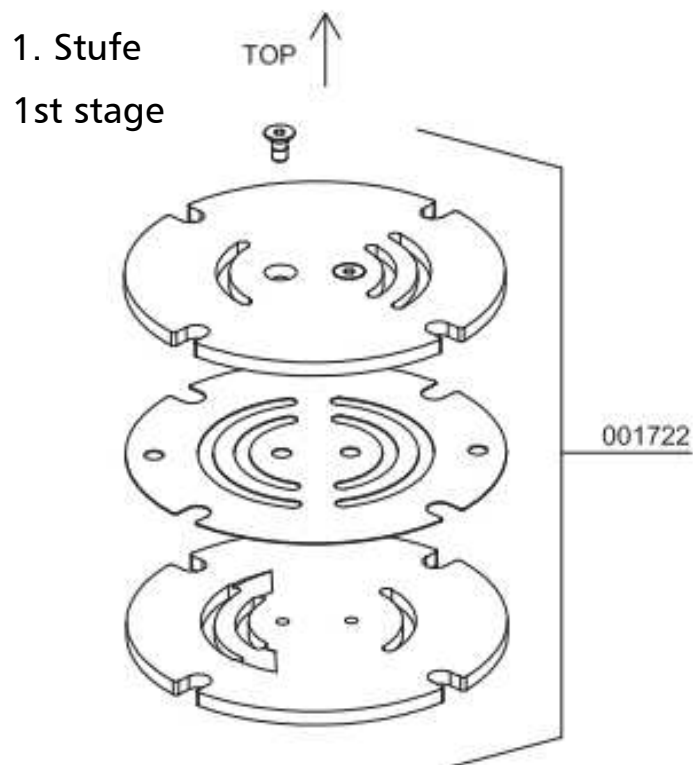


ERSATZTEILLISTE / SPARE PART LIST

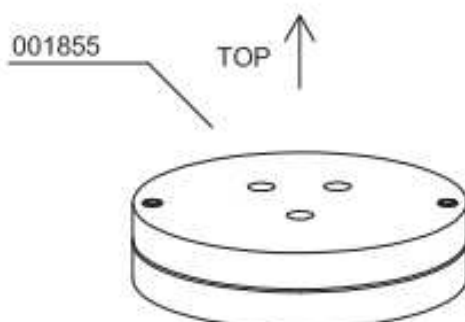
Baugruppe: Saug- & Druckventile / Assembly: In- & Outlet Valves

Best.-Nr. / Order No.	Benennung	Description
001722	Saug- & Druckventil 1. Stufe	In- & Outlet Valve 1st Stage
001855	Saug- & Druckventil 2. Stufe	In- & Outlet Valve 2nd Stage
001856	Saug- & Druckventil 3. Stufe	In- & Outlet Valve 3rd Stage

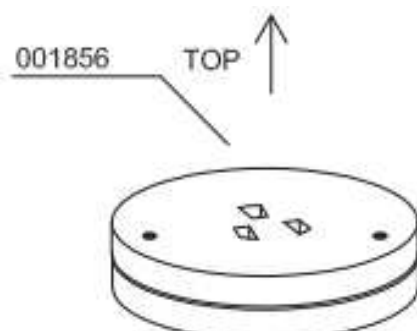
B



2. Stufe
2nd Stage



3. Stufe
3rd Stage





ERSATZTEILLISTE / SPARE PART LIST

Baugruppe: Kühlrohr 2. Stufe / Assembly: Cooling Pipe 2nd Stage

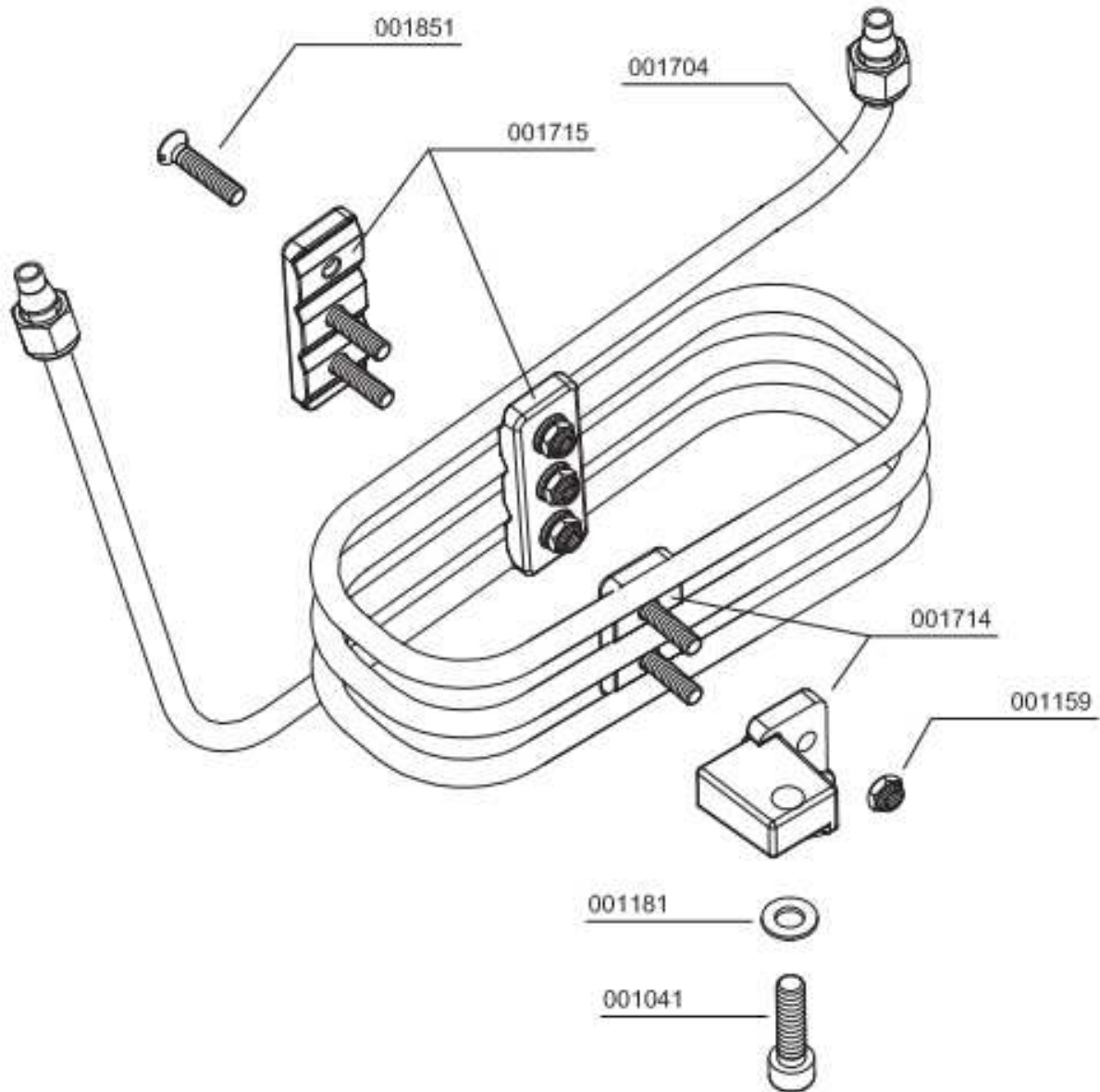
Best.-Nr. / Order No.	Benennung	Description
001041	Zylinderschraube	Allen Screw
001159	Stopfmutter M8	Lock Nut M8
001181	U-Scheibe A8	Washer A8
001704	Kühlrohr, Alu, 2. Stufe zu Wasserabsch.	Cool.Pipe alloy 2nd to 3rd St.
001714	Klemmstück 3er, Alu, Kühlrohr 2. Stufe	Tube Clamp alloy, 3 pipe vers.
001715	Klemmstück 4er, Kühlrohr 2. Stufe	Tube Clamp alloy. 4 pipe vers.
001851	Senkschraube	Counter Sunk Screw

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: Kühlrohr 2. Stufe / Assembly: Cooling Pipe 2nd Stage

B





ERSATZTEILLISTE / SPARE PART LIST

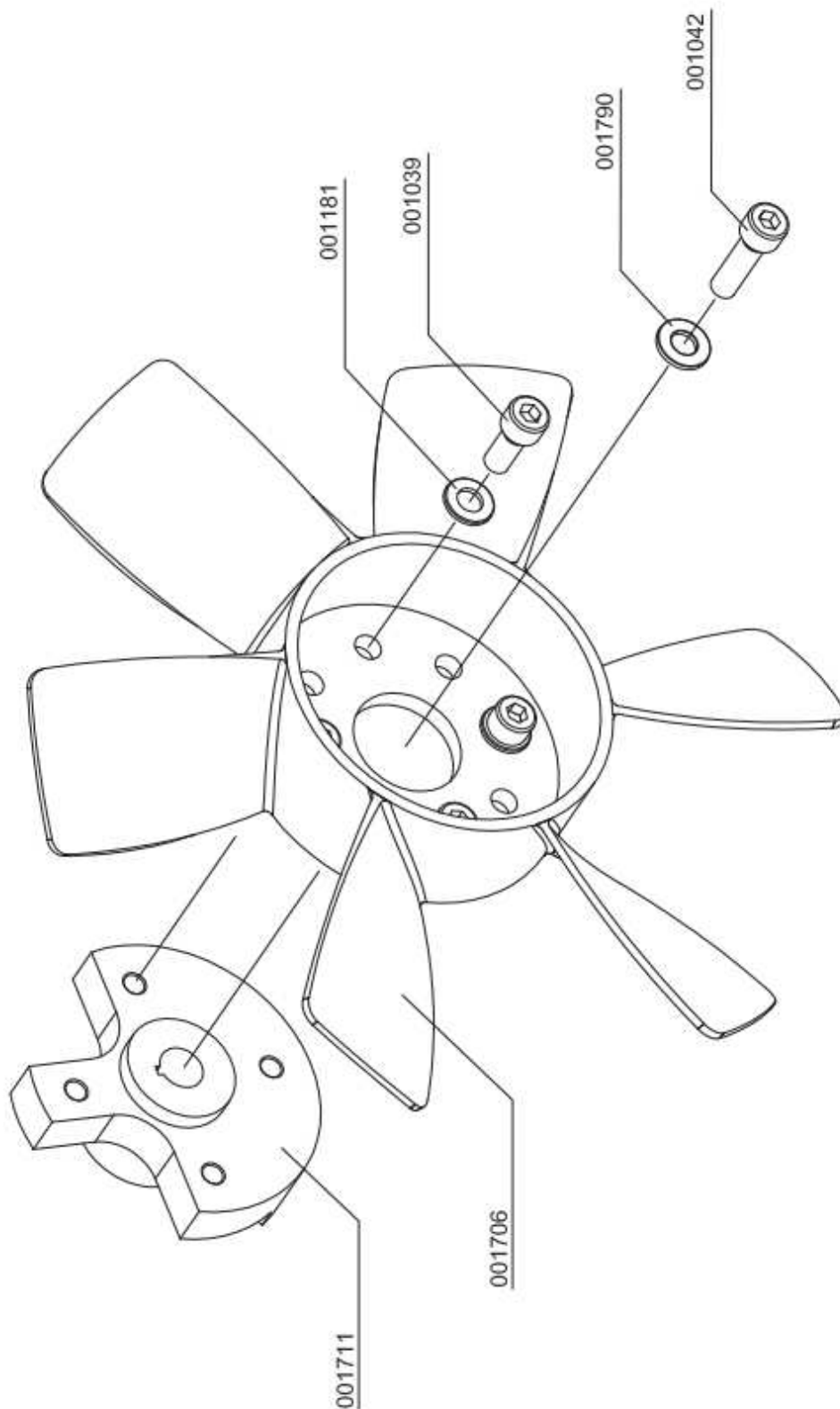
Baugruppe: Lüfterrad / Assembly: Cooling Fan

Best.-Nr. / Order No.	Benennung	Description
001039	Zylinderschraube	Allen Screw
001042	Zylinderschraube	Allen Screw
001181	U-Scheibe A8	Washer A8
001706	Lüfterrad (Standard Ausführung)	Cooling Fan, Standard Version
001711	Gegengewicht Kurbelwelle	Counterweight Crankshaft
001790	U-Scheibe	Washer

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: Lüfterrad / Assembly: Cooling Fan



B



ERSATZTEILLISTE / SPARE PART LIST

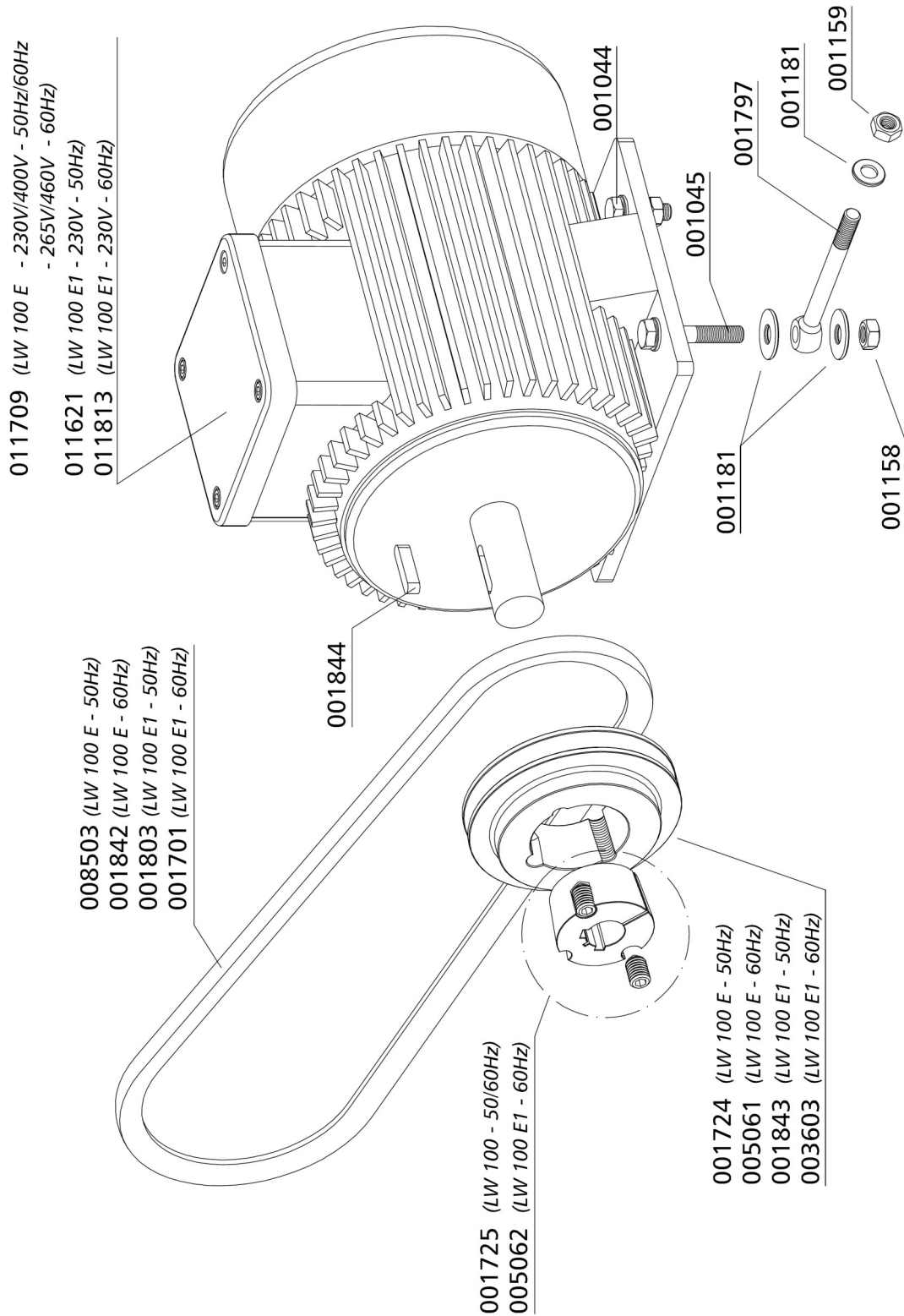
Baugruppe: E-Motor / Assembly: E-Motor

Best.-Nr. / Order No.	Benennung	Description
001044	Zylinderschraube	Allen Screw
001045	Zylinderschraube	Allen Screw
001158	Mutter M8	Nut M8
001159	Stopfmutter M8	Lock Nut M8
001181	U-Scheibe A8	Washer A8
001701	Keilriemen SPZ 887, 60Hz	V-Belt SPZ 887, 60Hz
001724	Riemenscheibe Ø104mm, TL-KR DW100, 50Hz	Pulley Ø104mm, TL-KR DW100, 50Hz
001725	TL Buchse Riemenscheibe, Spannbuchse	Pulley Hub
001797	Ankerschraube	V-Belt Tensioning Bolt
001803	Keilriemen SPZ 912	V-Belt SPZ 912
001842	Keilriemen SPZ 900	V-Belt SPZ 900
001843	Keilriemenscheibe Ø85mm, 50Hz	Pulley Ø85mm, 50Hz
001844	Passfeder DIN 6885 - A 8 x 7 x 40	Woodruff Key DIN 6885 - A 8 x 7 x 40
003603	Keilriemenscheibe SPZ71-1-1108, 60Hz	Pulley SPZ71-1-1108, 60Hz
005061	Keilriemenscheibe SPZ80-1-1210, 60Hz	Pulley SPZ80-1-1210, 60Hz
005062	TL Buchse Riemenscheibe LW100 E1 60Hz	Pulley Hub, E1 60Hz
008503	Keilriemen SPZ 925	V-Belt SPZ 925
011621	Antriebsmotor 2,2kW 230V 50Hz 1-Phase	Drive Motor 2,2kW 230V 50Hz 1-Phase
011709	Antriebsmotor 2,2kW, 50Hz - 230V/400V, IE3	Drive Motor 2,2kW, 50Hz - 230V/400V, IE3
011813	Antriebsmotor 230V 60Hz	Drive Motor 230V 60Hz

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: E-Motor / Assembly: E-Motor





ERSATZTEILLISTE / SPARE PART LIST

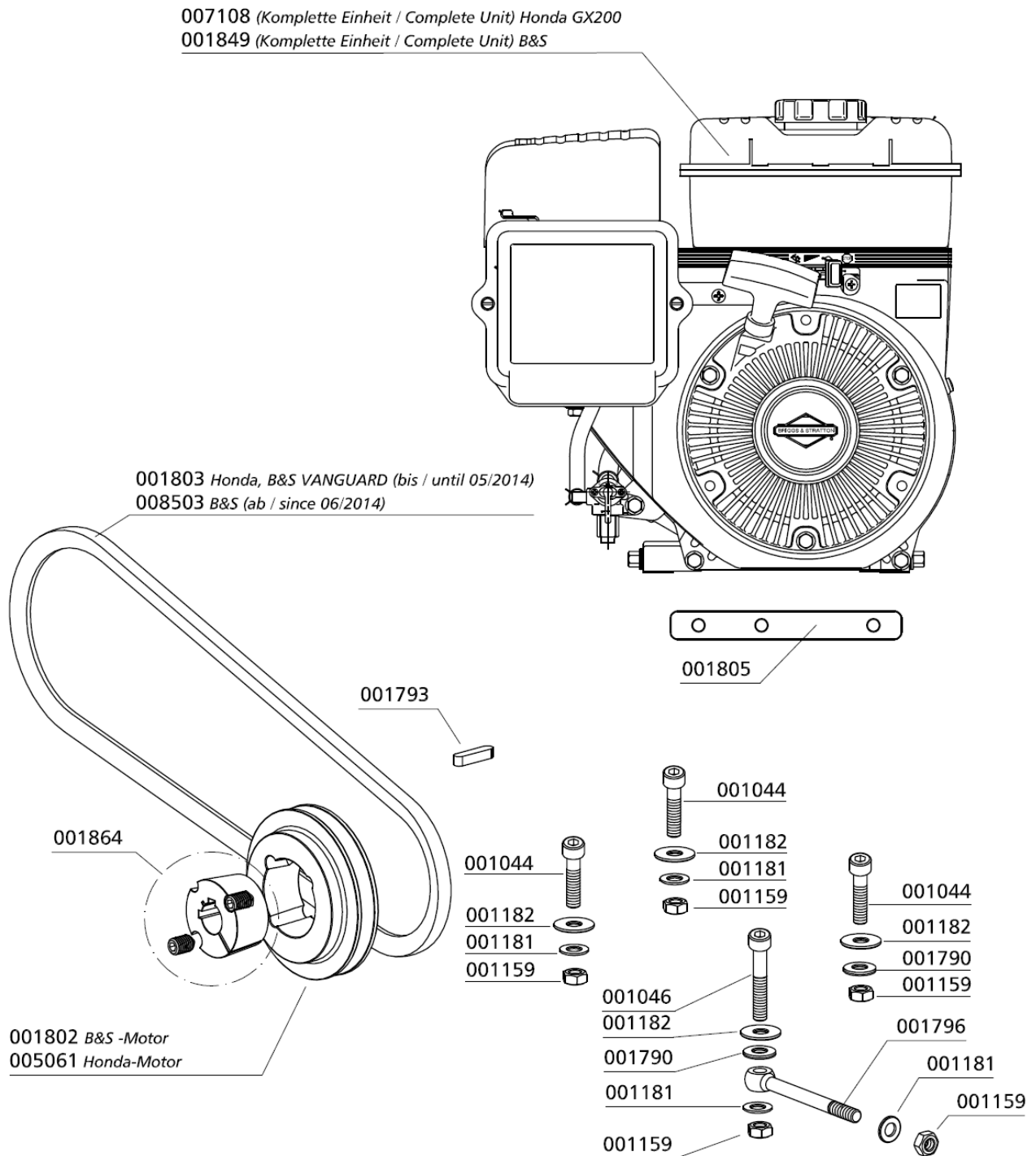
Baugruppe: 4-Takt Motor / Assembly: 4-Stroke Motor

Best.-Nr. / Order No.	Benennung	Description
001044	Zylinderschraube, M8x40mm DIN912 8.8 ZN	Allen Screw,
001046	Zylinderschraube, M8x50mm DIN912 8.8 ZN	Allen Bolt, M8x50mm DIN912 8.8 ZN
001159	Stopfmutter	Lock Nut M8
001181	U-Scheibe, A8 DIN125 ZN	Washer, A8 DIN125 ZN
001182	U-Scheibe, A8 DIN9021 ZN	Washer, A8 DIN9021 ZN
001790	U-Scheibe, DIN6340 ZN	Washer, DIN6340 ZN
001793	Passfeder	Woodruff Key
001796	Ankerschraube	V-Belt Tensioning Bolt
001802	Keilriemenscheibe 2-teilig, B&S	Pulley, B&S
001803	Keilriemen, Honda, B&S VANGUARD (bis 05/2014)	V-Belt, Honda, B&S VANGUARD (until 05/2014)
001805	Motorklemmleiste	Motor Strip, scorp. mot.holder
001849	Antriebsmotor 4,5 kW, Briggs & Stratton Vanguard	Motor 4.5kW, Briggs & Stratton
001864	TL-Buchse für Riemenscheibe, Spannbuchse	TL-Bush for Pulley
005061	Keilriemenscheibe	Pulley
007108	Antriebsmotor Honda GX200, inkl. Riemenscheibe	Drive motor Honda GX200, c/w pulley
008503	Keilriemen, B&S (ab 06/2014)	V-Belt, B&S (since 06/2014)

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: 4-Takt Motor / Assembly: 4-Stroke Motor



B



ERSATZTEILLISTE / SPARE PART LIST

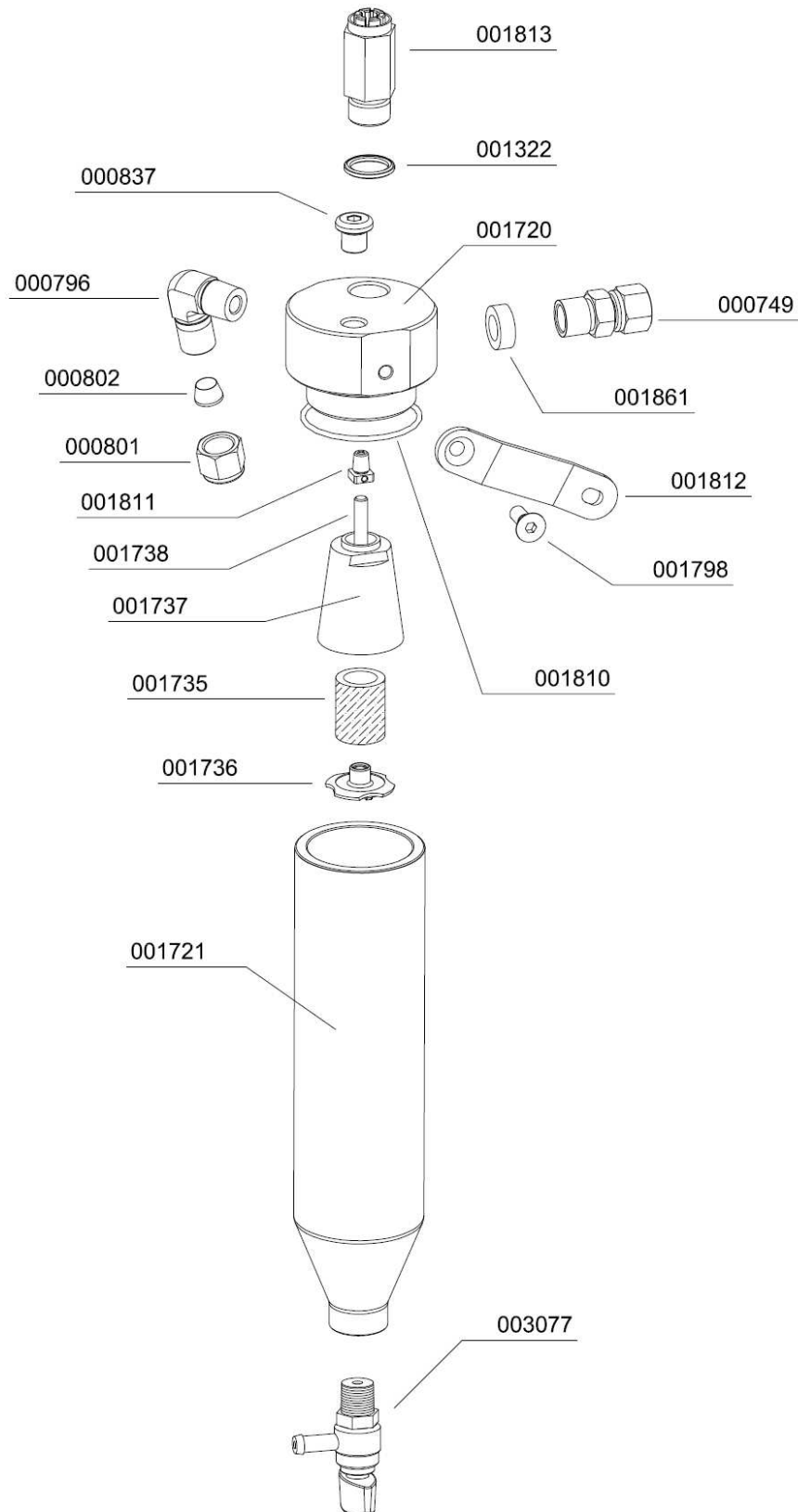
Baugruppe: Wasserabscheider / Assembly: Water Separator

Best.-Nr. / Order No.	Benennung	Description
000749	Verschraubung	Connection with fixed nut
000796	Verschraubung	Elbow Connection
000801	Mutter	Union Nut 10L
000802	Schneidring 10mm	Olive Seal Ring
000837	Verschlussstopfen	Plug
001322	CU-Ring	Copper Seal Ring
001720	Kopf Wasserabscheider 2. Stufe	Top Water Separator 2nd Stage
001721	Rohr Wasserabscheider 2. Stufe	Tube Water Separator 2nd Stage
001735	Sinterfilter Wasserabscheider	Sinter Filter Water Separator
001736	Kunststoffmutter, Wasserabscheider	Plastic nut water separator
001737	Trichter, Wasserabscheider 2. Stufe	Water Deflector 2nd stage
001738	Stehbolzen (Messing)	Threaded Stud, Brass
001798	Senkschraube	Counter Sunk Screw
001810	O-Ring, Wasserabscheider 2. Stufe	O-Ring Water Separator 2nd Stage
001811	Düse Wasserabscheider 2. Stufe	Jet Water Separator 2nd Stage
001812	Querstrebe, Wasserabscheider 2. Stufe	Bracket Water Separ. 2nd Stage
001813	Sicherheitsventil 2. Stufe	Safety Valve 2nd Stage
001861	Dichtring AL	Alloy Seal Ring
003077	Kondensatablassventil G1/4" AG	Condensate Drain Valve G1/4"

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: Wasserabscheider / Assembly: Water Separator



B



ERSATZTEILLISTE / SPARE PART LIST

Baugruppe: Endfiltergehäuse (0,46 l) / Assembly: Final Filter Tower (0,46 ltr)

Best.-Nr. / Order No.	Benennung	Description
000506	Druckfeder	Spring
000508	USIT Ring	Gasket Ring U-Sit
000516	Nutring, Druckhalte-/Rückschlagventil	Seal Ring PMV
000517	Feder	Coil Spring PMV
000518	Unterlegscheibe DIN 125, M5	Washer, M5, brass
000519	Dichtkappe, Druckhalte-Rückschlagventil	Plastic Seal Piston PMV
000644	Filterpatrone	BA Filter Cartridge
000761	Verschraubung	Elbow Connection
000783	Verschraubung	Straight Connection
000797	Verschraubung	Elbow Connection
000837	Verschlussstopfen	Plug
000941	Madenschraube	Worm Screw
001080	6-kant Schraube	Hexagon Screw
001181	U-Scheibe A8	Washer A8
001718	Innenrohr Filtergehäuse	Inner Tube Filter Housing
001742	Druckstift , Ø5x40mm	Pressure Pin
001743	Einlassverschraubung	Inlet Connection
001744	Einstellschraube	Adjusting Bolt
001745	Düsenrohr, HD-Filter	Inlet Jet
001753	Patronenstift, Zylinder	Cartridge Pin
001769	O-Ring, Filtergehäuse	O-Ring Filter Housing LW 100
001788	Federdruckstück	Spring Adapter
001795	Filterschlüssel	Filter Tool
002309	Filterpatrone	Filter cartridge
002474	Filtergehäuse kompl. mit DHRV, Schlüssel	Filter housing c/w PMNRV
003006	O-Ring, Druckhalteventil	O-Ring, PMV
003077	Kondensatablassventil G1/4" AG	Condensate Drain Valve G1/4"

B



ERSATZTEILLISTE / SPARE PART LIST

Baugruppe: Endfiltergehäuse (0,46 l) / Assembly: Final Filter Tower (0,46 ltr)

Nicht einzeln lieferbar / not available separatly

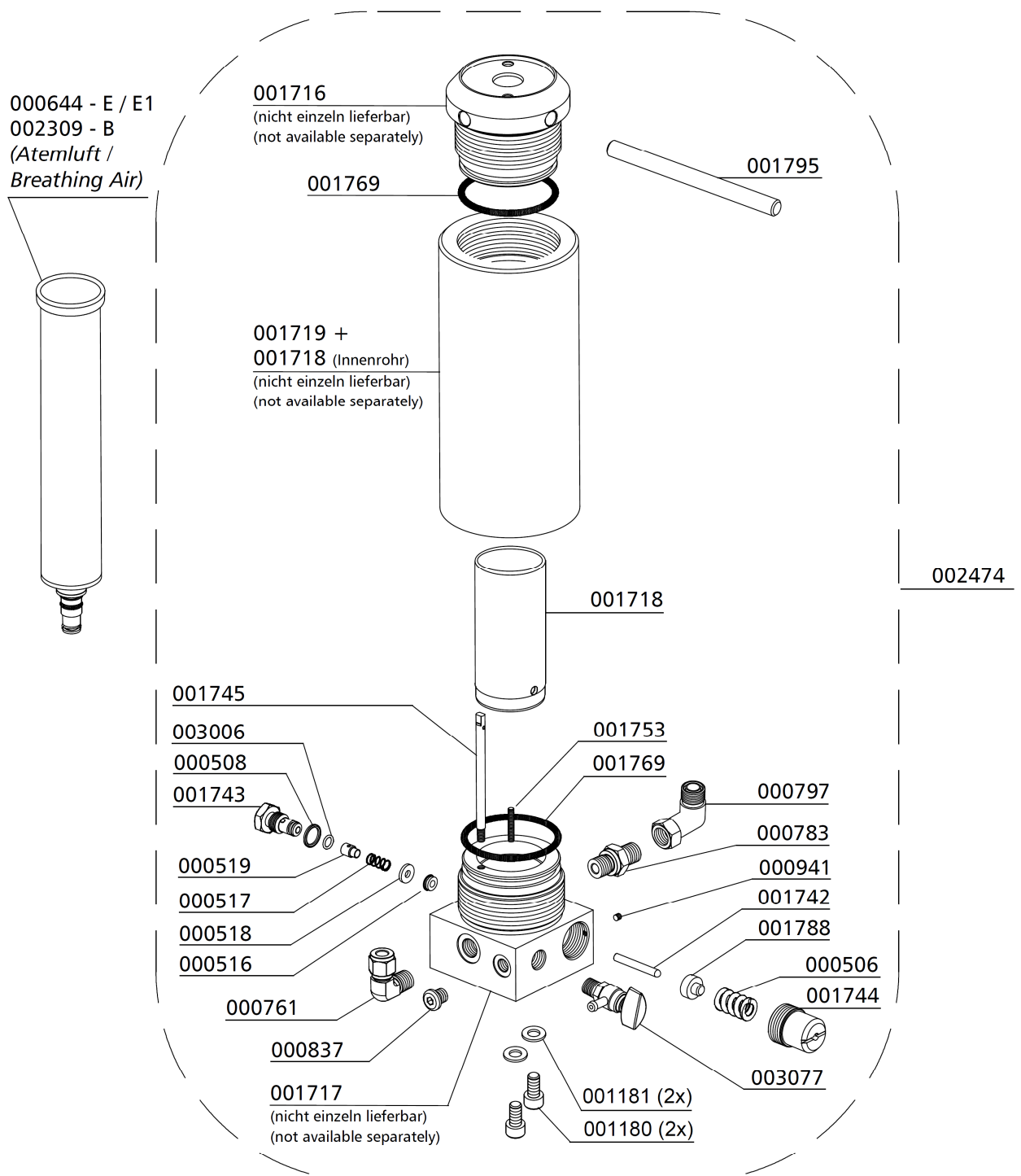
Best.-Nr. / Order No.	Benennung	Description
001716	Obere Verschlusschraube Filtergehäuse	Plug Filter Housing
001717	Filtersockel, (Filtergehäuse)	Base Filter Housing
001718	Innenrohr Filtergehäuse	Inner Tube Filter Housing
001719	Druckbehälterrohr, Ø100x230mm	Tube Filter Housing Ø100x230mm

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: Endfiltergehäuse (0,46 l)

Assembly : Final Filter Tower (0,46 ltr)





ERSATZTEILLISTE / SPARE PART LIST

Baugruppe: Enddruck-Sicherheitsventil / Assembly: Final Pressure Safety Valve

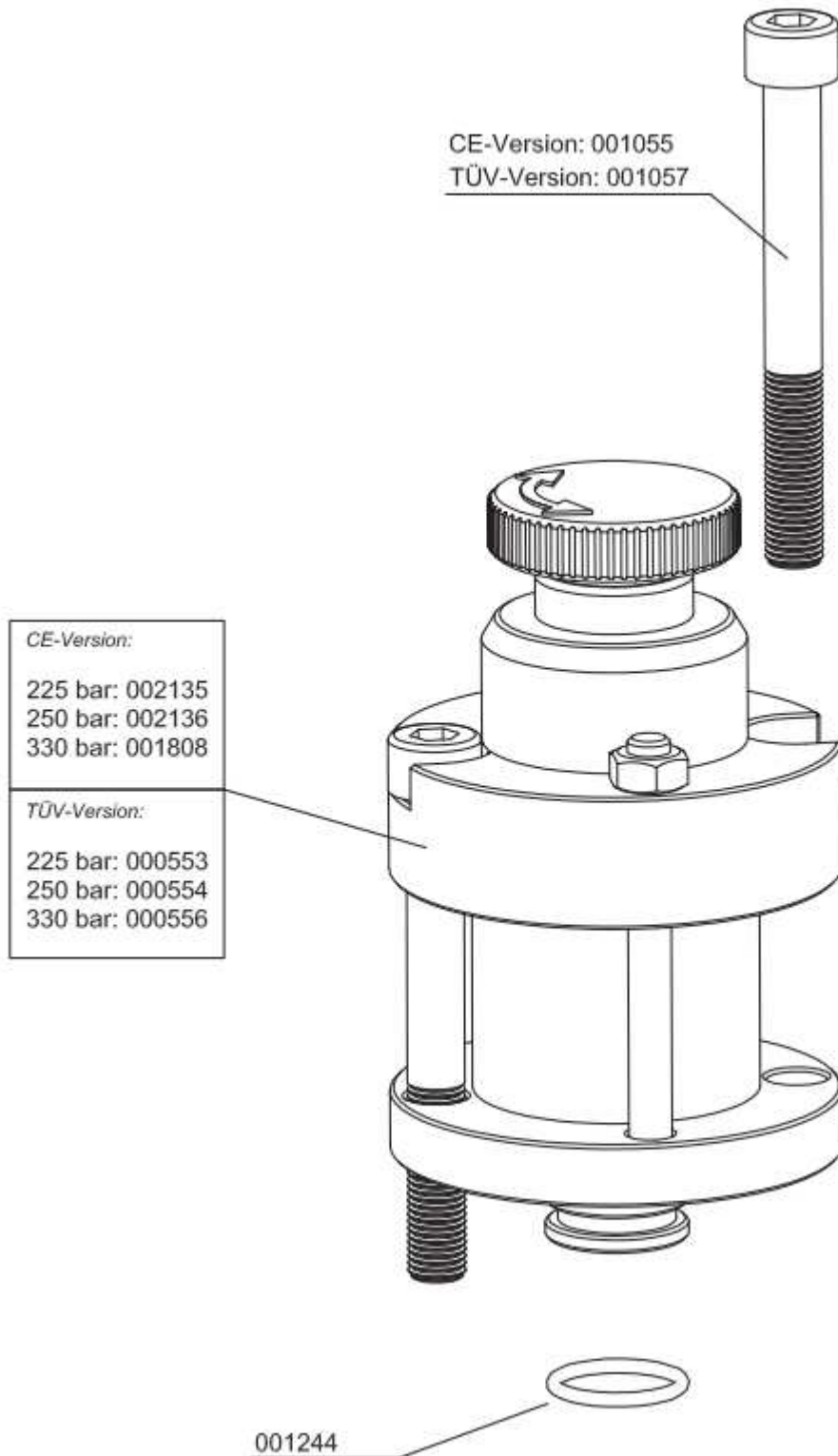
Best.-Nr. / Order No.	Benennung	Description
000553	Sicherheitsventil - Bauteilgeprüft	Safety Valve TÜV 225 bar
000554	Sicherheitsventil - Bauteilgeprüft	Safety Valve TÜV 250 bar
000556	Sicherheitsventil - Bauteilgeprüft	Safety Valve TÜV 330 bar
001055	Zylinderschraube	Allen Bolt
001057	Zylinderschraube	Allen Bolt
001244	O-Ring	O-Ring, flange safety valve
001808	Sicherheitsventil 3. Stufe	Safety Valve 3rd Stage
002135	Sicherheitsventil 3. Stufe	Safety Valve 3rd Stage
002136	Sicherheitsventil 3. Stufe	Safety Valve 3rd Stage

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: Enddruck-Sicherheitsventil / Assembly: Final Pressure Safety Valve

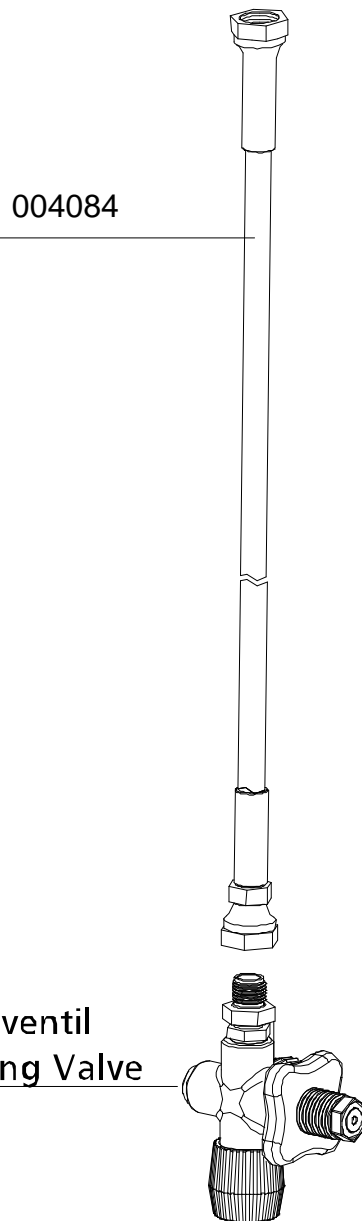
B



Füllschlauch / Filling Hose

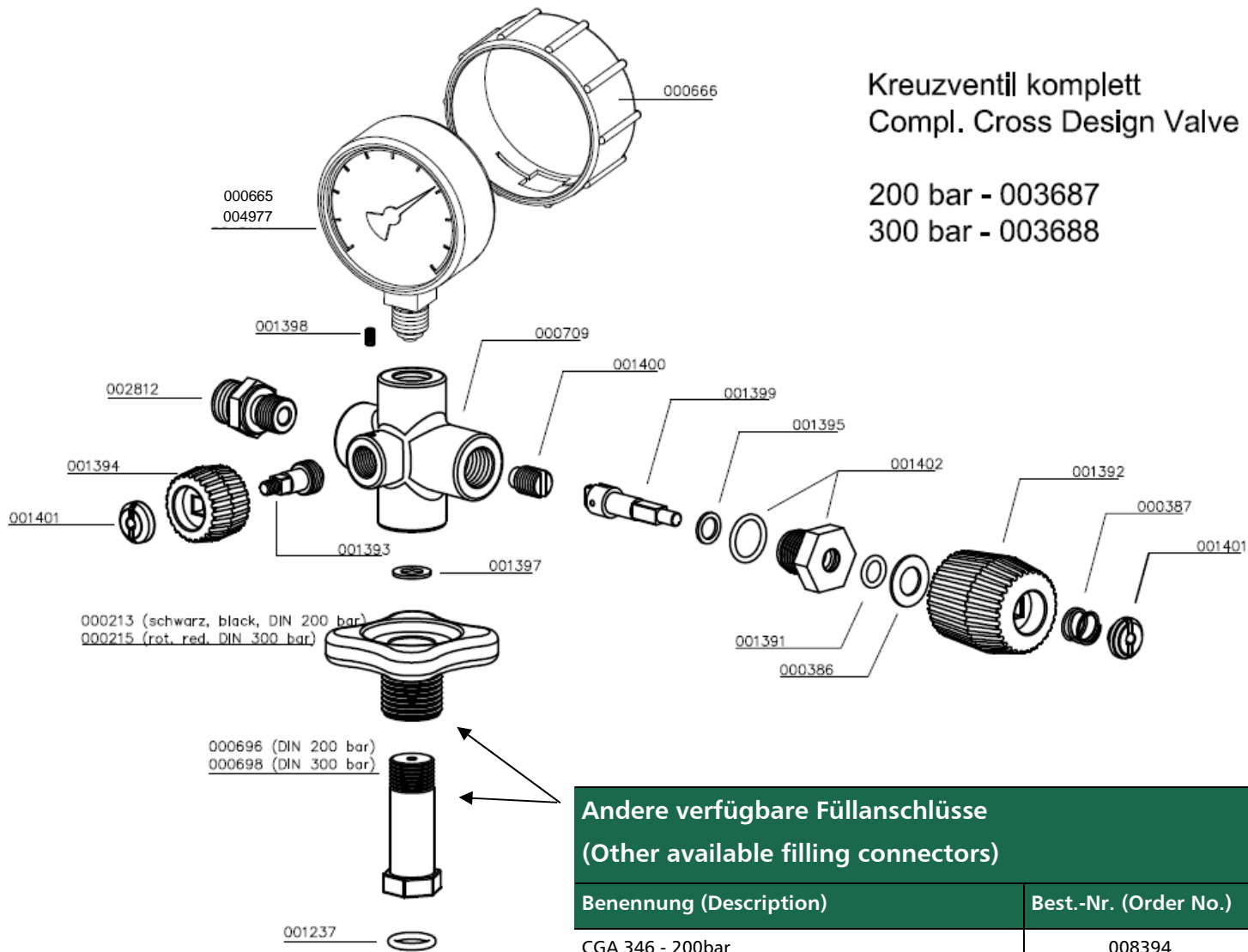
Best.-Nr. / Order No.	Benennung	Description
004084	Hochdruckschlauch 10L / 8S, 800 mm, drehbar	HP-Hose 10L / 8S 800 mm, rotatable

B



Baugruppe: Kreuzventil / Assembly: Cross Design Valve

Best.-Nr. / Order No.	Benennung	Description
000213	Handrad, schwarz DIN 200bar	Hand Wheel DIN 200 bar, black
000215	Handrad rot DIN 300bar	Hand Wheel DIN 300 bar, red
000386	Gleitscheibe, Kreuzventil	Slide Washer
000387	Feder (Kreuzventil)	Coil Spring, cross d. valve
000665	Manometer, (Messing)	Pressure Gauge, (brass)
000666	Manometerschutzkappe Ø63mm	Protector Pressure Gauge Ø63mm
000696	Füllanschluss o. Handrad 200bar	Filling Connector w/o handwheel 200bar
000698	Füllanschluss o. Handrad 300bar	Filling Connector w/o handwheel 300bar
000709	Füllventil Kreuzbauweise, kompl.	Filling Valve cross design
001237	O-Ring DIN Flaschenanschluss	O-Ring DIN filling connector
001391	O-Ring	O-Ring
001392	Füllhandrad Kreuzventil	Hand Wheel Filling Valve cross
001393	Entlüftungsspindel	Vent Spindle
001394	Entlüftungshandrad	Vent Hand Wheel
001395	Gleitscheibe, schwarz, Kreuzventil	Slide Washer, plastic black
001397	Kupferdichtung	Copper Seal Ring
001398	Madenschraube	Worm Screw
001399	Oberspindel	Adapter Shaft
001400	Dichtspindel, Kreuzventil	Seal Spindle Filling Valve
001401	Schlitzmutter	Slotted Nut
001402	Gehäuseverschraubung komplett mit O-	Filling Spindle Body c/w O-Rings
002812	Verschraubung, Edelstahl	Connection, S/S
003687	Füllventil Kreuzbauweise komplett 200bar	Filling Valve cross complete unit 200bar
003688	Füllventil Kreuzbauweise komplett 300bar	Filling Valve cross complete unit 300bar
004977	Manometer, (Edelstahl)	Pressure Gauge, (s/s)



Kreuzventil komplett
 Compl. Cross Design Valve

200 bar - 003687
 300 bar - 003688

Andere verfügbare Füllanschlüsse (Other available filling connectors)	
Benennung (Description)	Best.-Nr. (Order No.)
CGA 346 - 200bar	008394
CGA 347 - 300bar	006842
INT / Yoke - 200/232 bar	002307

DETAILANSICHT / DETAILED VIEW

Baugruppe: Kreuzventil / Assembly: Cross Design Valve





ERSATZTEILLISTE / SPARE PART LIST

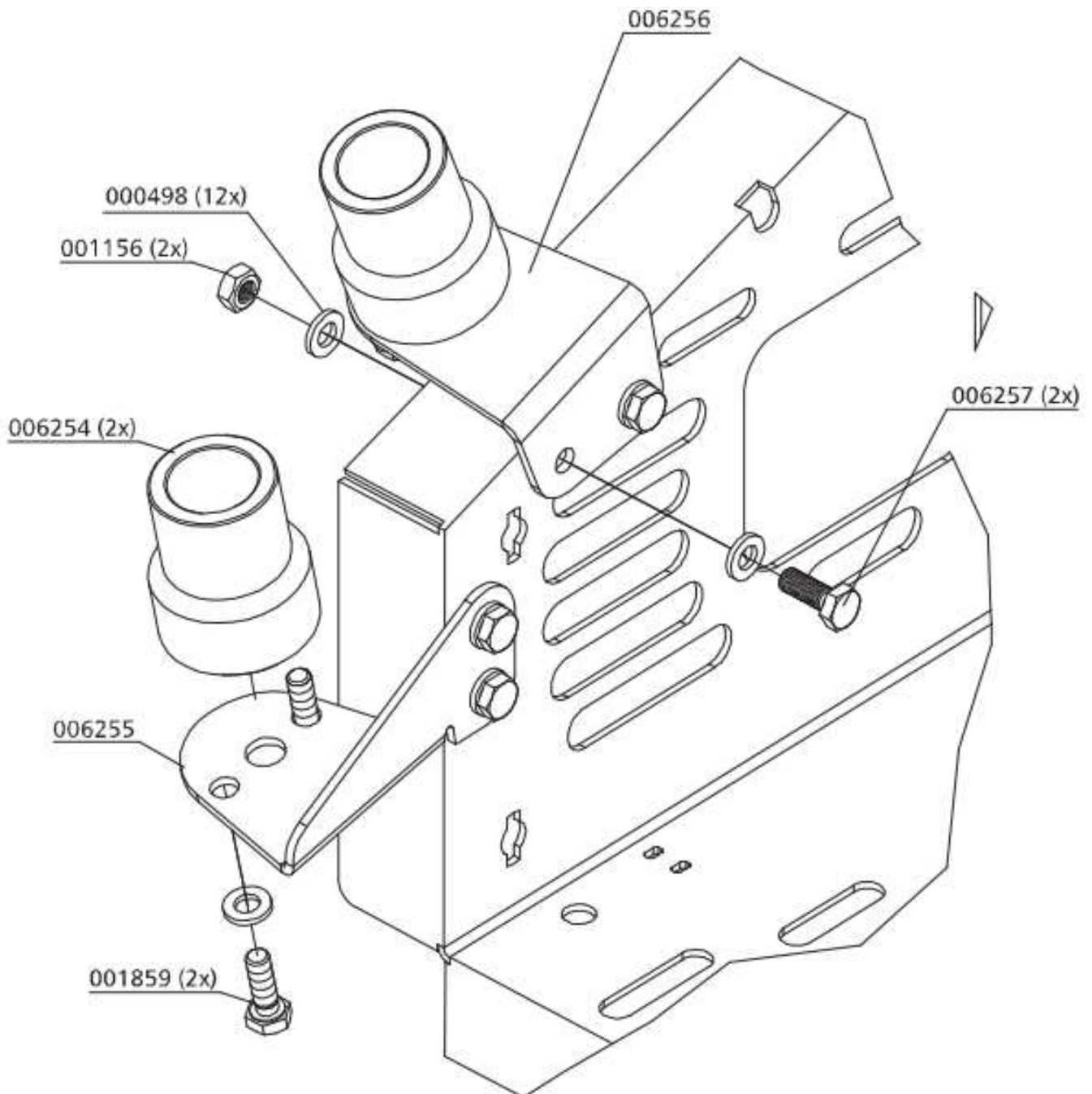
Baugruppe: Füllventilhalter / Assembly: Bracket for Filling Valve

Best.-Nr. / Order No.	Benennung	Description
000498	U-Scheibe A6	Washer A6
001156	Stoppmutter	Lock Nut M6
001859	Befestigungsschraube Antriebsabdeckung	Fixing Bolt V-Belt Cover
006254	Füllventilhalter	Filling Valve Holder
006255	Halteblech 2 für Füllventilhalter	Bracket 2 for Filling Valve Ho
006256	Halteblech 1 für Füllventilhalter	Bracket 1 for Filling Valve
006257	Sechskantschraube	Hexagon Bolt

B

DETAILANSICHT / DETAILED VIEW

Baugruppe: Füllventilhalter / Assembly: Bracket for Filling Valve



B



OPTIONS

C



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ADDITIONAL FILLING HOSE

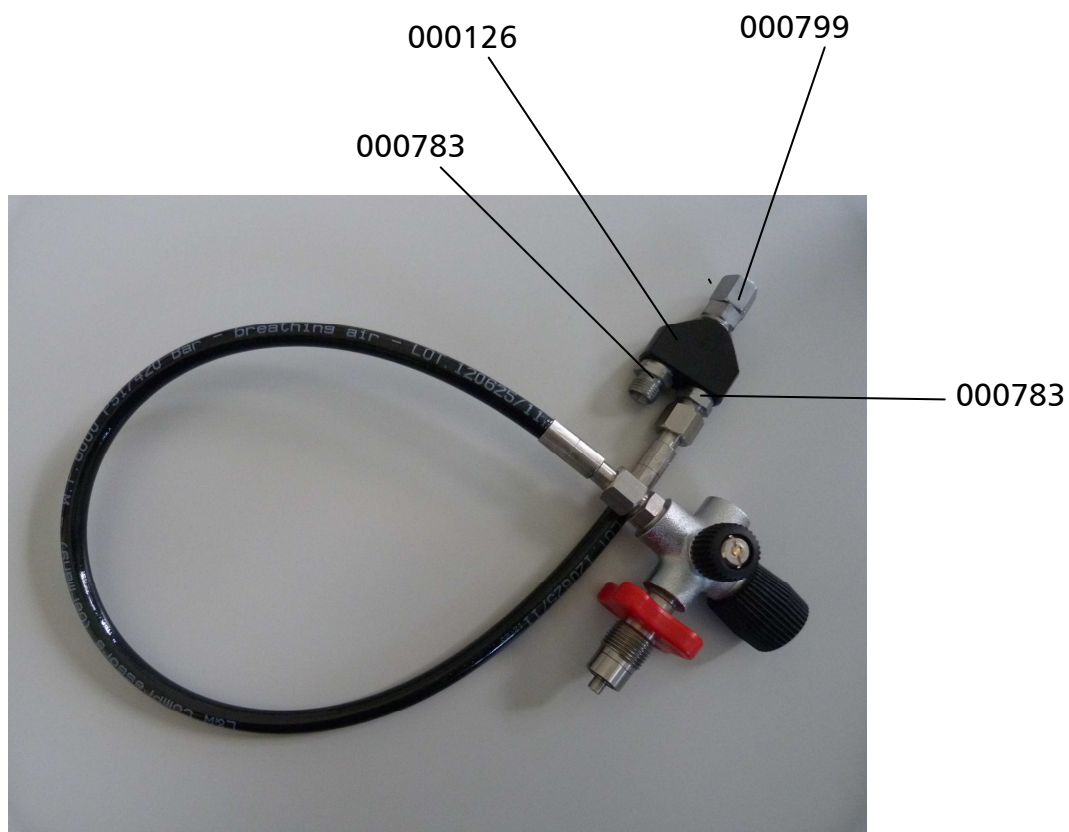
C

ADDITIONAL FILLING HOSE

The additional hose with filling valve allows to fill two bottles simultaneously. The hose with filling valve is available in 200 and 300 bar version.

Please refer to Chapter A for all information about the filling process.

Best.-Nr. / Order No.	Benennung	Description
000126	Y-Verteiler	Y-Connector
000783	Verschraubung	Connection
000799	Verschraubung mit fester Mutter	Connection with fixed nut





SWITCH OVER DEVICE 200/300 BAR

C

SWITCH OVER DEVICE 200/300BAR

Operation:

300 bar

The pressure selector spindle (1) should be screwed fully in clockwise.

200 bar

The pressure selector spindle (1) should be screwed fully out anti clockwise.

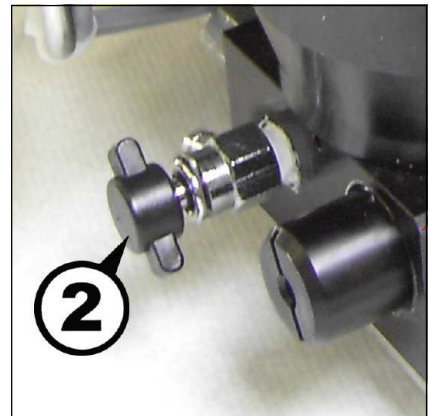


Switch over Device LW 100



ATTENTION

Operate 200/300bar pressure selector spindle (1) only if filterhousing has been vented by using the drainage valve (2).



Drain Valve at Final Filter Tower



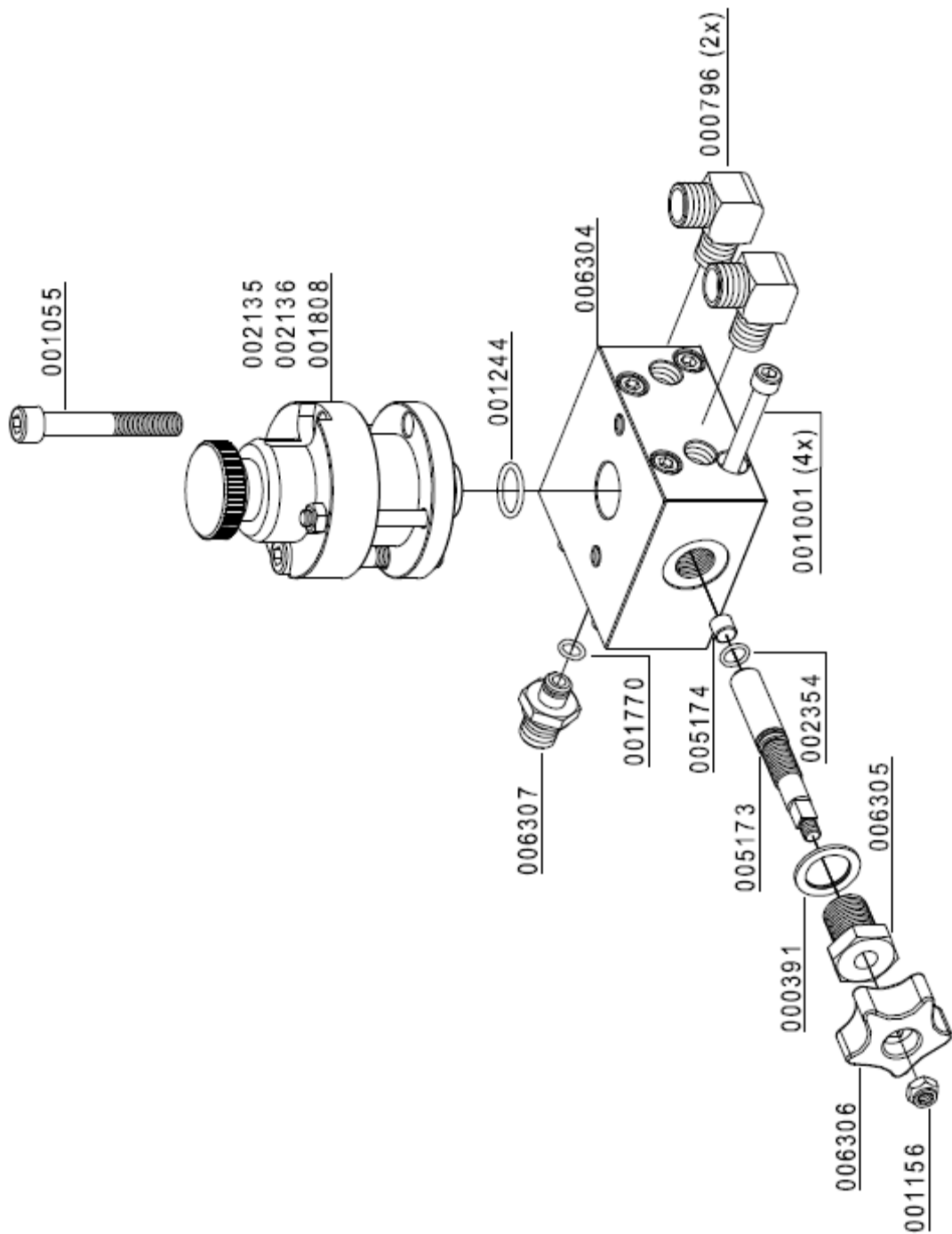
SWITCH OVER DEVICE 200/300BAR

Switch Over Device 200/300bar

Best.-Nr. / Order No.	Benennung	Description
000391	U-Sit Ring,	Seal Ring U-Sit
000796	Verschraubung	Elbow Connection
001001	Zylinderschraube	Allen Bolt
001055	Zylinderschraube	Allen Bolt
001156	Stopfmutter	Lock Nut M6
001244	O-Ring	O-Ring, flange safety valve
001770	O-Ring, Düsen-schraube	O-Ring Inlet Jet
001808	Sicherheitsventil 3. Stufe 330bar	Safety Valve 3rd Stage 330bar
002135	Sicherheitsventil 3. Stufe 225bar	Safety Valve 3rd Stage 225bar
002136	Sicherheitsventil 3. Stufe 250bar	Safety Valve 3rd Stage 250bar
002354	O-Ring	O-Ring
005173	Spindel Druckumschaltung	Spindle, switch over device
005174	Dichtkegel Druckumschaltung 200/300 bar	Conical nipple,switch o.device
006304	Umschaltventilkörper	Housing
006305	Hohlschraube	Banjo Bolt
006306	Sterngriff	Star Shaped Grip
006307	Verbindungs-nippel	Nozzle

SWITCH OVER DEVICE 200/300BAR

Switch Over Device 200/300bar



C



AUTOMATIC CONDENSATION DRAIN

C

AUTOMATIC CONDENSATION DRAIN

Automatic condensation dump system



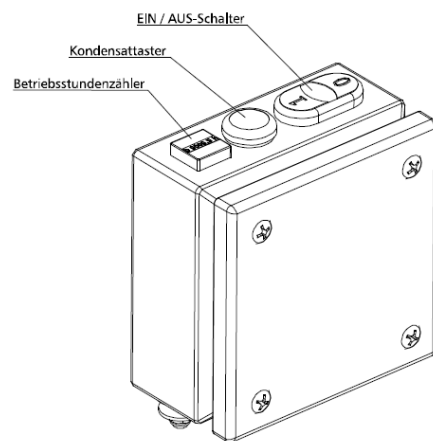
Note

The collected condensate can contain oil and has to be disposed according to regulations.

The LW 100 compressor can be optional equipped with an automatic condensation dump system.

A solenoid valve drains the 2nd and 3rd condensate separators every 20 minutes.

To test the system, press the blue condensate test drain button on the control box.



Oil / water separators

Condensate is separated after the 2nd and 3rd stage of compression. An electronic timer controlled the solenoid valve. The timer is located sideways at a small block and activates the dump valves about every 20 minutes.

To release the complete condensate through the black plastic hoses, we recommend using an 20 l container at least.

The drain noise can be kept to a minimum by using a silencer.



Automatic condensate drain LW 100

Maintenance intervals

We recommend to clean oil and water separators every 250 operating hours or at least once a year, to check for corrosion damage and to replace o-rings if necessary.

All oil / water separators have an integrated sinter filter which has to be replaced every 500 operating hours.



AUTOMATIC CONDENSATION DRAIN

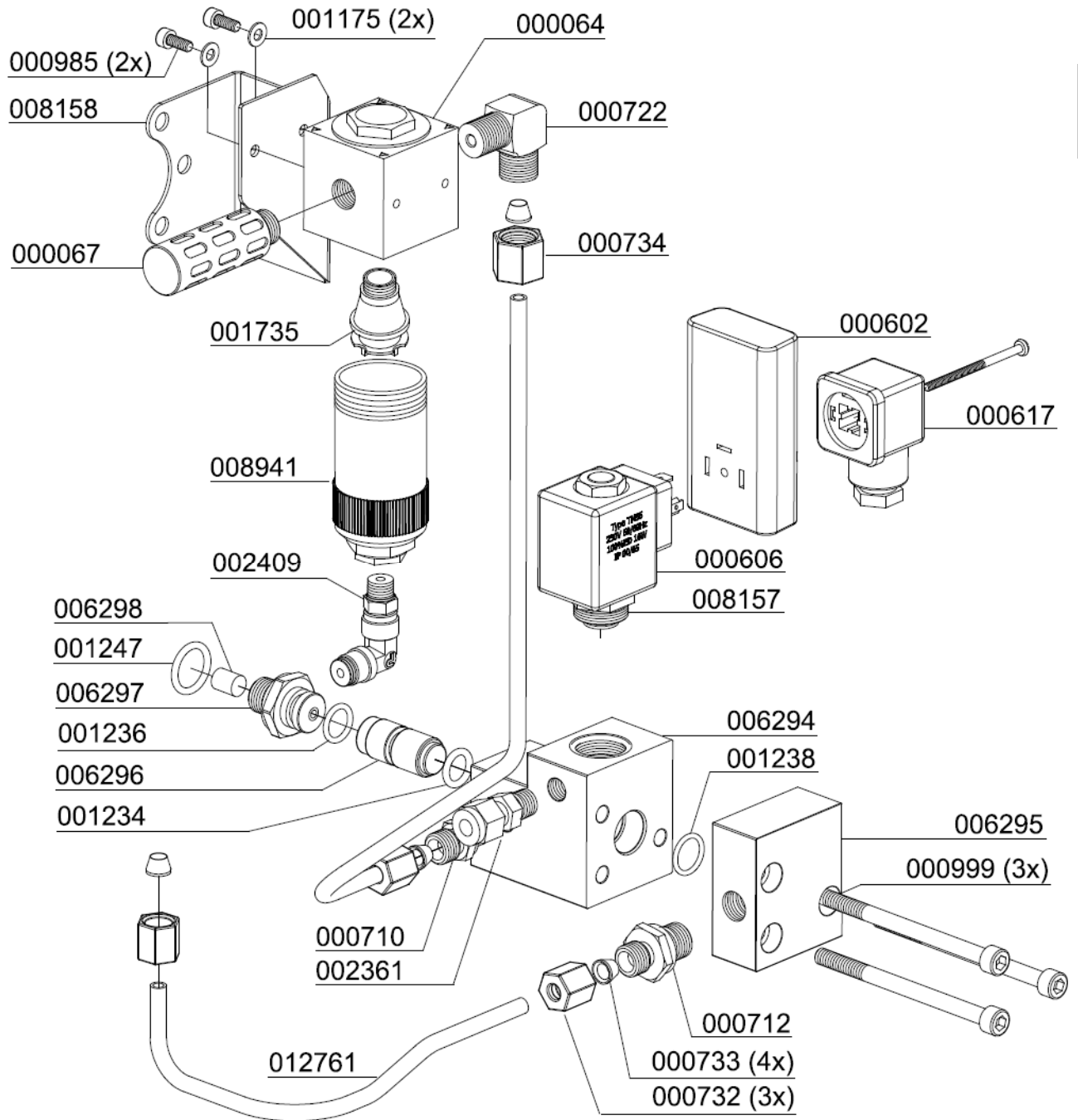
Pneum. Kondensat-Ablassventil / Pneumatic Condensate Valve

Best.-Nr. / Order No.	Benennung	Description
000064	Kondensatabscheider G1/4" ohne Kondensatsammelbehälter (008941)	Condensate Separator G1/4"
000067	Schalldämpfer G1/4"	Silencer G1/4"
000602	Sandwichtimer 24-230V DC/AC	Sandwichtimer 24-230V DC/AC
000606	Magnetspule NC 230V AC, 80 bar ,16W	Solenoid Coil NC 230V AC, 80 bar, 16W
000617	Stecker, Magnetventil DIN Form A	Plug for Solenoid Shape A
000710	Verschraubung GE06L	Connection w/o nut& olive seal GE06L
000712	Verschraubung GE06LR1/4CFX	Connection w/o nut& olive seal GE06LR1/4CFX
000722	Verschraubung WE06SRCFX	Connection WE06SRCFX
000732	Mutter M06LCFX	Union Nut M06LCFX
000733	Schneidring PSR06FX	Olive Seal PSR06FX
000734	Mutter M06SCFX	Nut M06SCFX
000985	Zylinderschraube M4x10mm DIN912 8.8 ZN	Allen Bolt M4x10mm DIN912 8.8 ZN
000999	Zylinderschraube M6x85mm DIN912 8.8 ZN	Allen Bolt M6x85mm DIN912 8.8 ZN
001175	U-Scheibe A4 DIN125 ZN	Washer A4 DIN125 ZN
001234	O-Ring Ø10 x 2,5 NBR90	O-Ring Ø10 x 2,5 NBR90
001236	O-Ring Ø11 x 2 NBR70	O-Ring Ø11 x 2 NBR70
001238	O-Ring Ø12,42 x 1,78 NBR90	O-Ring Ø12,42 x 1,78 NBR90
001247	O-Ring Ø15 x 2,5 NBR90	O-Ring Ø15 x 2,5 NBR90
001735	Sinterfilter (Öl-/Wasserabscheider)	Sinter Filter (Oil Water Separator)
002361	Schnellkupplung gerade	Quick rel. coupling, straight
002409	Winkelschnellkupplung	Quick release coupling elbow
006294	Kondensatventil Gehäuse	Autom. Condens. Drain Housing
006295	Kondensatventil Deckel	Autom. Condens. Drain Cover
006296	Kondensatautomatik Steuerkolben	Autom. Condens. Drain Piston
006297	Kondensatautomatik Düse	Autom. Condens. Drain Jet
006298	Kondensatautomatik Filter	Autom. Condens. Drain Filter
008157	Magnetventil inkl. Kolben	Solenoid Pin incl. Piston
008158	Halteblech Kondensatabscheider	Bracket Condensate Separator
008941	Kondensatbehälter für Abscheider G1/4"	Condensate Bowl Separator G1/4"
012761	Rohrleitung Ø8mm	Pipe Ø8mm

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AUTOMATIC CONDENSATION DRAIN

Pneum. Kondensat-Ablassventil / Pneumatic Condensate Valve



C



AUTO SHUT DOWN

C

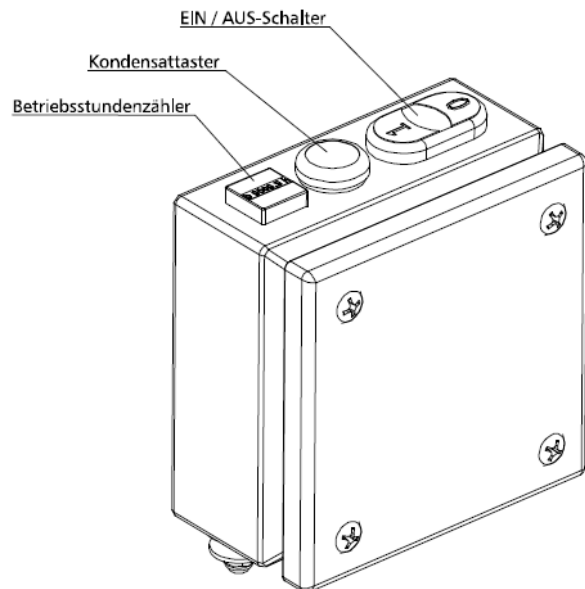
AUTO SHUT DOWN

Operation:

The compressor has a control box with an integrated hour counter.

Before starting the compressor, press the blue condensate button for 5 seconds. This needs to be done to vent the residual pressure and the condensate.

After this you can start the compressor by pushing the power button [I].



Final pressure switch

The pressure switch shuts off the compressor automatically when the selected final pressure is reached. The final pressure switch is already adjusted to the corresponding cut-out pressure.

The pressure can be adjusted with the upper adjusting screw as follows:

Increasing cut-out pressure:

Turn the adjusting screw clockwise

Reducing cut-out pressure:

Turn the adjusting screw anti-clockwise

Adjust the pressure switch in steps of a quarter turn.

Restart the compressor after every adjustment step to verify the actual cut-out pressure.



Enddruckschalter

Note

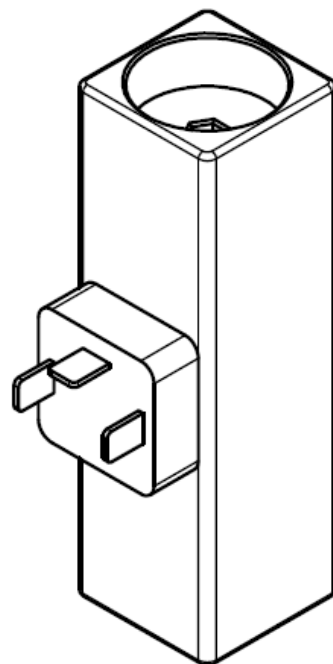
Do not adjust the final pressure switch to the safety valve pressure. The final pressure switch has to be adjusted to min. 10 bar below the safety valve pressure. Otherwise, the safety valve can open during operation. This considerably reduces the life of the safety valve.

Safety valve	Max. Operating Pressure
225 bar	215 bar
250 bar	240 bar
330 bar	320 bar

AUTO SHUT DOWN

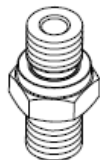
Druckschalter / Pressure Switch

Best.-Nr. / Order No.	Benennung	Description
000203	Druckschalter 50-350 bar	Pressure Switch 50-350 bar
000712	Verschraubung	Connection
000722	Winkelverschraubung	Elbow Connection



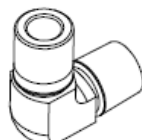
000203

Nur Abschaltautomatik
Only Auto-Stop



000712

Kondensatablassautomatik und Abschaltautomatik
Auto Drain and Auto-Stop

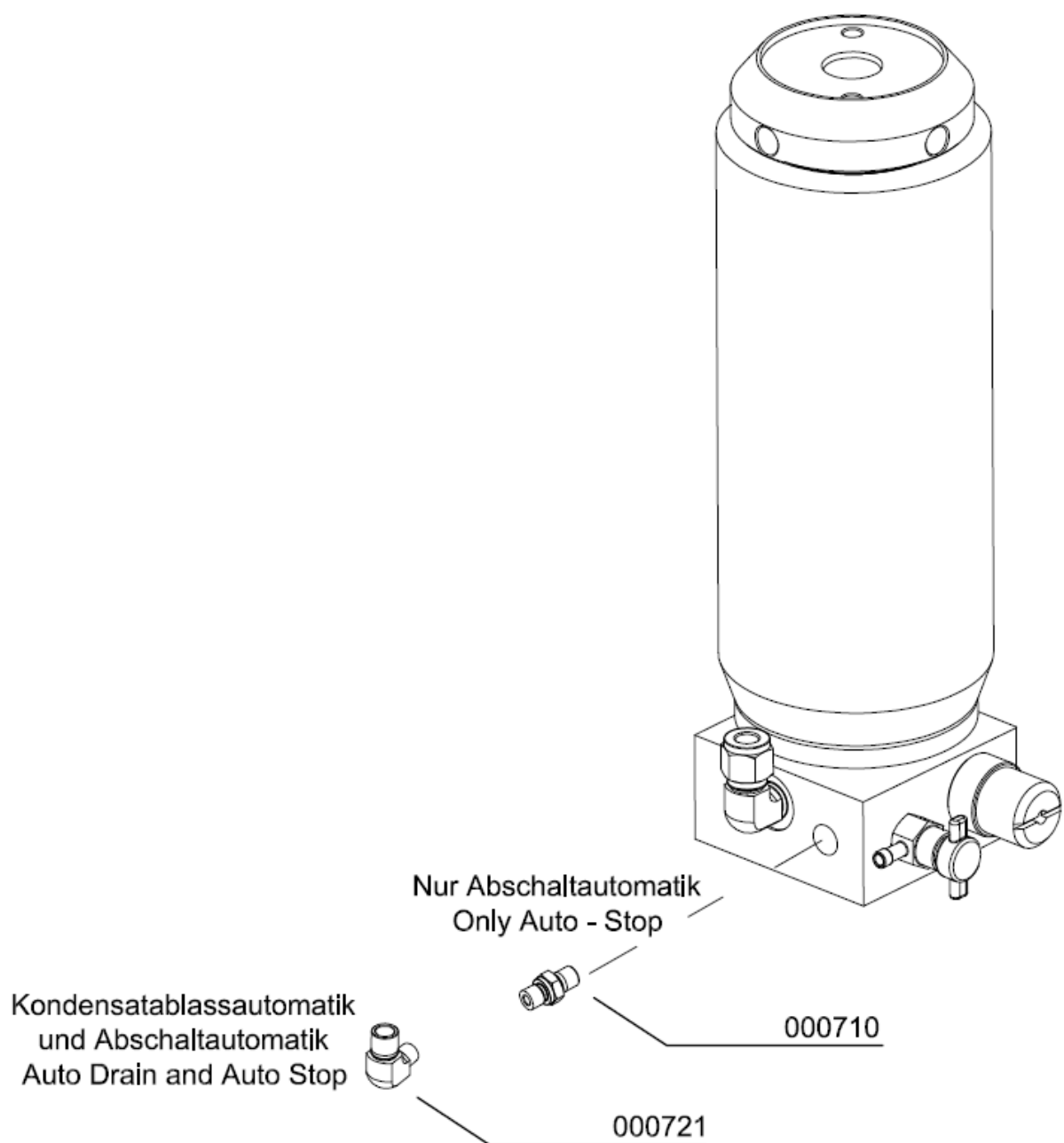


000722

AUTO SHUT DOWN

Endfiltergehäuse / Final Filter Housing

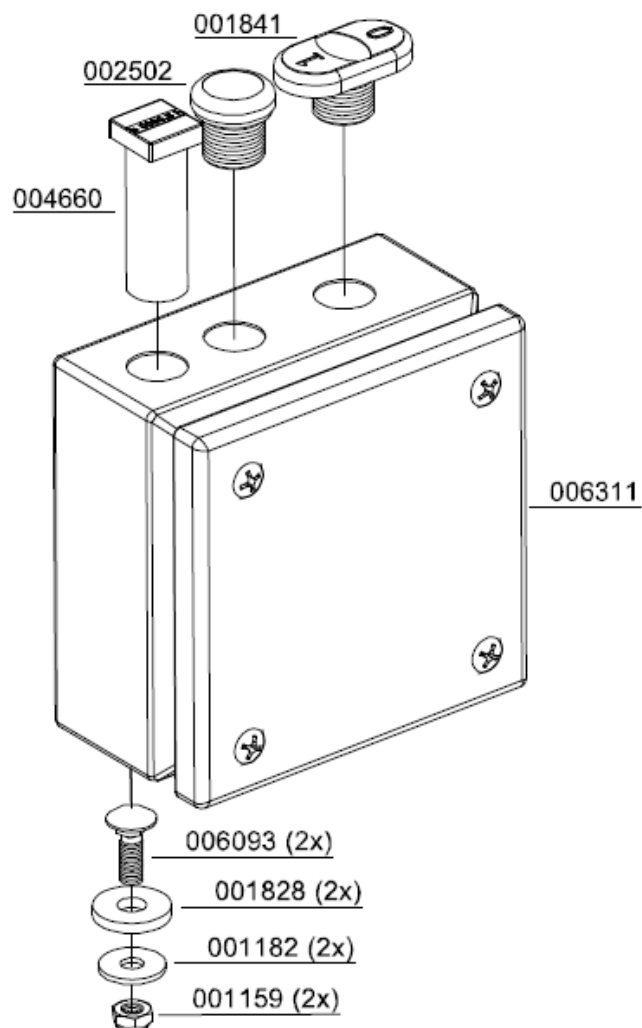
Best.-Nr. / Order No.	Benennung	Description
000710	Verschraubung	Connection
000721	Winkelverschraubung	Elbow Connection



AUTO SHUT DOWN

Schaltkasten / Control Box

Best.-Nr. / Order No.	Benennung	Description
001159	Stoppmutter	Lock Nut M8
001182	U-Scheibe A8	Washer A8
001828	U-Scheibe	Washer
001841	Ein / Aus Schalter	On / Off Switch
002502	Taster blau (Kondensattest), kompl.	Switch blue for condens. test
004660	Betriebsstundenzähler 230 V	Hour counter 230V
006093	Schlossschraube	Carriage Bolt
006311	Schaltkasten	Control Box





SPECIAL MOTORS

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SPECIAL MOTORS

Special Motors

The compressor can be equipped with different motors. The power of the compressor motor and the cooling air requirement can be different from the standard configuration.

In the following pages you will find the data sheets of different LW 100 models.



Note

If your required data sheet is missing, please contact us directly under service@lw-compressors.com.

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Available motor for LW 100 - Models

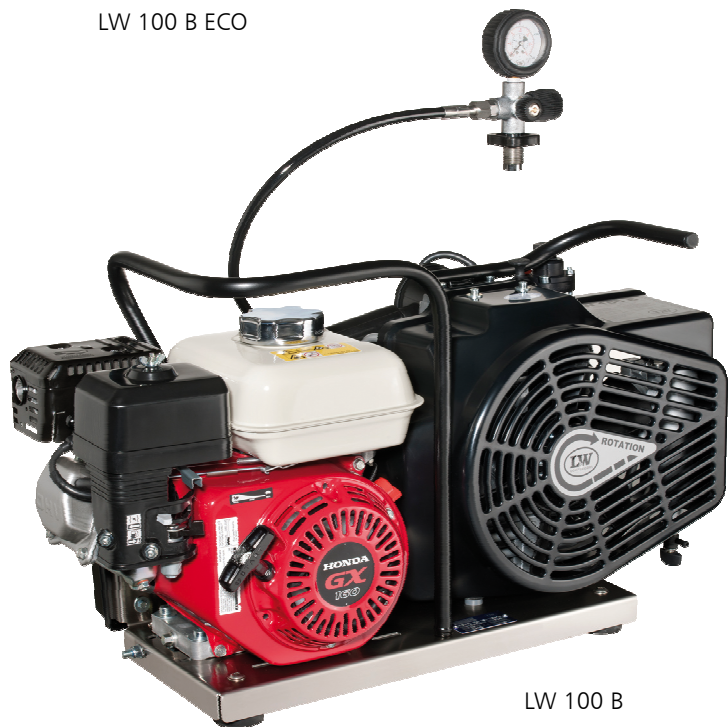
Model	Motor Manufacturer	Characteristics
LW 100 B (ECO)	Honda	4,1 kW
LW 100 E (ECO)	AC - Motor	Motor in IP 56
LW 100 E1 (ECO)	AC - Motor	230V / 60Hz / 1~
LW 100 E1 (ECO)	AC - Motor	110V / 60Hz / 1~
LW 100 E1 (ECO)	Baldor	110V / 60Hz / 1~

SPECIAL MOTORS

LW 100 B ECO / LW 100 B with Honda engine



LW 100 B ECO



LW 100 B

SPECIAL MOTORS

Technical Data

Technical Data	LW 100 B / (ECO)
Capacity [l/min]:	100
Max. Operating Pressure [bar]:	350
RPM [min ⁻¹]:	2300
Number of Pressure Stages:	3
Cylinder Bore 1st Stage [mm]:	Ø 60
Cylinder Bore 2nd Stage [mm]:	Ø 30
Cylinder Bore 3rd Stage [mm]:	Ø 12
Medium:	Compressed Air / Breathing Air
Intake Pressure:	atmospheric
Oil Capacity [l]:	0,5
Intake Temperature [°C]:	0 < +45
Ambient Temperature [°C]:	+5 < +45
Cooling Air Volume [m ³ /h]:	> 1230
Voltage:	-
Protection Class Drive Motor:	-
Drive Power [kW]:	4,1
RPM Motor [min ⁻¹]:	2890
Start:	Hand start
Noise level [dB(A)]:	93
Dimensions L x W x H [mm]:	780 x 380 x 400
Weight [kg]:	approx. 46 / (42)
Content Volume Filter housing [l]:	0.37



SPECIAL MOTORS

Prior to first commissioning, observe the following:

- Ensure that cooling air can flow freely.
- Position compressor in direction of wind so that exhaust fumes are blown away from the unit.
- Take protection measures to avoid damages or injury by exhaust gases/exhaust pipe.
- Check fuel capacity.
- Check drive motor oil level.
- Check the oil level of the compressor.
- Check all connections and tighten if necessary.
- Check if a filter cartridge is in place. (see "Service and Maintenance")
- Check V-belt tension. (see "Service and Maintenance")
- Read carefully the handbook of the petrol engine.
- Ensure that all filling valves are closed. Open one filling valve and hold tight manually!

Start the compressor

1. Open fuel valve (Fig. 1)
2. Switch motor switch in position 1
3. Pull start (Fig. 2)
4. Close condensate valves
5. Run the compressor for about 2 minutes
6. Close the open filling valve carefully
7. Run the compressor up to maximum pressure and check the function of the final pressure safety valve. If the compressor is equipped with an automatic stop system please check the automatic shut down at final pressure. If the final pressure switch does not shut off, switch off the compressor with the OFF button (see chapter "Remedying faults").
8. Check the compressor unit for leaks (see "Service and Maintenance")
9. Option: Automatic Condensate Drain
Now check the condensate drain valves:
 - Fix the black condensate hoses
 - Drain test - press the test button
 - If correct, air escapes
10. Stop the compressor by pushing the OFF button.
11. Open all filling valves carefully to vent.



Fig. 1 - Fuel valve



Fig. 2 - Speed control and pull start

SPECIAL MOTORS

LW 100 E mit AC- Motor in protection class IP 56

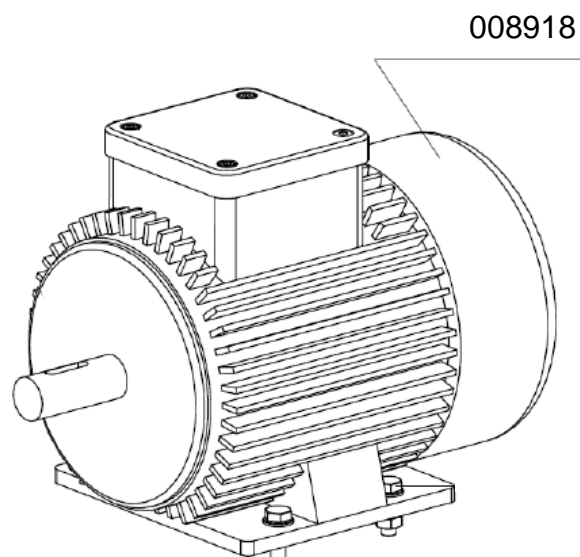


LW 100 E (Frontansicht)

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Motor IP56

Best.-Nr. / Order No.	Benennung	Description
008918	Motor—3 Phasen 380-460V, IP56	Motor—3 Phase 380-460V, IP56



SPECIAL MOTORS

Technical Data

Technical Data	LW 100 E1 / (ECO)
Capacity [l/min]:	100
Max. Operating Pressure [bar]:	350
RPM [min ⁻¹]:	2300
Number of Pressure Stages:	3
Cylinder Bore 1st Stage [mm]:	Ø 60
Cylinder Bore 2nd Stage [mm]:	Ø 30
Cylinder Bore 3rd Stage [mm]:	Ø 12
Medium:	Compressed Air / Breathing Air
Intake Pressure:	atmospheric
Oil Capacity [l]:	0,5
Intake Temperature [°C]:	0 < +45
Ambient Temperature [°C]:	+5 < +45
Cooling Air Volume [m ³ /h]:	> 660
Voltage:	380-460V / 3-Phase / 50/60Hz
Protection Class Drive Motor:	IP 56
Drive Power [kW]:	2.2
RPM Motor [min ⁻¹]:	2890
Start:	Start / Stop switch
Noise level [dB(A)]:	82
Dimensions L x W x H [mm]:	650 x 390 x 400
Weight [kg]:	approx. 43 / (39)
Content Volume Filter housing [l]:	0.37



SPECIAL MOTORS

LW 100 E1 with AC- Motor

Specification: 230V / 60Hz / 1~



LW 100 E1 (Front view)



LW 100 E1 (Back view)

SPECIAL MOTORS

Technical Data

Technical Data	LW 100 E1 / (ECO)
Capacity [l/min]:	100
Max. Operating Pressure [bar]:	350
RPM [min ⁻¹]:	2300
Number of Pressure Stages:	3
Cylinder Bore 1st Stage [mm]:	Ø 60
Cylinder Bore 2nd Stage [mm]:	Ø 30
Cylinder Bore 3rd Stage [mm]:	Ø 12
Medium:	Compressed Air / Breathing Air
Intake Pressure:	atmospheric
Oil Capacity [l]:	0,5
Intake Temperature [°C]:	0 < +45
Ambient Temperature [°C]:	+5 < +45
Cooling Air Volume [m ³ /h]:	> 660
Voltage:	230V / 1-Phase / 50Hz
Protection Class Drive Motor:	IP 55
Drive Power [kW]:	2.2
RPM Motor [min ⁻¹]:	2890
Start:	Start / Stop switch
Noise level [dB(A)]:	82
Dimensions L x W x H [mm]:	650 x 390 x 400
Weight [kg]:	approx. 43 / (39)
Content Volume Filter housing [l]:	0.37





SPECIAL VOLTAGE

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SPECIAL VOLTAGE

Special Voltage

The compressor unit can be equipped with different voltages and frequencies. The power of the compressor motor can be lower and higher based on the needed requirement.

The following table will show possible voltages and frequencies. The associated data sheets can be found in the following pages.



Note

If your required data sheet is missing, please contact us directly under service@lw-compressors.com.

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Possible special voltages and frequencies

Voltage	Frequency
440 V	50 Hz
440 V	60 Hz
230 V	50 Hz
230 V	60 Hz

SPECIAL VOLTAGE

Technical Data

Technical Data	LW 100 E / (ECO)
Capacity [l/min]:	100
Max. Operating Pressure [bar]:	350
RPM [min ⁻¹]:	2300
Number of Pressure Stages:	3
Cylinder Bore 1st Stage [mm]:	Ø 60
Cylinder Bore 2nd Stage [mm]:	Ø 30
Cylinder Bore 3rd Stage [mm]:	Ø 12
Medium:	Compressed Air / Breathing Air
Intake Pressure:	atmospheric
Oil Capacity [l]:	0,5
Intake Temperature [°C]:	0 < +45
Ambient Temperature [°C]:	+5 < +45
Cooling Air Volume [m ³ /h]:	> 660
Voltage:	230V / 3-Phase / 50 Hz
Protection Class Drive Motor:	IP 55
Drive Power [kW]:	2.2
RPM Motor [min ⁻¹]:	2890
Start:	Start / Stop switch
Noise level [dB(A)]:	82
Dimensions L x W x H [mm]:	650 x 390 x 400
Weight [kg]:	approx. 43 / (39)
Content Volume Filter housing [l]:	0.37



SPECIAL VOLTAGE

Technical Data

Technical Data	LW 100 E / (ECO)
Capacity [l/min]:	100
Max. Operating Pressure [bar]:	350
RPM [min ⁻¹]:	2300
Number of Pressure Stages:	3
Cylinder Bore 1st Stage [mm]:	Ø 60
Cylinder Bore 2nd Stage [mm]:	Ø 30
Cylinder Bore 3rd Stage [mm]:	Ø 12
Medium:	Compressed Air / Breathing Air
Intake Pressure:	atmospheric
Oil Capacity [l]:	0,5
Intake Temperature [°C]:	0 < +45
Ambient Temperature [°C]:	+5 < +45
Cooling Air Volume [m ³ /h]:	> 792
Voltage:	230V / 3-Phase / 60 Hz
Protection Class Drive Motor:	IP 55
Drive Power [kW]:	2.64
RPM Motor [min ⁻¹]:	2890
Start:	Start / Stop switch
Noise level [dB(A)]:	82
Dimensions L x W x H [mm]:	650 x 390 x 400
Weight [kg]:	approx. 43 / (39)
Content Volume Filter housing [l]:	0.37



SPECIAL VOLTAGE

Technical Data

Technical Data	LW 100 E / (ECO)
Capacity [l/min]:	100
Max. Operating Pressure [bar]:	350
RPM [min ⁻¹]:	2300
Number of Pressure Stages:	3
Cylinder Bore 1st Stage [mm]:	Ø 60
Cylinder Bore 2nd Stage [mm]:	Ø 30
Cylinder Bore 3rd Stage [mm]:	Ø 12
Medium:	Compressed Air / Breathing Air
Intake Pressure:	atmospheric
Oil Capacity [l]:	0,5
Intake Temperature [°C]:	0 < +45
Ambient Temperature [°C]:	+5 < +45
Cooling Air Volume [m ³ /h]:	> 660
Voltage:	440V / 3-Phase / 50 Hz
Protection Class Drive Motor:	IP 55
Drive Power [kW]:	2.2
RPM Motor [min ⁻¹]:	2890
Start:	Start / Stop switch
Noise level [dB(A)]:	82
Dimensions L x W x H [mm]:	650 x 390 x 400
Weight [kg]:	approx. 43 / (39)
Content Volume Filter housing [l]:	0.37





CHASSIS

C



CHASSIS

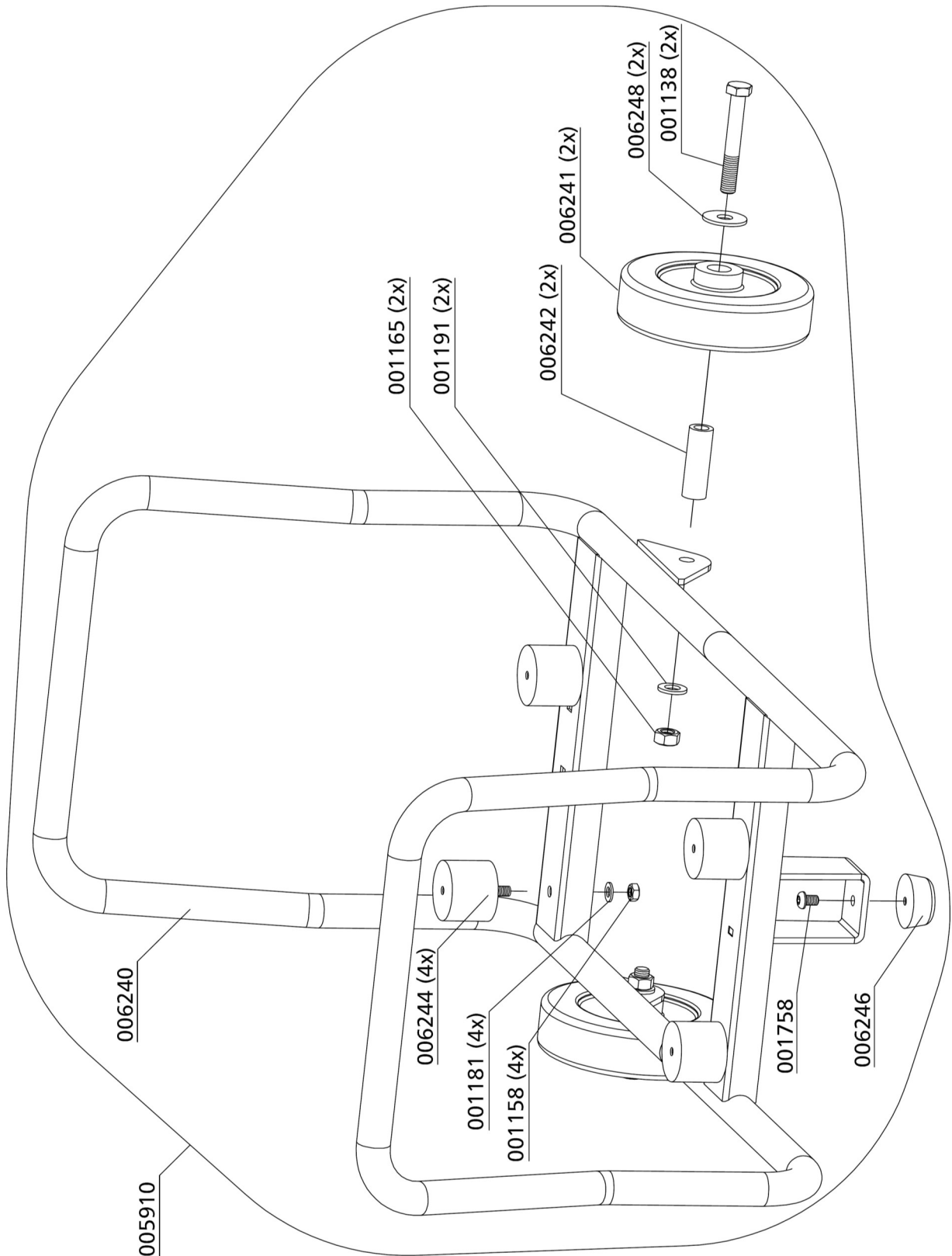
Spare Part List

Best.-Nr. / Order No.	Benennung	Description
001138	Sechskant Schraube M12x90mm DIN933 8.8 ZN	Hexagon Bolt M12x90mm DIN933 8.8 ZN
001158	Mutter M8 DIN934 ZN	Nut M8 DIN934 ZN
001165	Mutter M12 DIN934 ZN	Nut M12 DIN934 ZN
001181	U-Scheibe A8 DIN125 ZN	Washer A8 DIN125 ZN
001191	U-Scheibe A12 DIN125 ZN	Washer A12 DIN125 ZN
001758	Innensechskantschraube M8x12mm DIN NB601 A2 Ed	Hexagon Screw M8x12mm DIN NB601 A2 Ed
005910	Rollwagen LW 100	Trolley LW 100
006240	Fahrgestell	Chassis
006241	Rad 160x40-20	Wheel 160x40-20
006242	Distanzrohr 20x3,75x59	Spacer Tube 20x3,75x59
006244	Standfuß, Gummipuffer GP-BZ-050x040-M8x15-NR40	Rubber Stand GP-BZ-050x040-M8x15-NR40
006246	Standfuß, Gummipuffer GP-EK-045x021-M8-NR40	Rubber Stand GP-EK-045x021-M8-NR40
006248	U-Scheibe Ø13 x 30 x 6, DIN7349	Washer Ø13 x 30 x 6, DIN7349

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CHASSIS

Detailed View





ATTACHMENT

D

Lenhardt & Wagner GmbH

**An der Tuchbleiche 39
D-68623 Lampertheim – Hüttenfeld**

www.lw-compressors.com



Operating Instruction

Safety valve

Typ:

SiV2 BKZ TÜV.SV.19-1140.5.G.V.P CE 0091 AlMgSi1 F31 1100* Lenhardt & Wagner

Set pressure:	see mark (hand wheel on top of valve)
Maximum outflow:	Set pressure 100-159 bar: 750 l / min Set pressure 160-350 bar: 1.100 l / min
Suitable media:	Media-resistant, non-corrosive gases

The safety valve is used for protection of pressurized components, eg pipelines, pressure vessels, or the compressor itself.

The hand wheel on the top of the safety valve is marked with the adjusted set pressure.



- 1) *Identification of set pressure*
- 2) *Seal*
- 3) *Fixing screws¹*
- 4) *Venting screw (hand wheel)*
- 5) *Identification serial number*
- 6) *Socket for safety valve*

Safety valve with socket

¹ The fixing screws M8 must be strength class 8.8 and meet the requirements of Merkblatt AD 2000 leaflet W7. Shaft length 70mm.

In order to prevent manipulation of the set pressure, all safety valves are factory fitted with a seal.

A safety valve on which the seal has been removed, must be returned to the manufacturer for repair / adjustment before further use.

In addition, the safety valve has a venting device (hand wheel).

When rotated clockwise, the safety valve and the filter housing of the final stage are completely vented.

During normal operation, the screw is unscrewed to the upper stop anticlockwise; an integrated safety ring prevents the screw from being removed.

If a safety valve blows off, the system must be switched off immediately and the cause of the error, investigated.

There are two possible reasons:

1. The safety valve is defective and blows off before the set pressure.

In this case the safety valve should be submitted immediately to the manufacturer for repair or replaced with a new one.

2. The safety valve opens properly, the problem is on the system.

A constant blowing of the safety valve is not permitted, the sealing seat of the valve can be damaged. The error on the system must be detected and repaired before further filling operations.

The safety valve may only be used if it is ensured that the maximum flowrate of the system does not exceed the blow-off rate of the safety valve.

The safety valve may only be used with the approved media.

Repair work on compressors must only be performed by trained personnel.

Dismantling of the safety valve

Ensure that on the safety valve is no pressure.

Loosen and remove the two M8 fixing bolts with a 6 mm Allen key.

The safety valve can now be removed by turning and simultaneously pulling out of the socket.

Mounting

1. Clean the safety valve socket.

2. Oil the insert pin of the safety valve including the O-ring with 1 to 2 drops of oil.

3. Press the safety valve pin complete into the socket.

4. Fasten the safety valve with the two 8 mm allen screws into the socket

(Tightening torque: 10 Nm)

5. Screw the venting screw (hand wheel) anticlockwise to its upper limit.

6. Start the System (Compressor), check installation for leaks and proper function.

Manufacturer: Lenhardt & Wagner GmbH
An der Tuchbleiche 39
D-68623 Lampertheim – Hüttenfeld

Contact: E-Mail: service@lw-compressors.com
Web: www.lw-compressors.com
Tel.: +49 (0) 6256 – 85880 0
Fax: +49 (0) 6256 – 85880 14

Note:

Only use safety valves which are in a technically perfect condition, for its intended purpose, safety and danger awareness, in compliance with the operating instructions!

Faults which could affect safety must be rectified immediately!

Notes:

- The safety valve must be installed directly on the protected pressure vessel and / or the plant.
 - The safety valve must be installed in an upright position.
 - The flow area of the port must be greater than the valve opening.
 - Protect valve against splashes
-

Maintenance:

- In accordance with current Pressure Equipment Directives, the safety valve must be periodically checked for operation and reliability.
- Refill annually lubricating oil:
Oil filling position:
Hole on the spacer (see arrow, Figure 1)
- Oil quantity: 5-10 drops



Figure 1: Position for oil refill

To be used lubricating oil for the safety valve: L&W Article N°. : 008500



INFORMATION ON THE
SERVICE LIFE OF
L&W HIGH PRESSURE HOSES





CONTENTS

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TESTING HOSE LINES

Testing hose lines

An essential factor in ensuring operational safety when handling L&W compressors is the proper testing of the hose lines used.

Tests are necessary:

- After assembly and before commissioning the hose line.
- After accidents, changes (modifications) to the compressor system, longer periods of non-use and damage due to, for example, collisions or natural phenomena (extraordinary test).
- After carrying out repair work on the compressor system that could compromise safety.
- Recurrently at fixed, regular intervals.

The proprietor must determine the type, scope and deadlines for the tests according to his or her individual operating conditions and on the basis of a risk assessment. **The specifications and recommendations of the manufacturer must be observed.** The specifications made regarding type, scope and deadlines (as well as the replacement intervals) must be documented in writing as occupational health and safety measures.

The results of the tests must also be recorded, e.g. together with the test report of the machine, and kept at least until the next test.

The above-mentioned tests may only be carried out by persons who are qualified to do so and who are authorized by the company (employer).

Testing after assembly and before commissioning

In the test after assembly and before commissioning, factors relating to assembly or factors that can only be evaluated on the fully assembled machine must be assessed.

The assembled hose lines must also be assessed.

Some test points can already be assessed during a visual inspection when the machine is switched off.

An overview of the recommended scope of testing for a visual inspection of hose lines is given in the appendix.

Further test points included in the test of hose lines before commissioning, require a functional test with the machine running.

A recommendation for the scope of testing is given in the appendix.



TESTING HOSE LINES

Recurring test

Since hose lines are subject to influences that cause damage during operation and can lead to dangerous situations, they must be tested recurrently at fixed intervals. The aim of recurring tests is to detect and repair damage in good time.

The objective is to ensure that the system remains in a safe condition.

Procedure for hose lines found to be "defective"

If defects are found during the testing of the hose line that impair the safe condition of the work equipment, these must be rectified immediately. If this is not possible, suitable measures must be taken to ensure that the machine cannot be used further before it is repaired. Defective hose lines must be replaced before the machine can be used further.

It is not permitted to repair or reassemble damaged hose lines with old, previously used parts!

If several hose lines are replaced at the same time, precautions must be taken to prevent mix-ups of the connections or the installation points.

Test intervals

Deadlines for the recurring tests of the hose lines should already be set before commissioning.

Otherwise, there is a risk that work equipment will continue to be used or operated for too long without being tested.

The intervals between the recurring tests must be selected in such a way that deviations from the safe operating condition of work equipment can be detected and eliminated in good time.

The intervals for recurring tests specified here are guidelines and based on experience. Shorter test intervals may have to be specified on the basis of the risk assessment; special operating conditions; or according to the manufacturer's specific instructions in the machine operating manual. Longer test intervals may also be specified, provided that this is justifiable and tenable from a safety point of view. The determination of the test intervals should be documented.

Type of test	Recommended test intervals
Visual inspection	Before commissioning the system
Functional test	Annually with previous visual inspection

Persons qualified to test hose lines

A qualified person is a person who, through his or her professional training, professional experience and recent professional activity, has the necessary specialist knowledge required for testing work equipment - in this case for testing hose lines.

These requirements are defined in the Technical Rules for Industrial Safety TRBS 1203

"Qualified persons - general requirements" fulfilled if:

- the qualified person has completed a professional training that enables his or her professional knowledge to be determined in a comprehensible manner, i.e. based on professional qualifications or comparable evidence. For the testing of hose lines, the person concerned must have completed a technical professional training or another technical qualification sufficient for the intended testing tasks. The object is to guarantee that the tests will be carried out properly.
- proof of practical use at work of the equipment to be tested as well as the associated professional experience is provided. The qualified person must be sufficiently familiar with the conditions that demand the performance of tests, such as the result of the risk assessment or observations during the working day.
- there is proof of recent professional activity in the area of the upcoming tests and appropriate further training. The qualified person must also have gained experience with regard to the tests to be performed or comparable tests. He or she must also have knowledge of the state of the art with regard to the work equipment or components to be tested as well as the hazards to be considered. This also includes knowledge of the relevant technical regulations and the updating of this knowledge, e.g. through participation in training courses/instruction.

The qualified person is not subject to any technical instruction during the course of his or her testing activity and must not be disadvantaged because of this.

Experts who have carried out tests on the hose lines up to now and who meet the three criteria mentioned above and who have familiarized themselves with the contents of the German Ordinance on Industrial Safety and Health and the changes associated with it are also considered qualified persons to whom the tests can continue to be assigned.

See also:

- ⇒ § 2 para. 7 of the German Ordinance on Industrial Safety and Health,
- ⇒ Technical Rules for Operational Safety TRBS 1203.



MAINTENAN

Replacing hose lines

As a general rule, even when stored properly and subjected to permissible stress during use, all hose lines are subject to natural aging, which changes the material and composite properties and reduces the performance of the hose lines.

This limits the service life of a hose line and the operator must ensure that hose lines are replaced at appropriate intervals.

Immediate replacement of hose lines

Hose lines must be replaced immediately in the event of the following defects:

- External visible damage to the hose line or fittings.
- Internal damage to the tube or the reinforcement.
- Leakage from the hose line or the fittings.
- Deformation of the hose line or the fittings.



Service life of L&W high pressure hoses

When determining the service life or the replacement interval of the individual hose lines, the concrete specifications and recommendations of the hose line or machine manufacturer must be observed. Furthermore, empirical values resulting from previous tests done under the prevailing operating conditions on site are also relevant.

Guideline values for recommended replacement intervals of hose lines which have proven themselves in practice are summarized below.

Hose line requirements	Recommended replacement intervals
Standard requirements	6 years (Service life including a maximum of 2 years storage time)
Increased requirements, e.g. due to - increased operating time, e.g. multi-shift operation, or short machine or pressure pulse cycle times - strong external and internal influences (due to the medium), which greatly reduce the service life of the hose line	2 years (service life)

The guideline given above for a replacement interval of six years for hose lines meeting normal requirements includes a maximum storage period of two years. The guideline value of two years for hose lines meeting increased requirements represents the maximum permissible service life.

A prolongation of the guideline values given above for replacement intervals is possible if

- appropriate test values and empirical values are available from the operator of the machine which permit safe continued use beyond the recommended maximum service period,
- a hazard or risk assessment, documented in writing, has been carried out by the operator, which also takes into account protective measures in the event of failure of hose lines, and
- tests for safe working conditions are carried out by qualified persons at appropriately set, if necessary reduced, intervals.

It must be ensured that the prolongation of the replacement intervals does not result in a dangerous situation that could injure employees or other persons.

If hose lines fail during operation or if damage or defects are frequently detected during the recurring tests, then, in addition to investigating the causes, the test and replacement intervals must be shortened.



STORAGE

Storing hose lines

When storing hose lines, storage conditions must be aimed at minimizing the natural aging that occurs over time and the associated change in material and composite properties.

For this purpose, the following information must be provided:

- Store in a cool, dry and low-dust place.
Low-dust storage can be achieved, for example, by wrapping the hoses in plastic film.
- Avoid direct sun or UV radiation.
- Shield from nearby heat sources.
- Avoid storage temperatures below -10 °C for elastomers.
- Do not use ozone-generating light fittings or electrical devices that may produce sparks in the immediate vicinity.
(Ozone-generating light fittings are, for example, fluorescent light sources, mercury vapor lamps).

The most favorable storage conditions are temperatures between +15 °C and +25 °C, as well as a relative humidity below 65 %.

During storage, hose lines must not come into contact with substances that could cause damage, e.g. acids, alkalis, solvents. Penetration of ozone or other harmful air constituents can be prevented by sealing the ends or by wrapping the hoses in plastic film. They must be stored flat and free of tension.

The storage period for hose lines should not exceed two years.



ANNEX



ANNEX SCOPE OF TESTING; TEST CRITERIA

Recommended scope of testing "visual inspection" (before initial commissioning or recommissioning)

- Is all user information required for safe operation of the system available (e.g. flow chart, operating instructions)?
- Do the hose lines comply with the flow chart or parts list?
- Are there protective measures in place, such as pressure relief valves, for cases of unusually high pressure pulses or pressure amplifications?
- Are the hose lines marked with the name or abbreviation of the manufacturer, maximum permissible operating pressure, nominal diameter, quarter/year of manufacture?
- Are the hose lines installed in such a way that, in accordance with DIN 20 066
 - the natural position does not hinder movement?
 - turning or twisting of the hose is prevented, likewise tensile load caused by a line that is too short and a bending radii that is too small?
 - the hose is routed via a kink protector (if necessary on the connecting element)?
 - sufficient clearance prevents external mechanical influences or abrasion on the edges?
 - hose bridges prevent damage being caused by driving over the hose line?
 - hose guides (such as hose saddles and sufficiently wide hose brackets) protect loosely laid hose lines and
 - a heat shield protects against high temperature exposure?
- Are suitable protective measures, such as fixtures, safety gear or shielding provided for hose lines that, in the event of failure, pose a risk of whipping?
A risk is to be assumed if persons are generally present in the immediate vicinity of the hose lines, for example.
- Do the hose lines of newly commissioned or re-commissioned machines already show signs of damage?
- Are the installed hose lines still within the storage/use period recommended by the relevant manufacturer?
- Are the hose lines free of paint?
- Are the hose lines free of chafe marks?
- Does the operating manual contain information on test intervals? If so, what?

Note:

The installed hose lines should not be made from used hoses or used press fittings that have already been in use as part of a hose assembly!



ANNEX SCOPE OF TESTING; TEST CRITERIA

Recommended scope of testing "Functional test" (before initial or recommissioning)

Note:

Visual inspection must be carried out before the functional test

- All parts of the system must be tested at least at the maximum working pressure that could be achieved taking into account all intended applications:
 - Are the hose lines and connecting elements free of leakage?
 - Have all hose lines withstood the pressure?

Note:

The installed hose lines should not be made from used hoses or used press fittings which have already been in use as part of a hose assembly!

**ADDITIONAL INFORMATION FOR
LW 100 EN**

OPERATION

Start the compressor

Start the compressor by pushing the ON button. The inlet solenoid valve opens and the buffer tank fills with nitrogen. As soon as the minimum operating pressure of +0.10 bar in the buffer tank is reached, the pressure switch (on the top of the buffer tank) gives an enable signal to the control and the compressor starts automatically.

This process of filling the buffer tank to +0.10 bar may take a few seconds; the start button must be pressed continuously until the compressor motor starts to run.



Inlet pressure reduction to 5.0 bar

- 1) Pressure Reducer 10>0 bar
Order no.: 003889
Setting: 5.0 bar
Min. 4.5 bar / Max. 5.5 bar
- 2) Solenoid valve
Typ: TM30 - 230V / 50Hz
Order no.: 000612



The solenoid valve at the inlet of the compressor system blocks the supply of nitrogen after switching off the compressor. Only during operation, the solenoid valve is opened and the nitrogen can flow into the buffer tank.

OPERATION

Adjustment of the operating pressure

Pressure reducer membrane-type

Typ: R160 04 014 2001

Order no.: 001528

Setting: +0.15 bar



The precision pressure reducer must be set to +0.15 bar. (Default).

If the minimum operating pressure (> 0.10 bar) is not reached, the compressor stops automatically.

At a pressure of more than 0.15 bar, the engine is overloaded, the delivery performance is reduced and the engine may overheat.

Automatic safety shutdown

Pressure switch 0.1 - 1.0 bar

Typ: 0175 43514 1001

Order no.: 005247

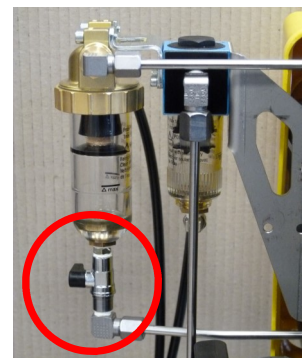
The pressure switch monitors the minimum operating pressure in the buffer tank and automatically switches off the compressor at a pressure below +0.10 bar.



Drain the oil separator on the crankcase breather



The shut-off valve on the oil separator must be closed during operation of the compressor!
(picture 1)



(picture 1)

As soon as the oil in the separator reaches its maximum level, switch off the compressor and open the shut-off valve for about 15 minutes.
(picture 2)



After the oil from the separator has returned to the crankcase, close the shut-off valve again. The compressor can now be started.
(picture 2)



Warning

At first check the oil level in the compressor block and in the oil separator daily, this procedure can be reduced to your own experience.